

SERVICE MANUAL

AUTO REVERSE CASSETTE TUNER

SANSUI GT-X7000 GT-X7000L GT-X7000F



•SPECIFICATIONS

GT-X7000/X7000F

Audio section

Input sensitivity and impedance (1 kHz)

LINE IN..... 120 mV/10 kohms

Output voltage

LINE-OUT 120 mV

PRE-OUT (LOW)..... 500 mV

PRE-OUT (HIGH)..... 1,000 mV

Controls

BASS ± 10 dB at 100 Hz

TREBLE..... ± 10 dB at 10 kHz

LOUDNESS +8 dB at 100 Hz
+6 dB at 10 kHz
(VOLUME: -30 dB)

Tuner section

(FM)

Tuning range..... 88 to 108 MHz

Usable sensitivity

Mono IHF 11.2 dBf (1 μ V/75 ohms)

50 dB quieting sensitivity

Stereo 16.2 dBf

Signal to noise ratio (at 65 dBf)

Stereo/mono..... 65 dB/70 dB

Frequency response (LINE OUT)

..... 30 to 15,000 Hz ± 3 dB

Stereo separation 35 dB at 1 kHz

(AM)

Tuning range..... 531 to 1,600 kHz

Usable sensitivity 30 dB/ μ V at 1,000 kHz

Signal to noise ratio 45 dB

Tape section

Track format 4-track/2-channel system

Tape speed 4.8 cm/sec.

Tape transport system Auto reverse playback

Wow/flutter 0.08% max. (WRMS)

Frequency response

Normal (LH) tape 30 to 16,000 Hz ± 3 dB

Metal tape 30 to 18,000 Hz ± 3 dB

Signal-to-noise ratio (with metal tape)

DOLBY NR OFF Better than 58 dB

DOLBY-B NR ON Better than 67 dB
(above 5 kHz)

DOLBY-C NR ON Better than 75 dB
(above 1 kHz)

General

Power requirements DC 12.0V/Rated: 14.4V
(Usable: 10.8~15.6V)
negative ground

Current consumption 500 mA Maximum

Dimensions 187 mm (7-3/8") W

57 mm (2-1/4") H

188 mm (7-3/8") D

Chassis size 179 mm (7-1/16") W

50 mm (2") H

160 mm (6-5/16") D

Weight (net) 1.6 kg (3.5 lbs)

* Design and specifications subject to changes without notice for improvements.

* Noise reduction system manufactured under license from Dolby Laboratories Licensing Corporation.

"Dolby" and the double D symbol are trade marks of Dolby Laboratories Licensing Corporation.

to be continued ►

Sansui

SANSUI ELECTRIC CO., LTD.

GT-X7000L**Audio section****Input sensitivity and impedance (1 kHz)**

LINE IN 120 mV/10 kohms

Output voltage

LINE-OUT 120 mV

PRE-OUT (LOW) 500 mV

PRE-OUT (HIGH) 1,000 mV

ControlsBASS ± 10 dB at 100 HzTREBLE ± 10 dB at 10 kHzLOUDNESS +8 dB at 100 Hz
+6 dB at 10 kHz
(VOLUME: -30 dB)**Tuner section****(FM)**

Tuning range 88 to 108 MHz

Usable sensitivityMono IHF 11.2 dBf (1 μ V/75 ohms)**50 dB quieting sensitivity**

Stereo 16.2 dBf

Signal to noise ratio (at 65 dBf)

Stereo/mono 65 dB/70 dB

Frequency response (LINE OUT)

..... 30 to 15,000 Hz-3 dB

Stereo separation 35 dB at 1 kHz

(MW)

Tuning range 531 to 1,600 kHz

Usable sensitivity 30 dB/ μ V at 1,000 kHz

Signal to noise ratio 45 dB

(LW)

Tuning range (LW1) 155 to 281 kHz

(LW2) 153 to 279 kHz

Usable sensitivity 35 dB/ μ V at 225 kHz

Signal to noise ratio 45 dB

Tape section

Track format 4-track/2-channel system

Tape speed 4,8 cm/sec.

Wow/flutter 0.08% max. (WRMS)

Frequency responseNormal (LH) tape 30 to 16,000 Hz ± 3 dBMetal tape 30 to 18,000 Hz ± 3 dB**Signal-to-noise ratio (with metal tape)**

DOLBY NR OFF Better than 58 dB

DOLBY-B NR ON Better than 67 dB
(above 5 kHz)DOLBY-C NR ON Better than 75 dB
(above 1 kHz)**General**Power requirements DC 12.0V/Rated: 14.4V
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Current consumption 500 mA Maximum

Dimensions 187 mm (7-3/8") W

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160 mm (6-5/16") D

Weight (net) 1.6 kg (3.5 lbs)

CAUTION

1. The symbols, AS and XX on the parts list and the schematic diagram mean followings respectively.

AS Manufactured for Australian market.

XX Standard Version.

NON MARK Common Parts.

2. Some printed circuit boards are not supplied as the assembled.

To separate these in this service manual, the stock No's are not indicated at the ends of the board names. However, the individual parts on the circuit boards are provided by orders.

3. Since some capacitors and resistors are omitted from parts lists in this service manual, refer to the Common Parts List for capacitors & resistors, which was issued on February 1983.

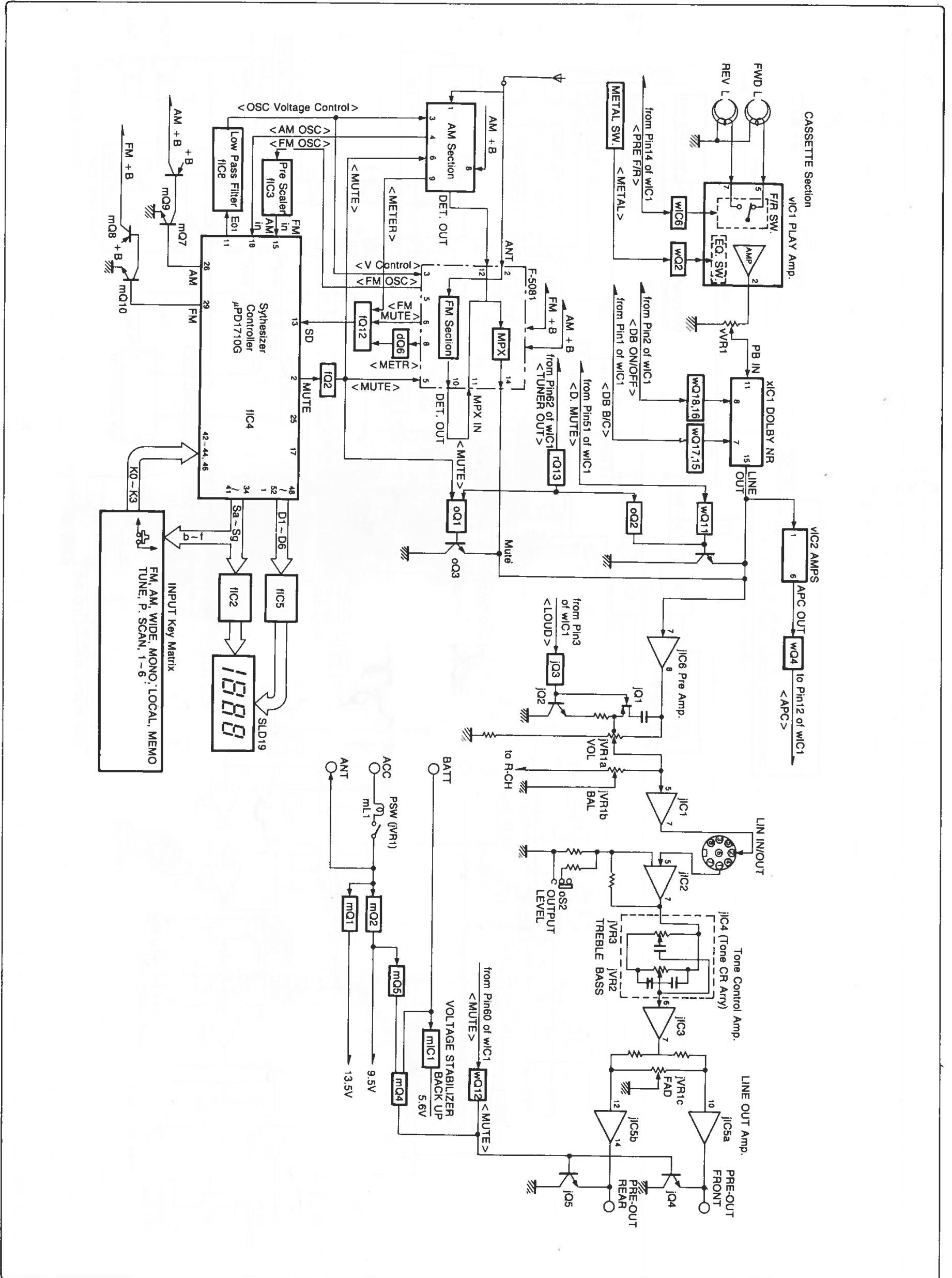
4. Abbreviations in this service manual are as follows.

•Abbreviations List

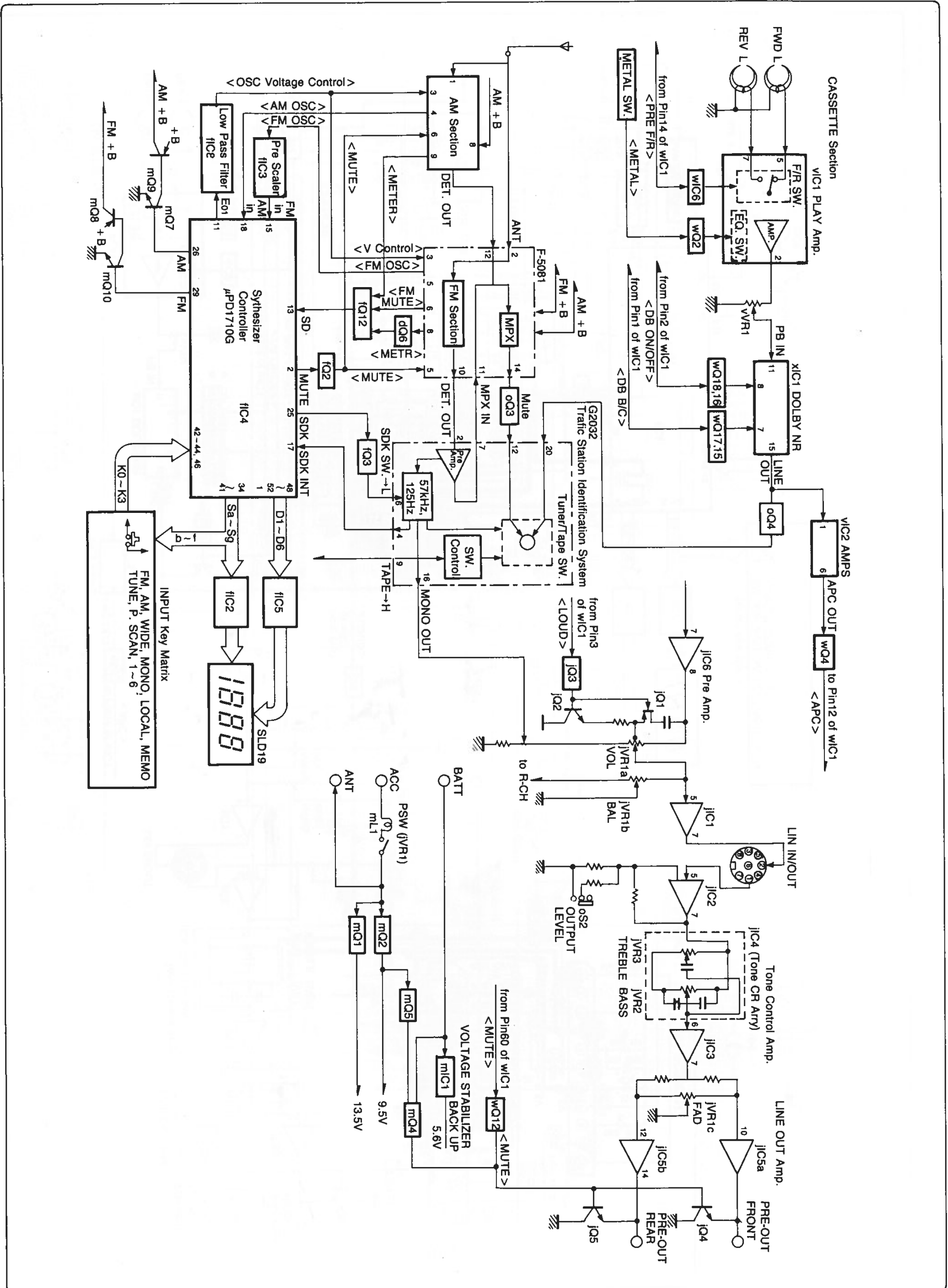
C.R.	: Carbon Resistor
S.R.	: Solid Resistor
Ce.R.	: Cement Resistor
M.R.	: Metal Film Resistor
F.R.	: Fusing Resistor
N.I.R.	: Non-Inflammable Resistor
A.R.	: Array Resistor
C.C.	: Ceramic Capacitor
C.T.	: Ceramic Capacitor, Temperature Compensation
E.C.	: Electrolytic Capacitor
E.L.	: Low Leak Electrolytic Capacitor
E.B.	: Bi-Polar Electrolytic Capacitor
E.B.L.	: Low Leak Bi-Polar Electrolytic Capacitor
Ta.C.	: Tantalum Capacitor
F.C.	: Film Capacitor
M.P.	: Metalized Paper Capacitor
P.C.	: Polystyrene Capacitor
G.C.	: Gimmic Capacitor
A.C.	: Array Capacitor
V.R.	: Variable Resistor
S.V.R.	: Semi Variable Resistor
SW.	: Switch
Chip R.	: Chip Resistor
Chip C.	: Chip Capacitor

1. BLOCK DIAGRAM

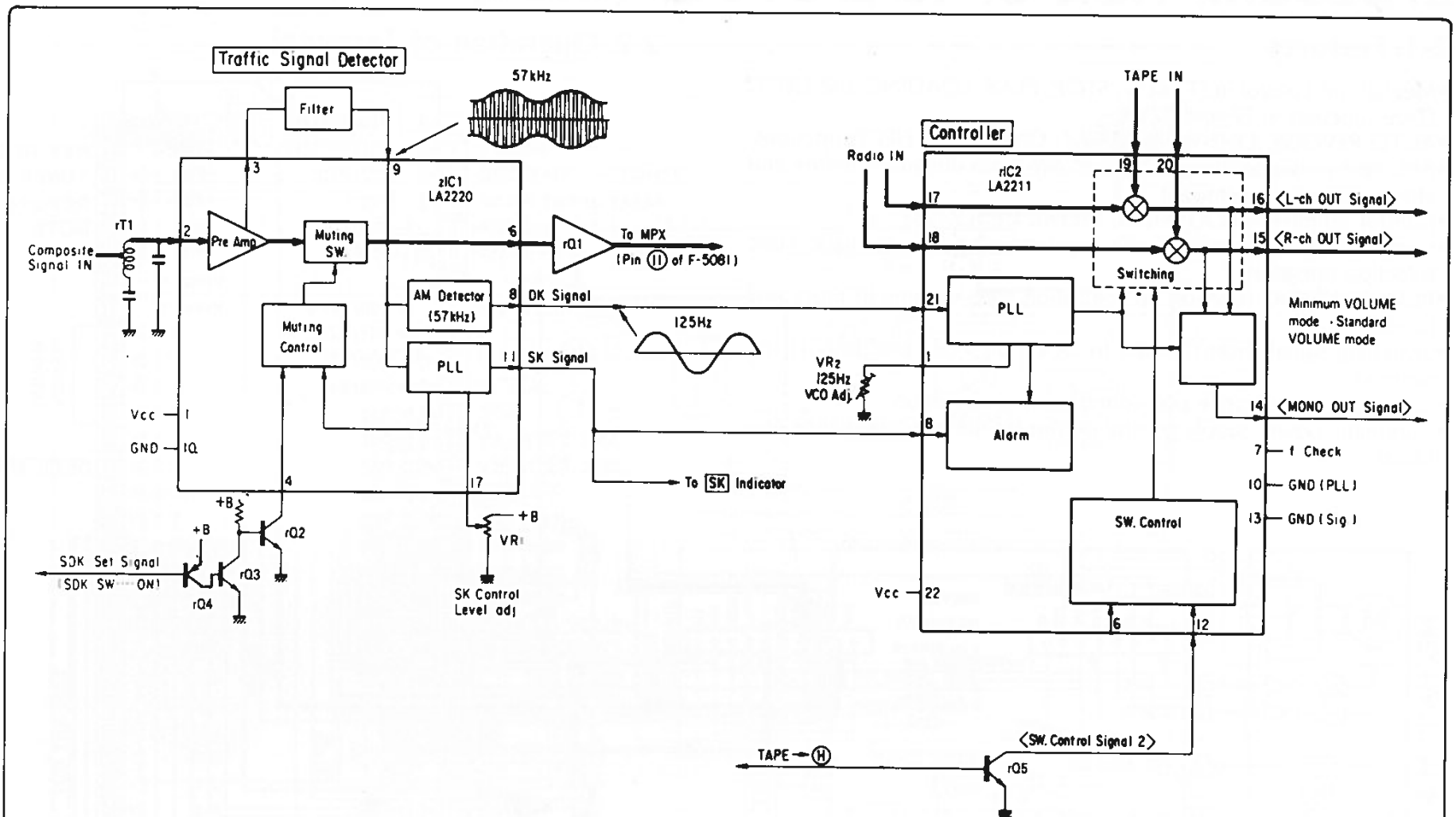
1-1. GT-X7000/X7000L



1-2. GT-X7000F



1-3. Traffic Station Identification System Block Diagram (This diagram is applied to the GT-X7000F)



Note: Traffic information reception

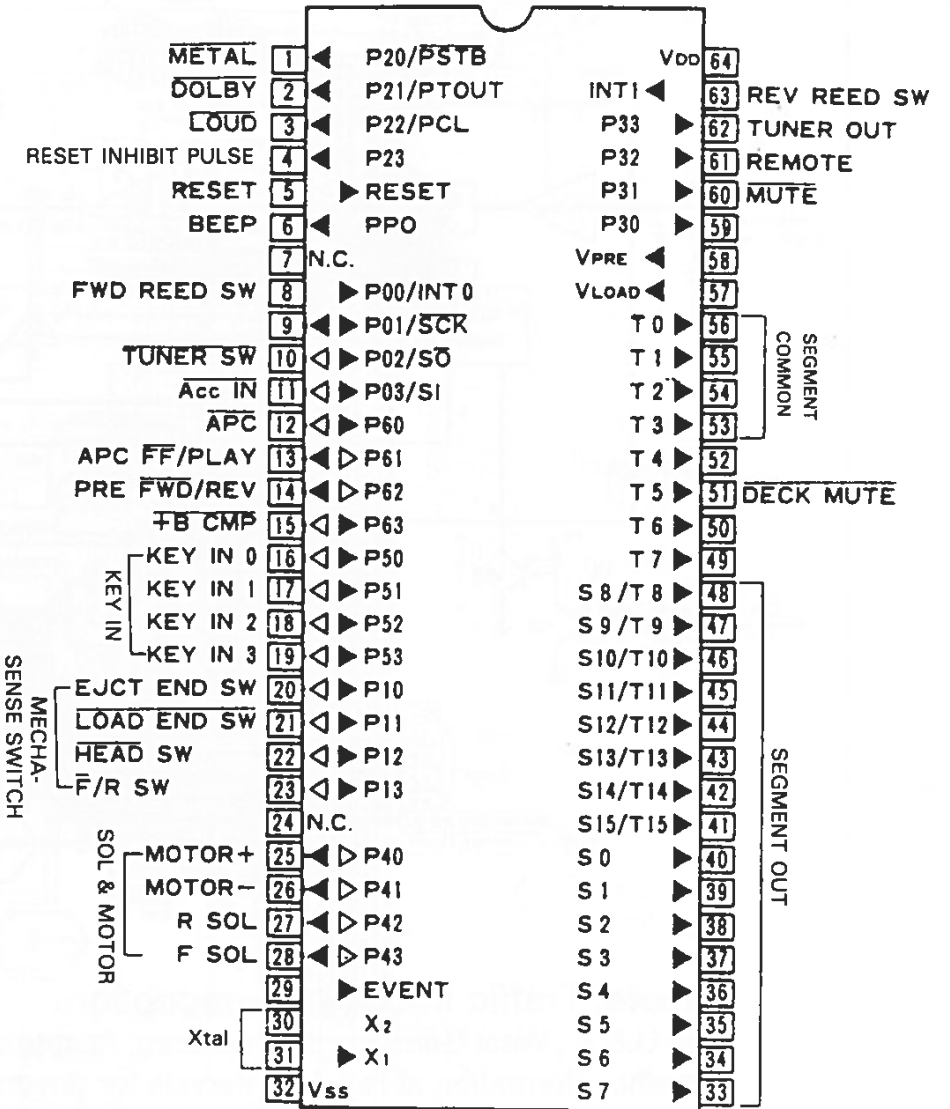
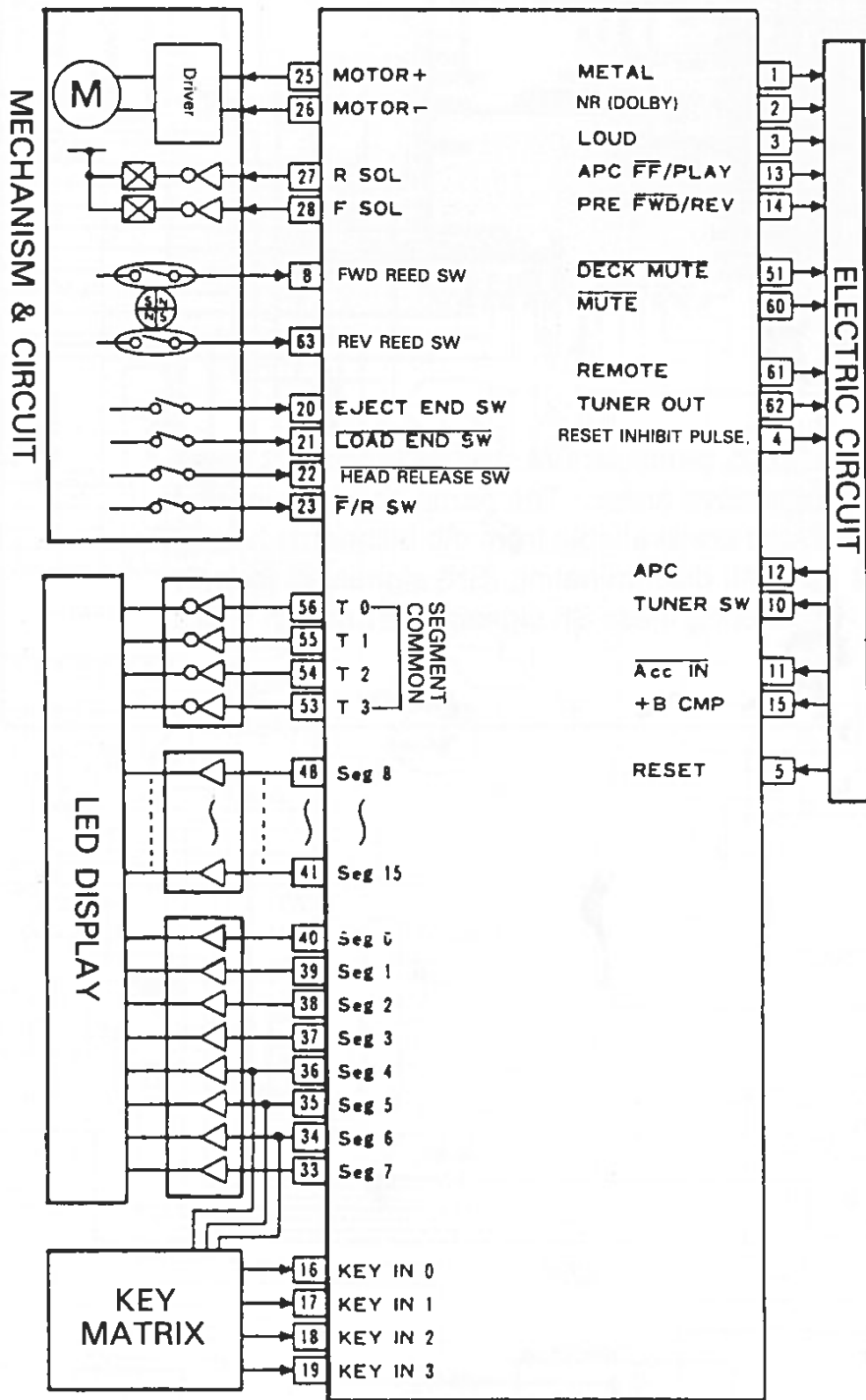
In U.S.A., West Germany, Luxembourg, Austria and Switzerland, particular FM stations broadcast useful traffic information at regular intervals for drivers in the respective areas. The name and frequencies of the station broadcasting traffic information in various areas are available from the billboards beside the roads in those areas. Also, these stations always transmit discriminating (SK) signals to identify themselves as traffic information broadcasting stations. Monitoring these SK signals, the unit can select and pick up only those stations.

2. DESCRIPTION OF IC μ PD7519 (wIC1)

2-1. Features

- Mechanism control in FF, REW, STOP, PLAY, LOADING and EJECT. (True function in FF and REW)
- AUTO REVERSE, ONE-WAY REPEAT, ONE-CYCLE EJECT functions.
- APC (one-music before and after) SCAN (both directions before and after), REPEAT (one music)
- Control outputs in LOUDNESS, METAL and DOLBY
- Confirmation sound generation in key depression and automatic music selection operation.
- PLAY RUNNING function for indication tape running in more real fashion.
- Switching signals from TUNER to DECK on vice versa (MECH has priority)
- Complete fine-advance pop-sound muting operation
- Automatic power supply control output for tuning ON/OFF the amplifier.

2-2. Operation of Terminal



< Terminal Discription >

Terminal	Name	Logic	Description
11	Acc IN	Low input in Acc-ON	<ul style="list-style-type: none"> •Detection of ON/OFF of car-side KEY SW (Acc) •No detection when the mechanism is in motion and each key input is being processed. •Comparator (7~8V) should be connected. •Microcomputer is set to STOP mode in Acc-OFF.
15	+B CMP	Low input in +B-ON	<ul style="list-style-type: none"> •Detection of ON/OFF of power which turns ON amplifier relay in response to REMOTE signal. •No detection when REMOTE signal is OFF. •Prevention of microcomputer error operation due to fine delay caused when relay is turned ON. •Detection of low voltage of car battery because of cell motor operation. •One detection for each one periodic operation when the mechanism is in motion. •Detection of 5 msec intervals in usual.

to be continued ▶

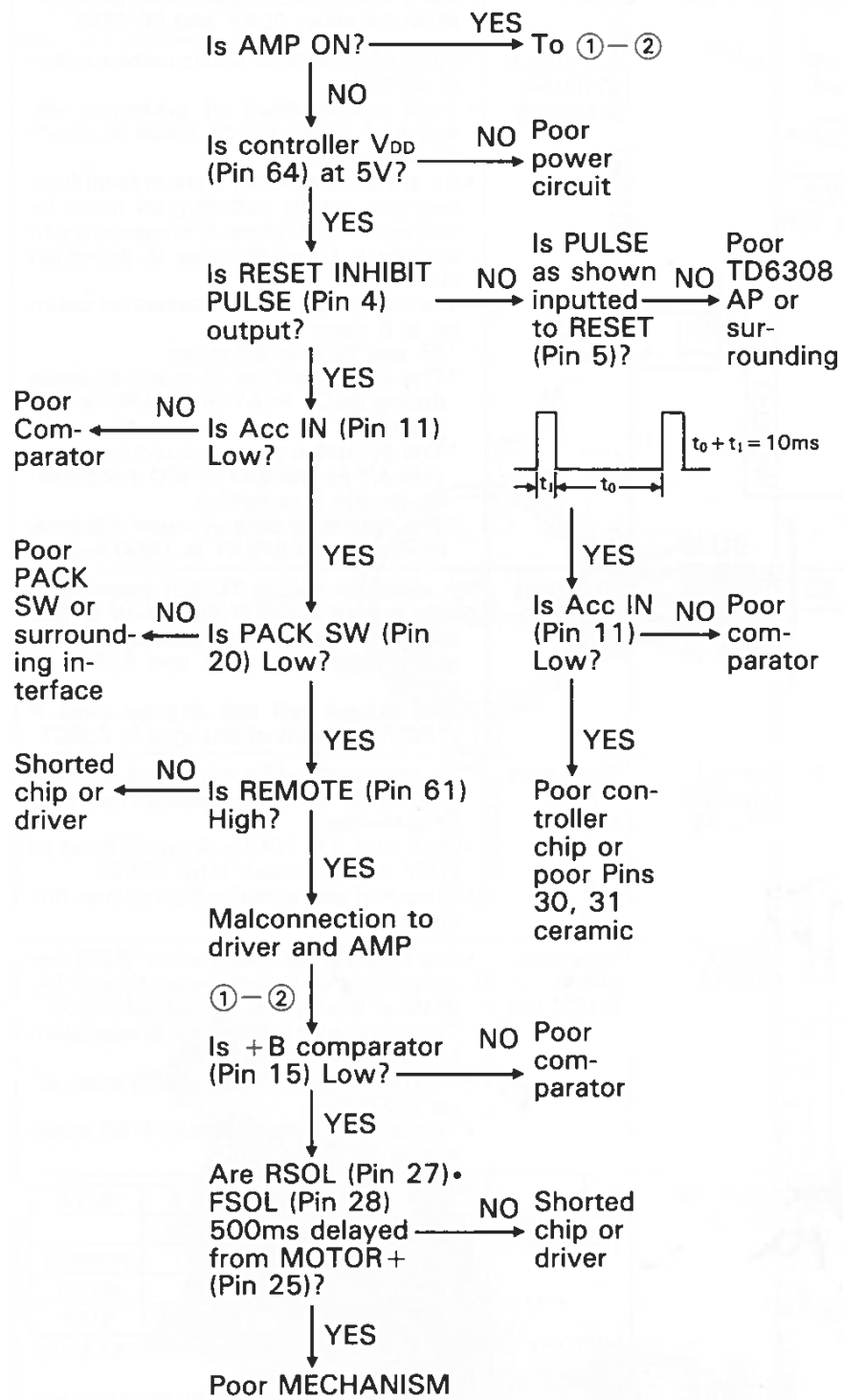
<μPD7519>

Terminal	Name	Logic	Description
20	EJECT END SW (RACK SW)	Hi input in EJECT-END	<ul style="list-style-type: none"> •Detection of LOADING start and EJECT end. •Detection should be made correctly when either of Acc or +B is ON. •LOADING starts by turning on REMOTE when this SW indicates PACK-IN under Acc-ON status.
8	FWD REED SW	Input	<ul style="list-style-type: none"> •Detection of a rise from Low to Hi. •TAPE-END when this stays unchanged 1800 msec in PLAY. •TAPE-END when this output stays unchanged for 500 msec in FF and REW. •Effective in FWD-PLAY, FWD-FF, and REV-REW.
23	F/R SW	Low input in FWD	<ul style="list-style-type: none"> •Input of FWD/REV of the mechanism.
22	HEAD SW	Low input in release	<ul style="list-style-type: none"> •Detection of coming-out of head. •Detection is tried 4 times when head does not come out in PLAY, FF and REW mechanism routine. •If head is released in PLAY, FF and REW, error processing is made as when STOP key is turned ON.
1	METAL	Low output in METAL-ON	<ul style="list-style-type: none"> •Output of METAL ON/OFF control signal.
2	DOLBY	Low output in DOLBY-ON	<ul style="list-style-type: none"> •Output of DOLBY ON/OFF control signal. •DOLBY-OFF level signal is outputted for prevention of error operation in automatic music selection in FF and REW.
14	PRE FWD/REV	Low output in FWD	<ul style="list-style-type: none"> •Output of PRE IC FWD/REV switching. •Note that this output is opposite to the mechanism operation direction during BACK PLAY in FF APC.
27	R SOL	Hi output in SOL-ON	<ul style="list-style-type: none"> •ON in PLAY, FWD-FF and REV-REW. •ON for 880 msec at program change.
28	F SOL	Hi output in SOL-ON	<ul style="list-style-type: none"> •ON in PLAY, FWD-REW and REV-FF.
25	MOTOR +	Hi output in motor forward revolution	<ul style="list-style-type: none"> •ON in PLAY, FF, REW and LOADING.
26	MOTOR -	Hi output in motor reverse revolution	<ul style="list-style-type: none"> •On in EJECT.
63	REV REED SW	Input	<ul style="list-style-type: none"> •Detection of a rise from Low to High. •TAPE END when this input stays unchanged for 1800 msec in PLAY. •TAPE END when this input stays unchanged for 500 msec in FF and REW. •Available in REV-PLAY, REV-FF and FWD-REW.
60	MUTE	Low output in MUTE ON	<ul style="list-style-type: none"> •MUTE is ON 50 msec before each operation. •Since this output is high in impedance at RESET, circuit should be designed to turn MUTE ON even under these conditions. •When TUNER is turned ON, it takes 1000 msec to MUTE release. •It takes 1000 msec at minimum to release MUTE after REMOTE-ON. Therefore, devices connected between amplifier (including MUTE circuit) and deck should become steady state during this time interval.
61	REMOTE	Hi output in REMOTE-ON	<ul style="list-style-type: none"> •This output is ON in PACK-IN or TUNER-ON when car power switch (Acc) is ON. •Once turned ON, this output is kept ON when the mechanism is in motion, even if Acc is OFF, as long as +B CMP is not turned OFF. •The power supply for circuits turned ON/OFF by this terminal should be connected to car battery via some switches. Further, it is possible to turn ON this output by turning on Acc circuit. However, once turned ON, this output should be kept ON, even if Acc switch is turned off, as long as the terminal output is not turned OFF.
3	LOUD	Low output in LOUD-ON	<ul style="list-style-type: none"> •Output of LOUDNESS ON/OFF control signal

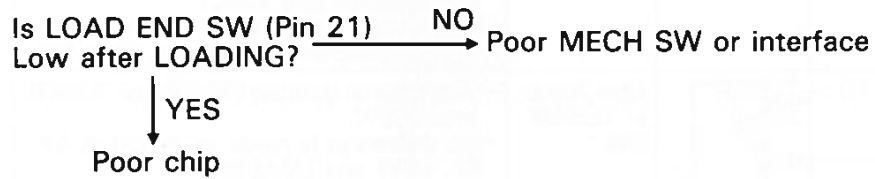
Terminal	Name	Logic	Description																				
13	APC FF/PLAY	Hi in PLAY	<ul style="list-style-type: none"> •Output of detection level switching control in automatic music selection operation between PLAY and FF REW. 																				
12	APC	Low input in music presence	<ul style="list-style-type: none"> •Input of automatic music selection level detection •Time management of presence/absence of music can be made by counter in this chip. •No action is effected against level fluctuations due to cattering on noise by software. Therefore, it is necessary to set about 10 msec delay to detection circuit. •The basic step time of detection counter is 5 msec. *FF and REW is 60 msec. *The detection time of music absence during BACK PLAY in FF APC is 600 msec. *The detection time of music presence in PLAY for REPEAT is 500 msec (Discontinuity is possible) *The detection time of music absence in PLAY for REPEAT is 1500 msec. 																				
62	TUNER OUT	Hi output in TUNE-ON	<ul style="list-style-type: none"> •A signal to enable TUNER operation. •This output is ON if TUNER-IN is ON, when Acc is ON and additionally the mechanism is at stop and EJECT is ended. •This output will not change even if TUNER-IN terminal changes in EJECT. 																				
4	RESET INHIBIT PULSE	Output of 100Hz signal	<ul style="list-style-type: none"> •Do not reset while this pulse is being outputted, because access to RAM may be disturbed. •Note that this 100Hz signal is fixed to LOW for 140 msec after RESET. •Output of this signal indicates that this chip is in operation. 																				
51	DECK MUTE	Low output in MUTE-ON	<ul style="list-style-type: none"> •Pop sound is produced when MUTE (for prevention of sound generation in FF, REW) of the deck is turned ON or OFF. Therefore, a fine difference is necessary in relation to AMP MUTE. •This output is turned to ON 50 msec after MUTE-ON. •This output is turned to OFF 50 msec before MUTE-OFF. 																				
16 / 19	KEY INP 0-3	Key matrix input logic	<table border="1"> <thead> <tr> <th></th> <th>Seg 4</th> <th>Seg 5</th> <th>Seg 6</th> </tr> </thead> <tbody> <tr> <td>KEY IN 0</td> <td>PLAY/PRO</td> <td>P.MODE</td> <td></td> </tr> <tr> <td>KEY IN 1</td> <td>REW</td> <td>FF</td> <td>POWING</td> </tr> <tr> <td>KEY IN 2</td> <td>REP</td> <td>NR</td> <td>METAL</td> </tr> <tr> <td>KEY IN 3</td> <td>LOUD</td> <td>R.MODE</td> <td>STOP</td> </tr> </tbody> </table> <ul style="list-style-type: none"> •Double key depression is inhibited by local lock-up method. •For chattering prevention, the presence or absence of key depression is checked 3 times of 5 msec intervals, and then a depressed key is confirmed by effecting a single SCAN. 		Seg 4	Seg 5	Seg 6	KEY IN 0	PLAY/PRO	P.MODE		KEY IN 1	REW	FF	POWING	KEY IN 2	REP	NR	METAL	KEY IN 3	LOUD	R.MODE	STOP
	Seg 4	Seg 5	Seg 6																				
KEY IN 0	PLAY/PRO	P.MODE																					
KEY IN 1	REW	FF	POWING																				
KEY IN 2	REP	NR	METAL																				
KEY IN 3	LOUD	R.MODE	STOP																				
21	LOAD END SW	Low input in LOAD-END	<ul style="list-style-type: none"> •This output checks that pack is located at the playable position. •This output detects when RESET starts in LOADING and EJECT. •The above detection should be made when either one of Acc or +B is ON. 																				
10	TUNER SW	Low input in TUNER-ON	<ul style="list-style-type: none"> •This output detects ON/OFF of TUNER power SW. •No detection is made in MECH PLAY, FF, REW and LOADING. •Detection is made in MECH EJECT only when TUNER SW changes from ON to OFF because MUTE is outputted. •In EJECT END and STOP, REMOTE-ON/OFF and TUNER-OUT ON/OFF operations are made by turning this switch ON or OFF. •No detection is made in each key depression processing. •The detection should be enabled when either one of Acc or +B is ON. 																				
5	RESET	Position pulse input	<ul style="list-style-type: none"> •Resetting of this chip. •When OFF of +B or Acc is detected, since this chip is in STOP mode, restart is enabled only by this RESET input. •RESET is necessary when BACK UP is turned from OFF to ON or when Acc is turned from OFF to ON. •Never input RESET when RESET INHIBIT pulse is being outputted, because access to memory may be disturbed. 																				

2-3. Troubleshooting Guide to Controller

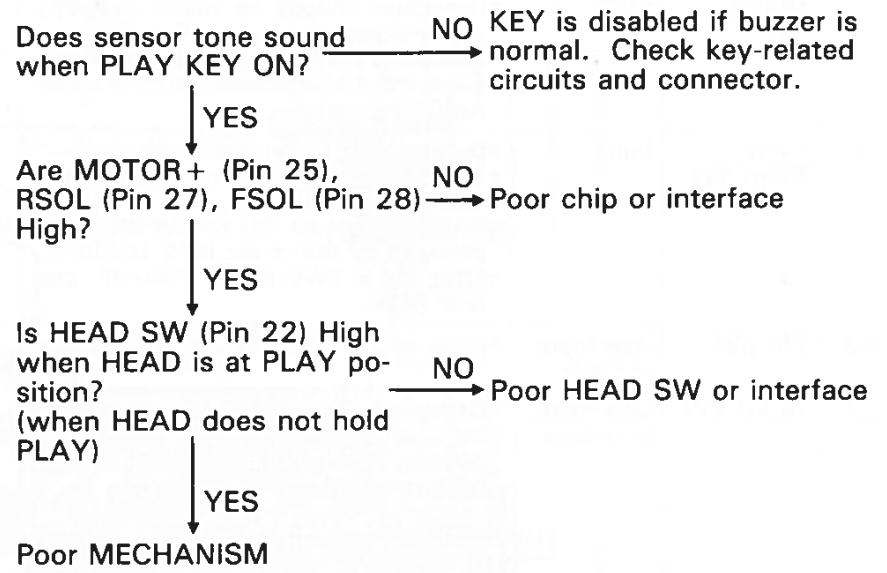
1. No Loading



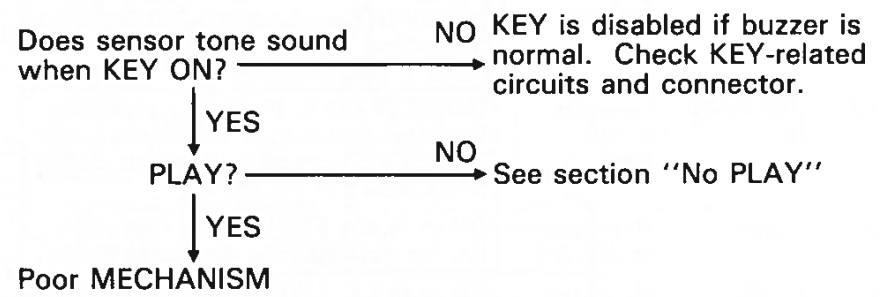
2. Immediate EJECT after LOADING



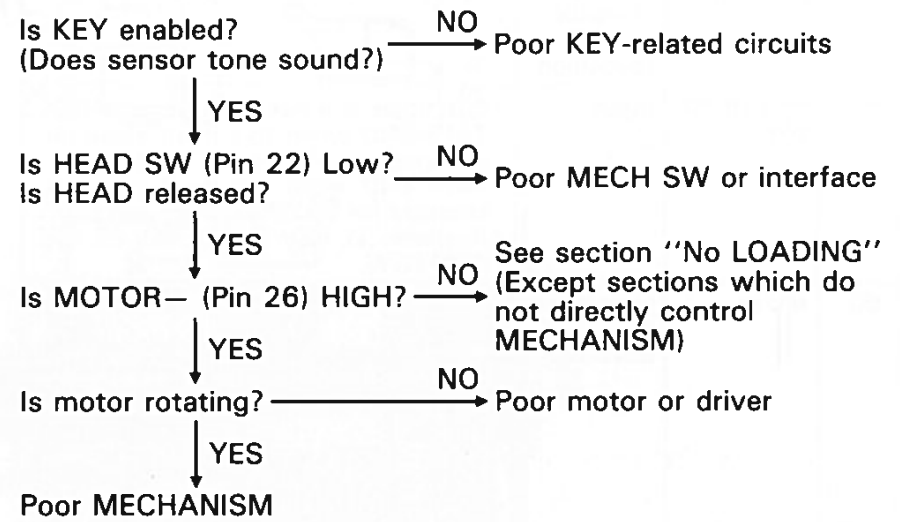
3. No PLAY (AMP is ON)



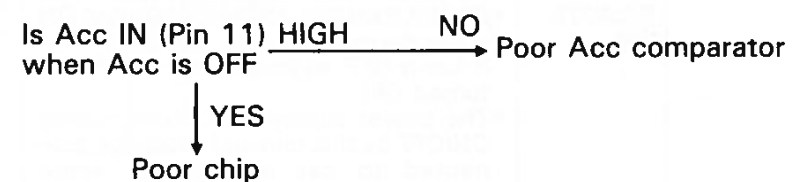
4. No FF, REW



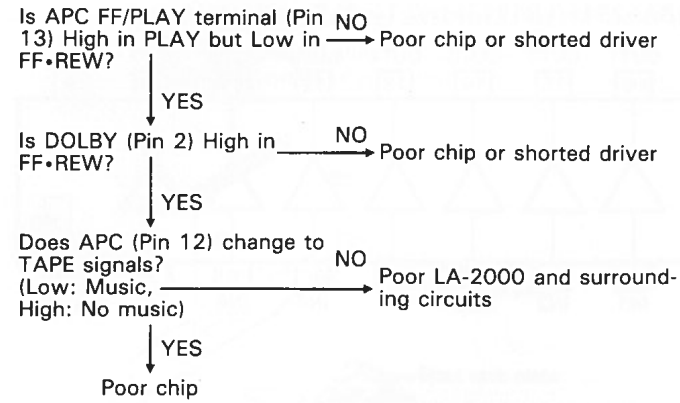
5. No EJECT



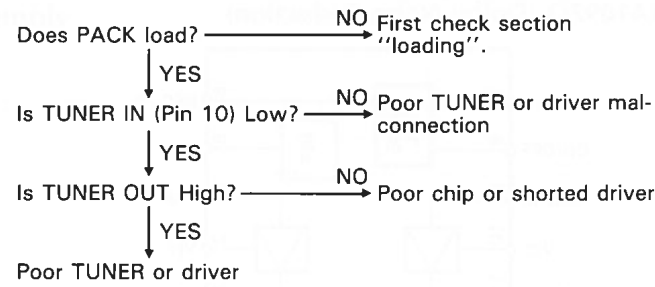
6. Set is not OFF when Acc is OFF



7. No auto music selection



8. No TUNER-ON



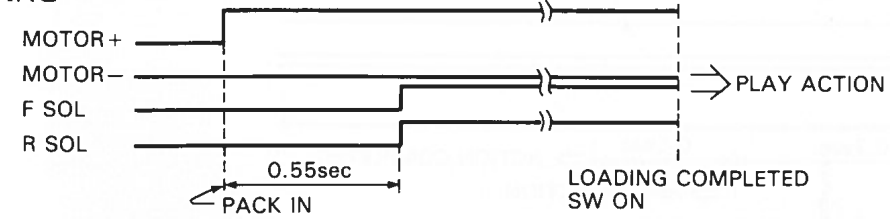
9. Some phenomena which occur when input/output ports and the connected circuits are defective will be explained below:

14	PRE FWD/REV	<ul style="list-style-type: none"> •Sound representative of reverse revolution is produced in PLAY. •Automatic music selection is disabled in FF.
27 28 25	RSOL FSOL MOTOR+	•Loading PLAY, FF, REW are disabled.
11	Acc IN	<ul style="list-style-type: none"> •When fixed at Low level, the set will not be turned off if Acc is off. •When fixed at High level, the set will not be turned on and all operations are disabled.
62	TUNER OUT	
11	TUNER IN	•TUNER will not be turned on.
63	REV REED SW	•In case one side is defective, abnormal reverse revolution occurs sometimes.
8	FWD REED SW	•In case both are defective, abnormal reverse revolution 6 times in succession, and then stops.
23	F/R SW	<ul style="list-style-type: none"> •Sound representative of reverse revolution is produced in PLAY. •Automatic music selection is disabled in FF. •Even if program changes, the display and PRE FWD/REW are immediately switched in one direction to playback reverse sound.
21	LOAD END SW	<ul style="list-style-type: none"> •When fixed at Low, loading ends in the midst of operation. •When fixed at High, EJECT starts immediately after loading.
22	HEAD SW	<ul style="list-style-type: none"> •When fixed at High, EJECT is disabled if PACK is in. •When fixed at Low, HEAD is released four times (if the HEAD does not come out) whenever PLAY, FF, REW KEYS are turned on, and then the release operation stops.

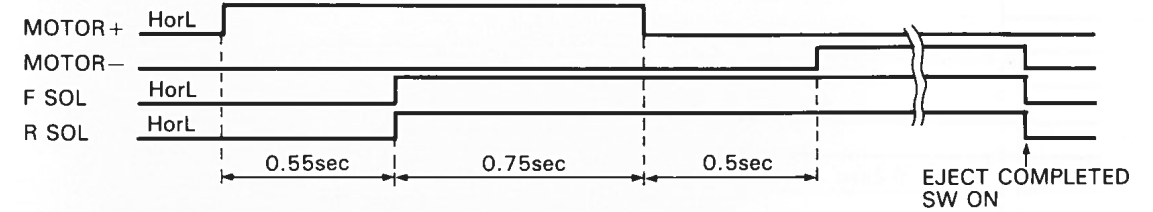
20	EJECT END SW (PACK IN SW)	<ul style="list-style-type: none"> •When fixed at Low, loading starts, if no PACK is in, immediately after EJECT ends. •When fixed at High, PACK IN is disabled, if PACK is in, EJECT end in the midst.
30 31	X ₀ X ₁	•Controller will not operate.
61	REMOTE	•The system is held ON or OFF without change.
6	BEEP	•Sensor tone will not be produced.
4	RESET INHIBIT	•RESET is made continuously while repeating ON/OFF.
5	RESET	<ul style="list-style-type: none"> •When fixed at High, the system will not operate. •When fixed at Low, the system operates erroneously, and all the operations are not stabled and not secured.
12	APC	•Automatic music selection is disabled.
15	+B COMPARATOR	<ul style="list-style-type: none"> •When fixed at Low, maloperation may occur when power voltage drops. •When fixed at High, system operations are disabled.
60	MUTE	<ul style="list-style-type: none"> •When fixed at Low, no sound is produced. •When fixed at High, pop sound is noisy, sound is produced in FF, REW.
51	D MUTE	<ul style="list-style-type: none"> •Pop sound does not change. •Sound is produced in FF, REW.
3	LOUD	•LOUD is fixed and inoperative.
2	DOLBY	<ul style="list-style-type: none"> •DOLBY is inoperative. •Erroneous operation may occur in automatic music selection.
13	APC FF/PLAY	•Maloperation may occur in automatic music relation.
1	METAL	•METAL is inoperative.

2-4. Timing Chart

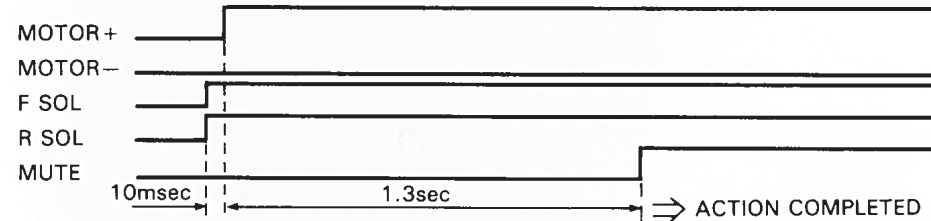
1. LOADING



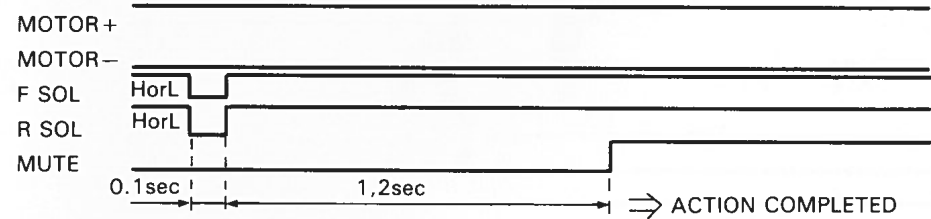
2. STOP, PLAY, FF, REW → EJECT



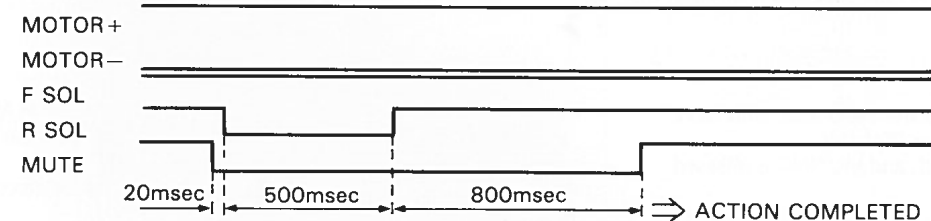
3. STOP → PLAY



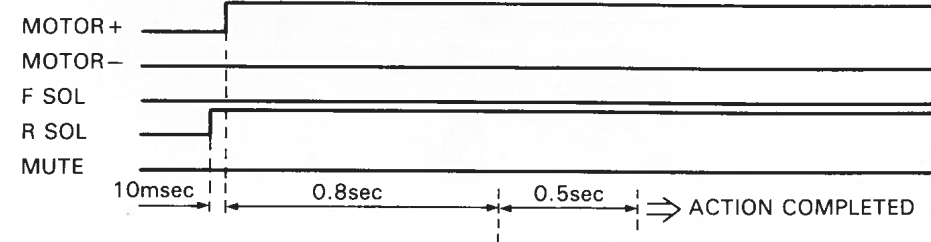
4. LOADING, FF, REW → PLAY



5. PROGRAM

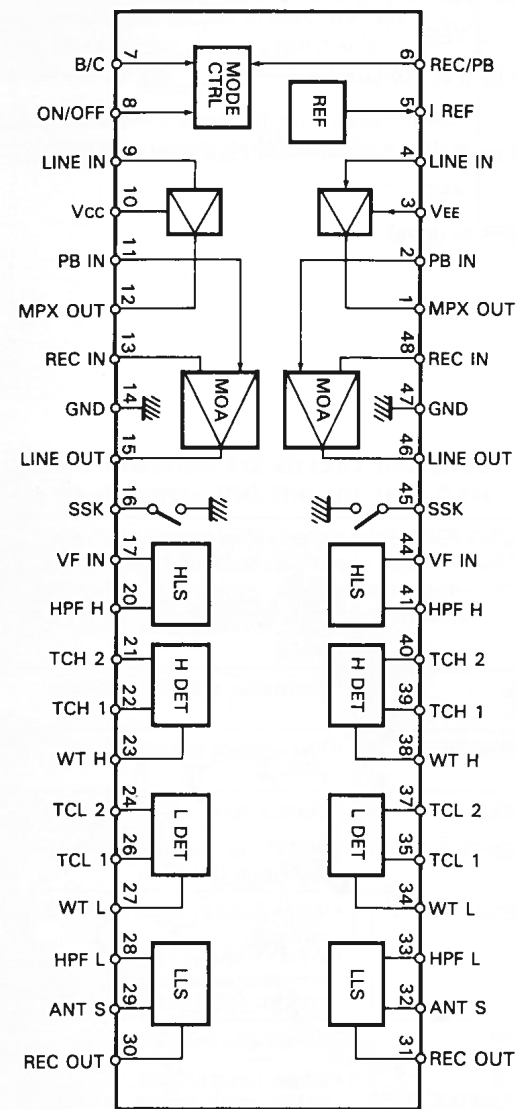


6. STOP → FF

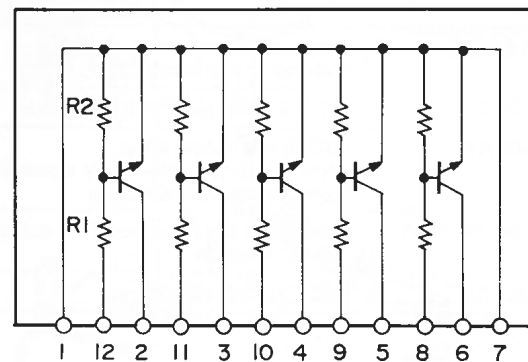


3. INTERIOR BLOCK DIAGRAM OF IC

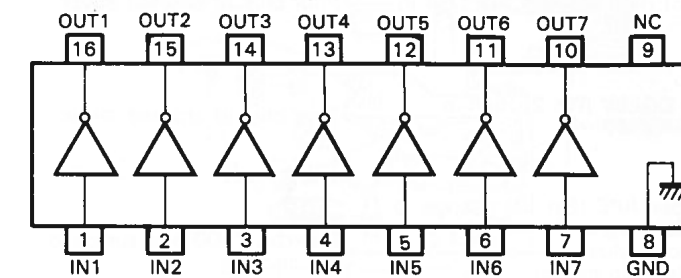
•CXA1097Q (Dolby Noise Reduction)



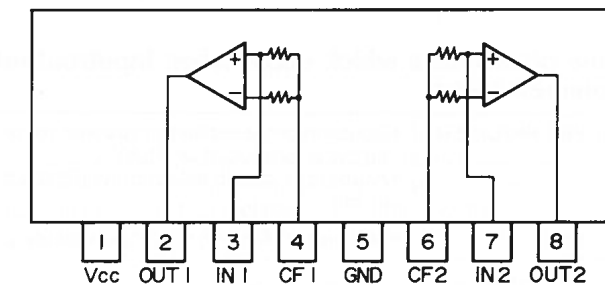
•DT5C114E (Digital Transistor Array)



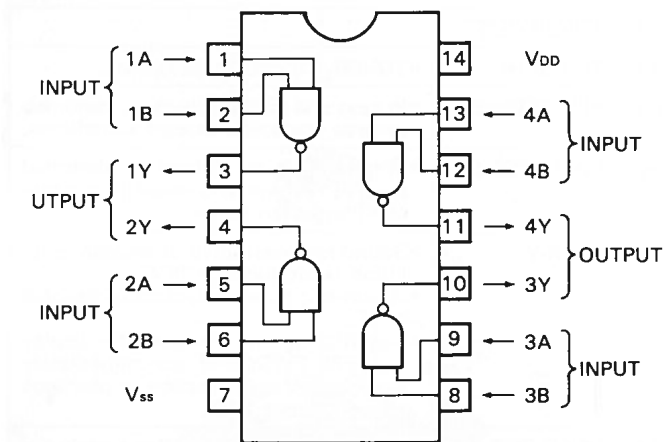
•BA6251F/LB1213M (7 Unit Transistor Array)



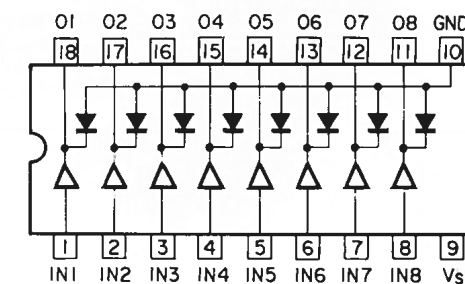
•BA3112 (Dual Pre Amp.)



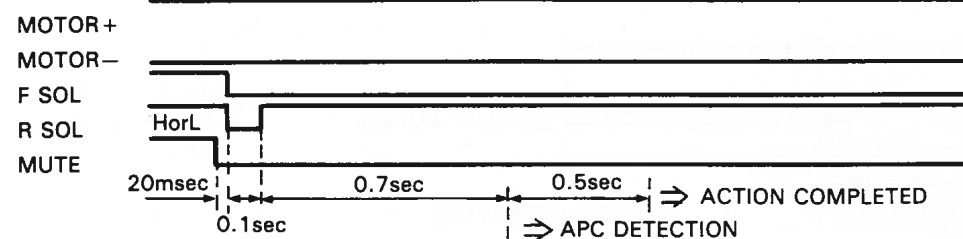
•BU4011B/M4011BP/TC4011P (NAND Gate)



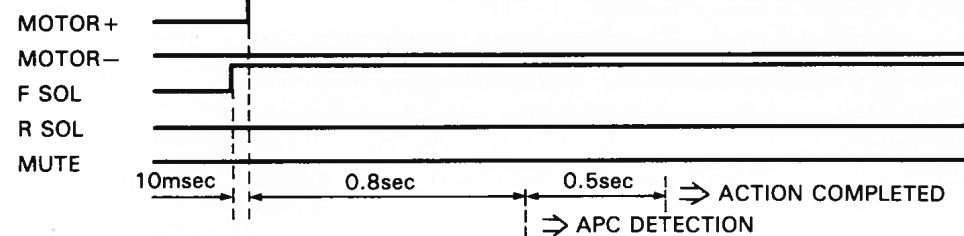
•M54563P (8 Unit Transistor Array)



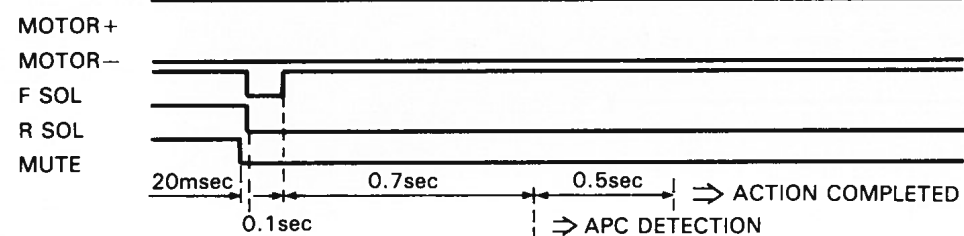
7. PLAY, REW→FF 8. STOP→REW



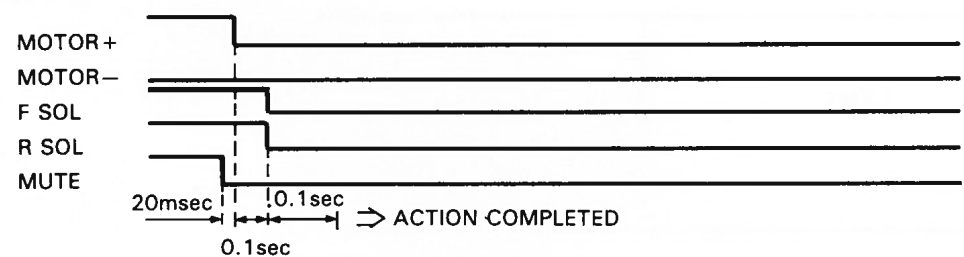
8. STOP→REW



9. PLAY, FF→REW



10. PLAY, FF, REW→STOP (KEY OFF)

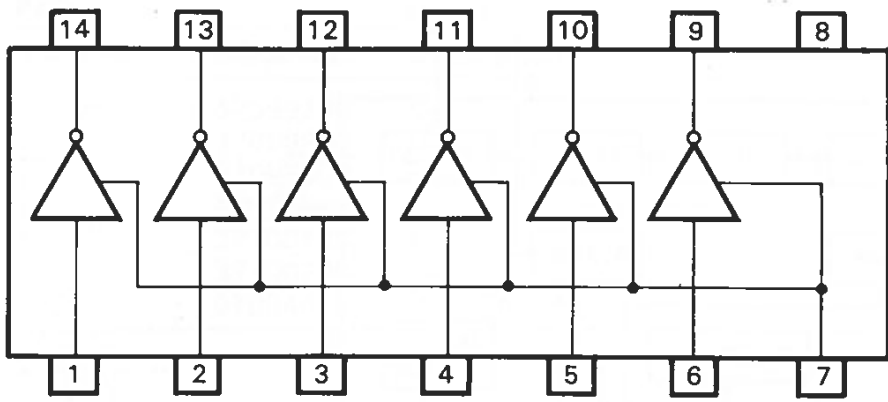


***PLAY, FF, REW→STOP (KEY OFF)**

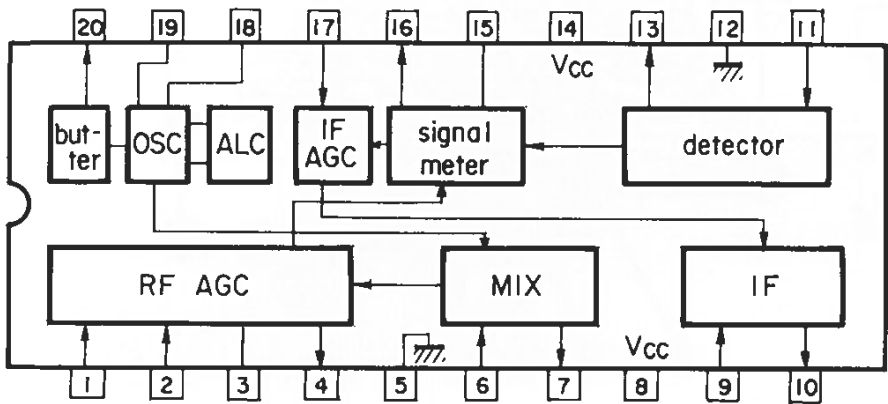
- FF indicates the rolling-up of tape forward the FWD side, and REW indicates the rolling-up of tape forward the REV side.
- Each output indicates a logic from control IC, and MUTING is released when MUTE is at "H".
- APC detects that HEAD is in contact with a tape stably and the detector circuit is at an operative timing.

- In the first 0.5 sec of APC detection, only the return to PLAY in automatic music selection is enabled, and the return to other modes is disabled.
- See flowchart about PLAY RETURN MODE by APC detection in FF, REW.

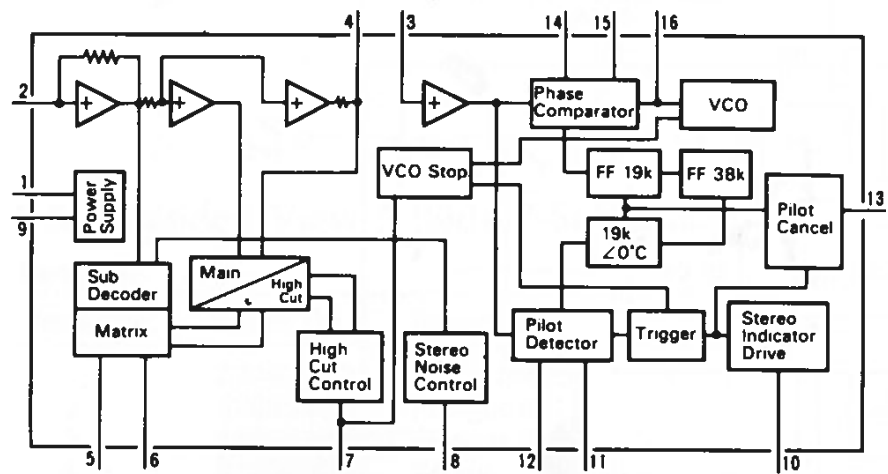
•IR2415 (6 Unit Driver)



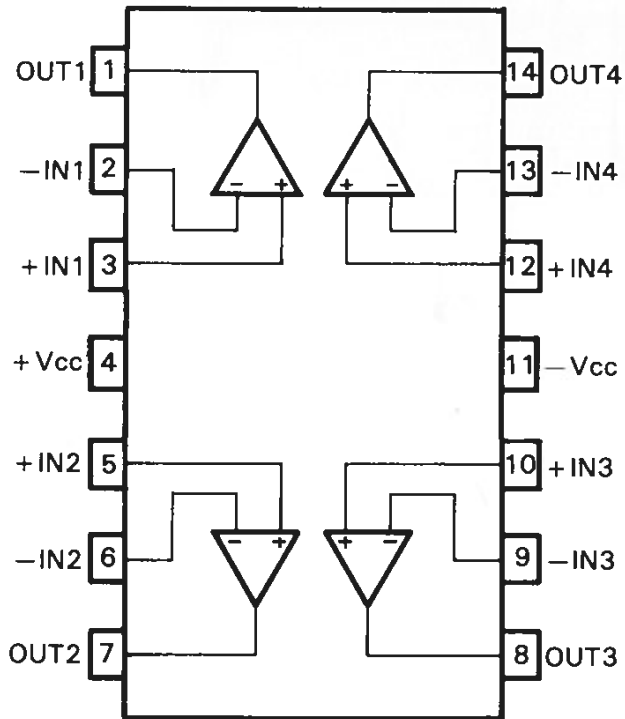
•LA1135 (AM Tuner)



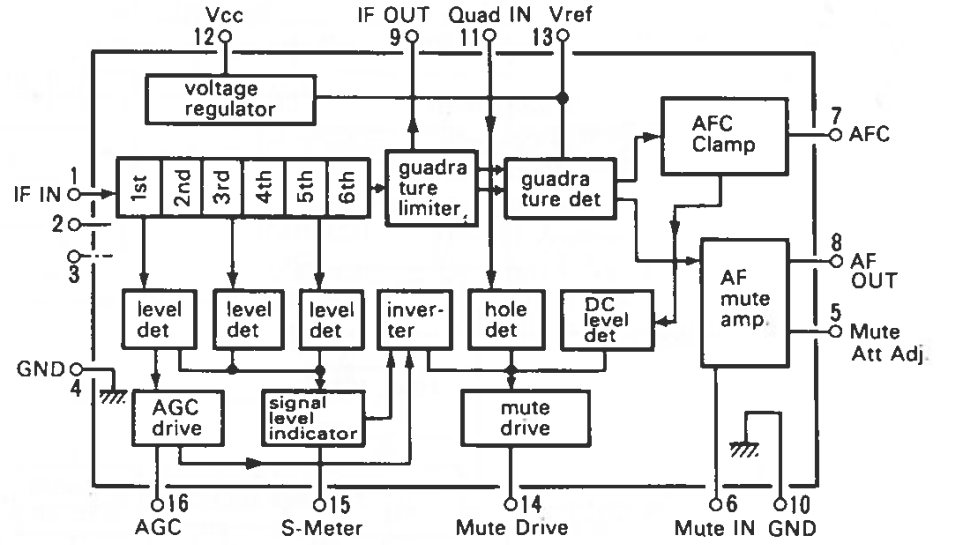
•LA3430 (FM Stereo MPX)



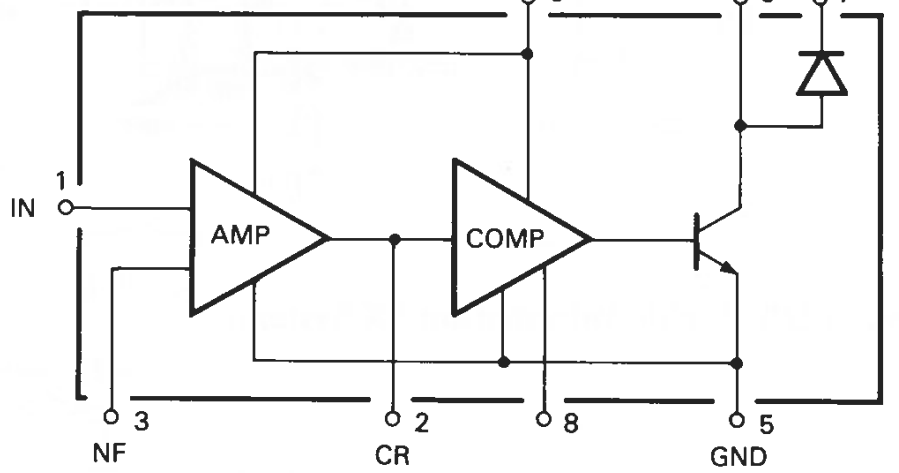
•M5228P (Operation Amp.)



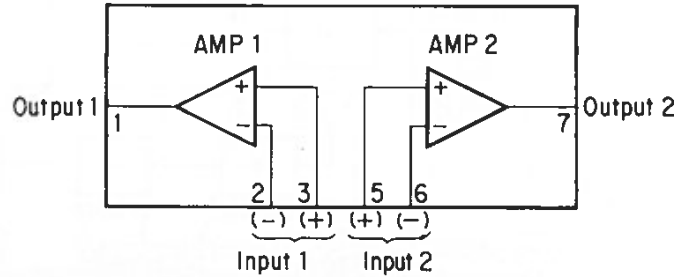
•LA1140 (FM IF Amp. & Quadrature Detector)



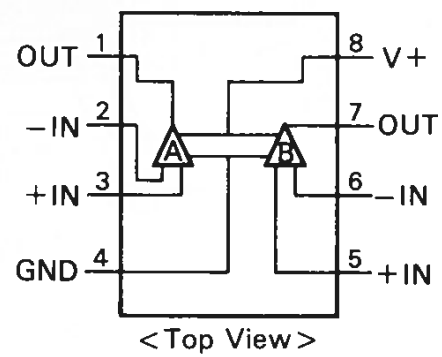
•LA2000 (AMPS)



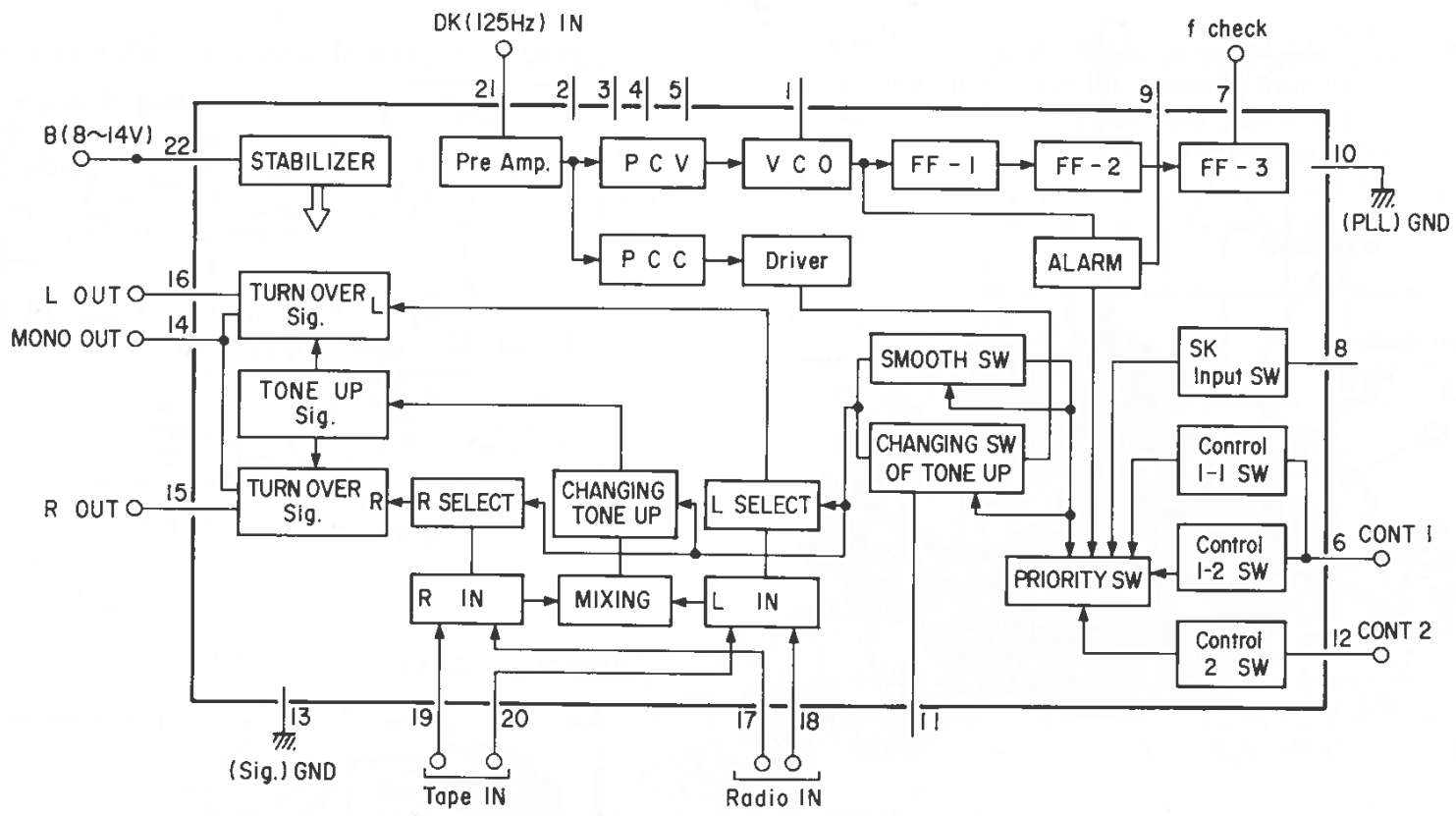
•M5218L (Dual Operation Amp.)



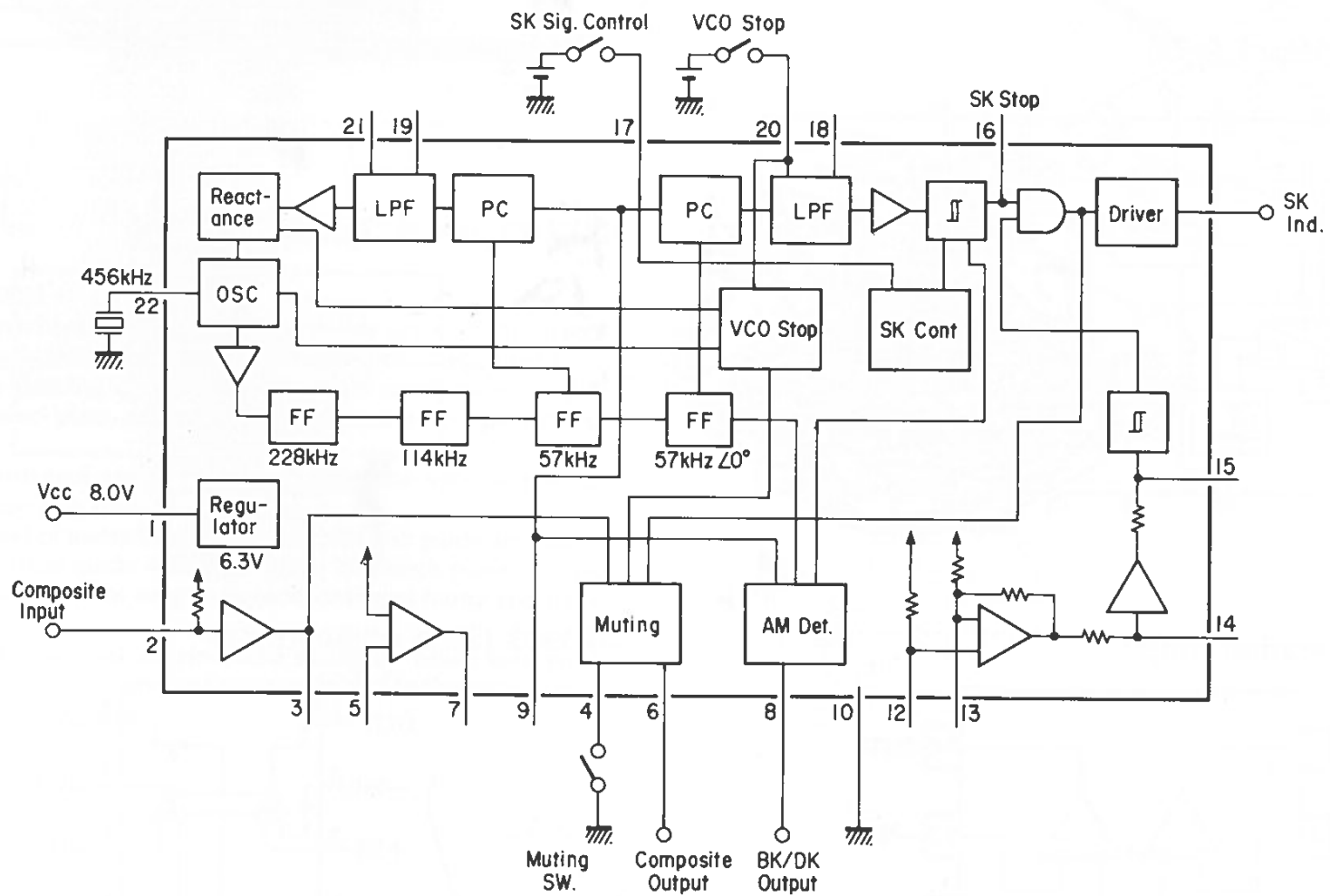
•IR9393 (Dual Comparator)



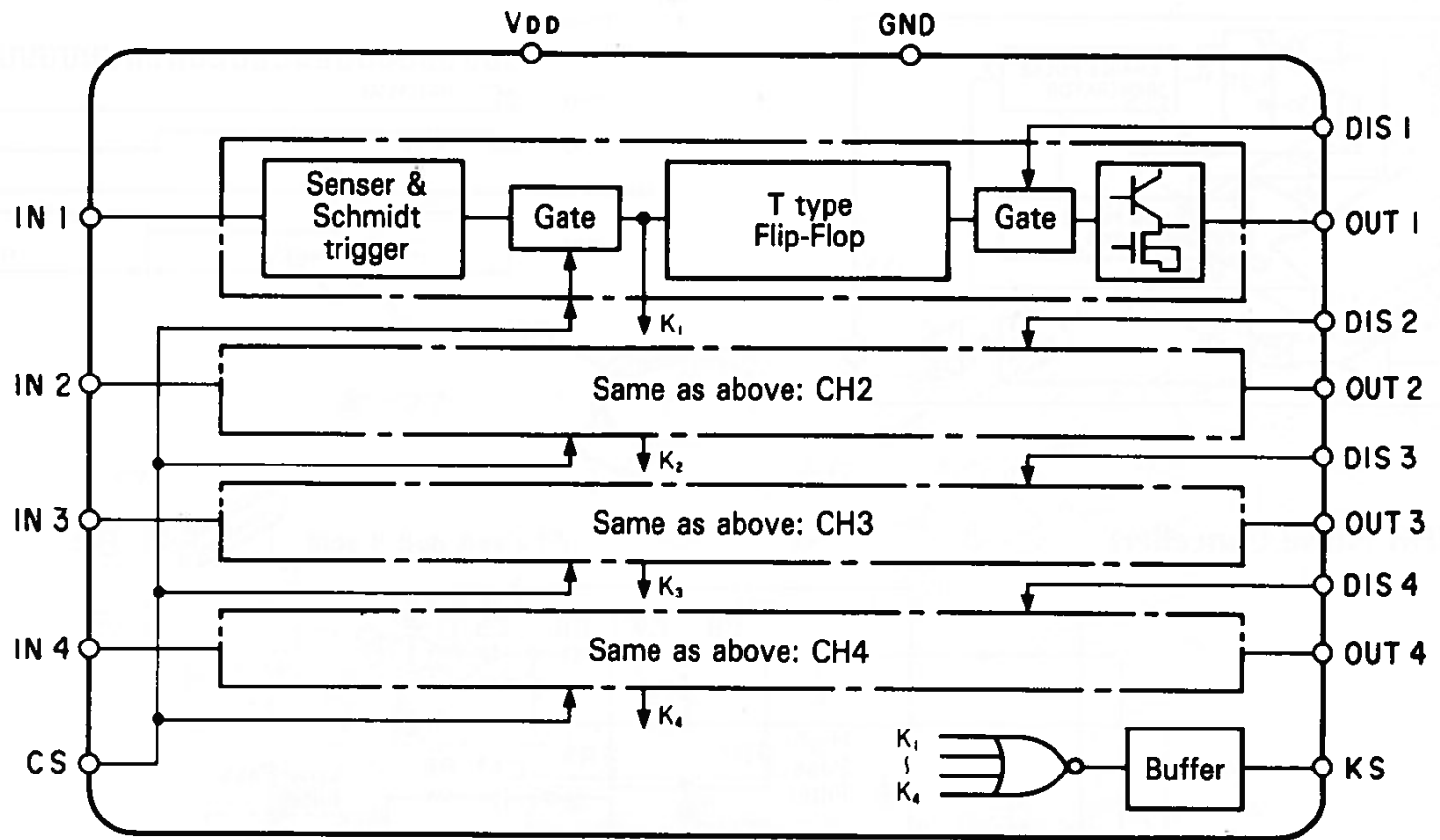
•LA2211 (Traffic Information DK Sig. Processing)



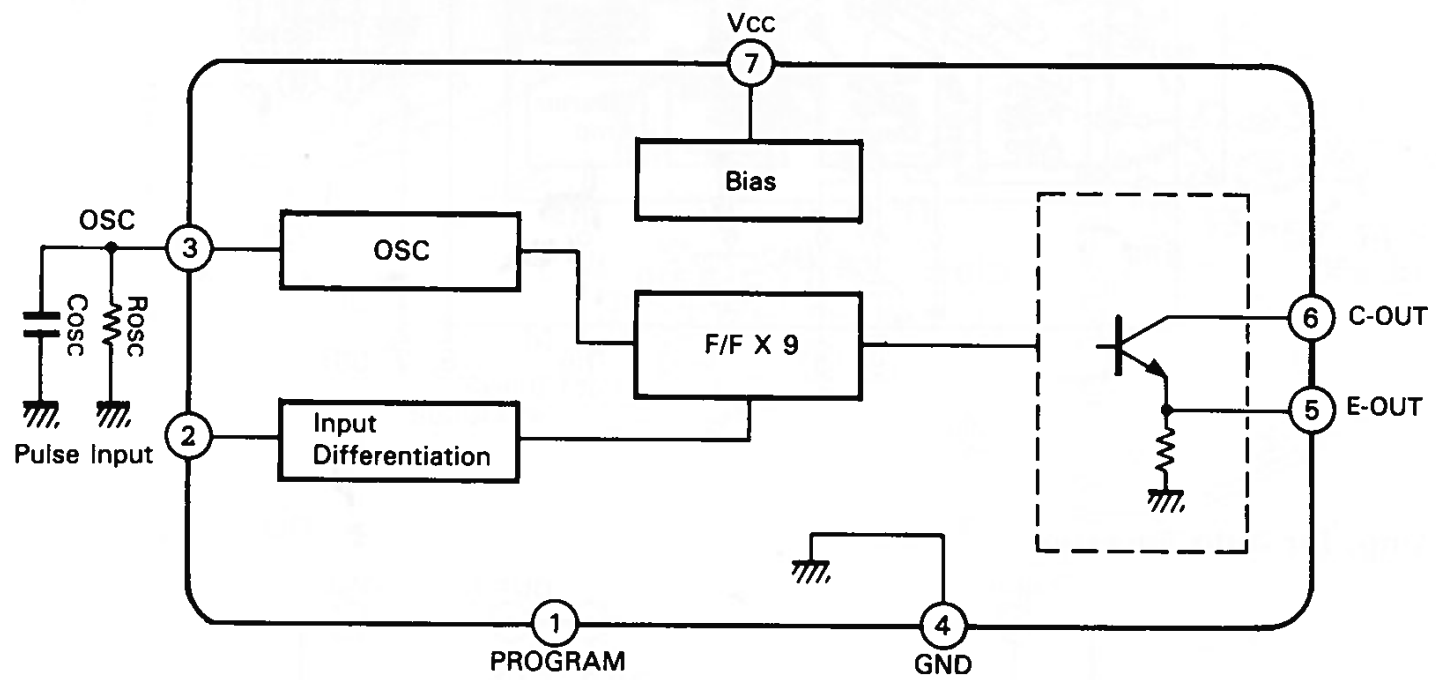
•LA2220 (Traffic Information SK System)



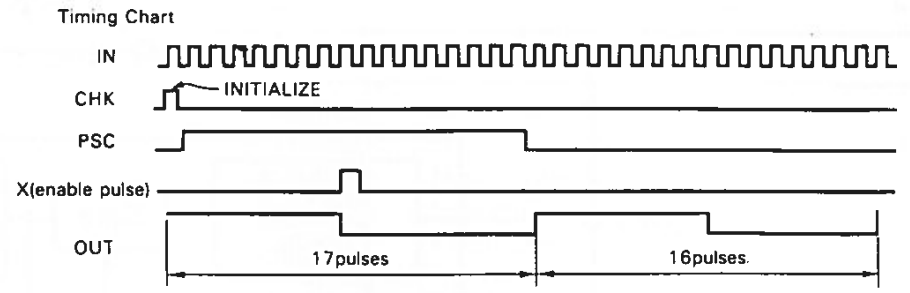
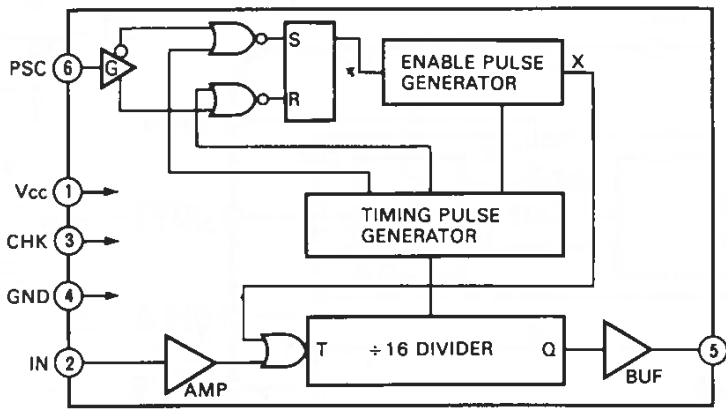
•TC9130P (4ch Touch Switch)



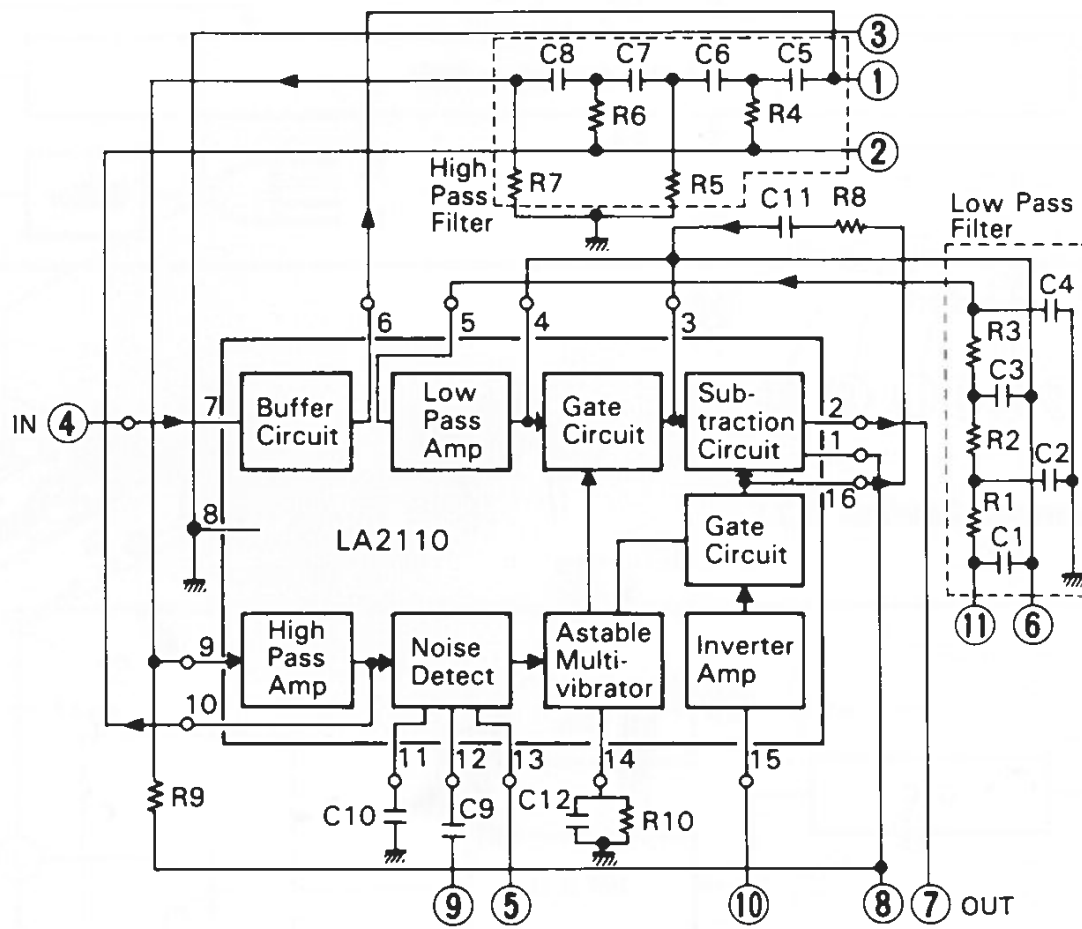
•TD6308AP (OSC for Mechanism Control IC)



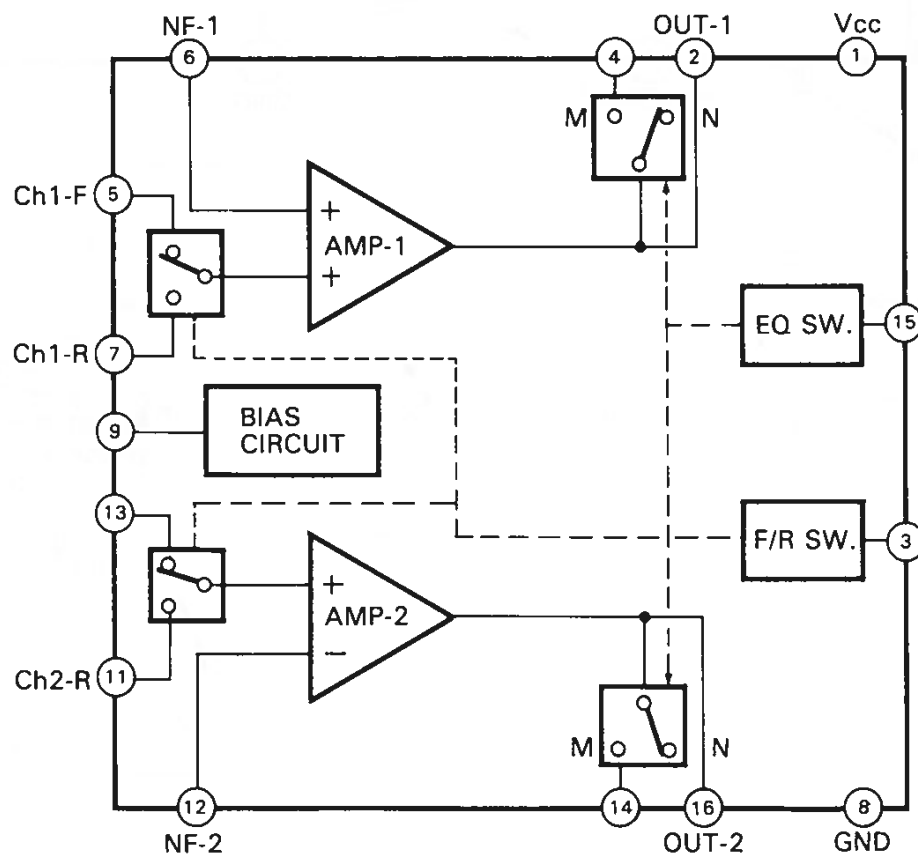
• μ PB553AC (Prescaler)



•NC3S301 (FM Noise Canceller)



•TA7405P (Pre Amp. for Auto Reverse)



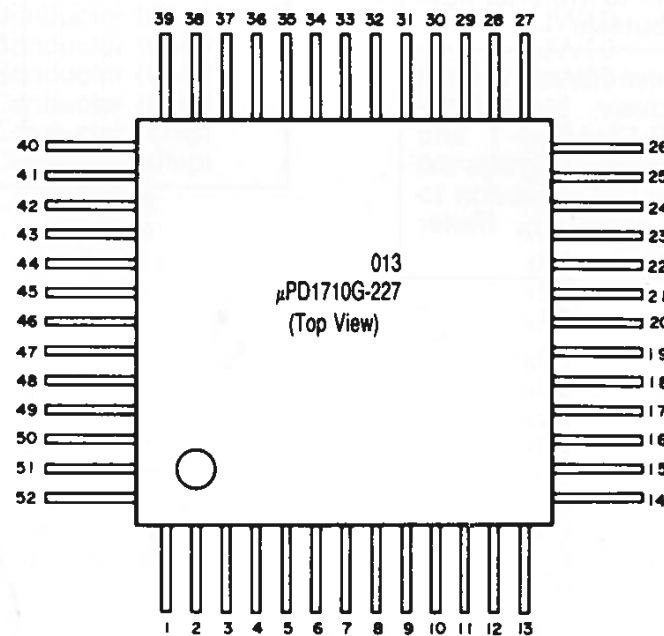
•Terminal Function of IC, μ PD1710G-013 <EU, SA Model>/227•526 <XX Model>

Pin No.	Label	Input/Output	Description
2	MUTE	Output	Terminal for outputting muting. Active at Low level. (1) When received signal band changes; (2) When TAPE (PD ₃) changes; (3) When preset memory is called; (4) When MANUAL UP/DOWN operates; (5) When AUTO UP/DOWN operates; (6) When AUTO SCAN operates; (7) When preset memory SCAN operates.
3, 4	X ₂ , X ₁	Input, Output	Terminals for connecting a quartz oscillator (4.5 MHz)
5, 6, 7	V _{DD}	—	Power supply terminal (+5V)
8, 11	E ₀₁ , E ₀₂	Output	Terminals for deriving PLL error outputs in order to form PLL by externally connecting a low-pass filter.
9, 10	GND	—	Ground terminal
12	CE	Input	Terminal for inputting a chip enable signal: normal operation at High-level, back-up operation at Low-level.
13	SD	Input	Terminal for inputting Auto-Search stop. Stopped at High-level.
15	FM	Input	Terminal for inputting a count signal from prescaler through AC capacitor coupling.
16	PSC	Output	Terminal for outputting control signals to prescaler (μ PB553AC)
17	SK-SD	Input	Terminal for inputting SK STOP signal. Stopped at LOW-level.
18	AM	Input	Terminal for inputting V _{CO} of AM and LM through AC coupling.

Pin No.	Label	Input/Output	Description
20	MEMO-RY	Output	Terminal for outputting a High-level signal for 5 secs when memory write is being enabled.
25	SDK	Output	Terminal for outputting SK set signal. When SDK switch is depressed, output level is inverted.
26 <013>	MW	Output	Terminal for outputting a High-level signal in MW.
28 <013>	LW	Input	Terminal for outputting a High-level signal in LW.
29	FM <013> FM/MW <227, 526>	Output	Terminal for outputting an FM-tuner control output. At High level when TAPE terminal is at Low-level (radio mode) and additionally FM is being selected. <013> At Low-level in MW. <227,526>
31	TAPE	Input	Terminal for inputting tape modes. Tape mode is selected by High-level and radio mode is selected by Low level.
32	KEY ACK	Output	Terminal for outputting on audible-sound to confirm each key operation.
33	V _{OO}	—	Power supply terminal (+5V) connected to pin 7 internally.
34 ~ 38 40 41	S _a ~ S _e S _f S _g	Output Output Output	Terminal for outputting 7-segment signal for display digits. Simultaneously used as key-matrix alternate switches and key lease of momentary switch. Active at High-level (3V).
42 ~ 44, 46	K ₀ ~ K ₃	Input	Terminals for inputting momentary key and initializing matrix sense signals.
48 ~ 52 1	D ₆ ~ D ₂₁	Output	Terminals for outputting displayed figure signals. D ₂ is used for diode-matrix lease. Active at High-level.

Note: Pins 14, 19, 21 ~ 24, 27, 30, 33, 39, 45, and 47 among 52 pins are not used.

Fig. 1



4. DESCRIPTION OF EACH FUNCTION OF IC μ PD1710G & MOMENTARY SWITCHES

•Momentary-Switch Functions

fIC2 PIN NO.	K3 (46)	K2 (44)	K1 (43)	K0 (42)	fIC4, μ PD1710G Type
Sa (34)	AU	AD	SCAN		ALL Type
Sb (35)	MU	MD	M5	M6	ALL Type
Sc (36)	M1	M2	M3	M4	ALL Type
Sd (37)	SDK				013 Type
Se (38)	RECALL (NOT 013 Type)	PRESET SCAN	MEMORY		ALL Type
Sf (40)	FM, FM1, BAND		LW	MW	013 Type
Sf (42)	FM, FM1, BAND	FM2	FM3	MW	227 Type

•Description of Each Function

Labels	Description
AU AD	These are UP and DOWN keys for automatic tuning. When started by the use of these keys, the automatic research operation is being executed until SD terminal changes to High-level. When one of these keys is depressed again during the search operation, the operation stops. The searching speed is about 40ms per step in FM and MW and about 80ms per step in CW.
MU MD	These are UP and DOWN keys for manual tuning. Whenever depressed once the frequency changes by one step. When kept depressed for 0.5 sec or more, the tuning operation is quickly forwarded. The quickforward speed is about 20ms per step in FM and 40ms per step in MW and LW.
SCAN	This is a key for scanning in the up-direction only during automatic tuning. That is, when SD terminal changes to High-level during automatic tuning, the frequency at that time is held as it is for 5sec. When nothing is made thereafter, the automatic tuning operation restarts. By depressing this key once again for 5sec, the scanning operation is released.
M1 ~ M6	These are preset memory buttons. Each independent memory unit is provided internally for each band for calling each preset station. To write any desired station in the memory, depress one of M1 to M6 after having depressed MEMORY button.
FM FM-1 BAND MW LW	These are band-selecting keys for calling each independent band, respectively. In combination of initializing BAND-CHANGE-1 and BAND-CHANGE-2, it is possible to change the function from independent FM operation to one-button band selecting operation. (Refer to Paragraph "Initialization")

Labels	Description
PRESET SCAN	This is a key for calling the preset memory automatically during each 5sec. When this key is depressed once more during the holding operation of 5sec, the scanning operation stops at the present preset memory.
RECALL (227 Type)	This is a key for selecting from clock display to frequency display. After 5sec, the display is returned automatically to the original state.
MEMORY	This is key for holding the memory output port (pin no. 20) at High-level for 5sec when depressed. When one of M1 to M6 is depressed during this holding operation, the writing ends. After 5sec, the holding operation is automatically released. When it is desired to release this operation within 5sec, depress this memory key twice. In Model Nos. 227 and 017, it is possible to adjust the minute and the hour by depressing this switch together with MU/MD keys during clock display. Take care, depress this key before depressing MU/MD keys.
SDK	When this key is depressed, the SDK indicator lights up and you can select and listen to only those FM stations broadcasting traffic information. When the SDK key is depressed and tuning is performed using the TUNE/SEEK key, stations broadcasting traffic information can be picked up as a result of the discrimination (SK) signals transmitted by only those stations. The SK indicator lights at this time. SK indicator: When FM band key and SDK key are depressed and a station broadcasting traffic information is tuned in, the indicator lights.

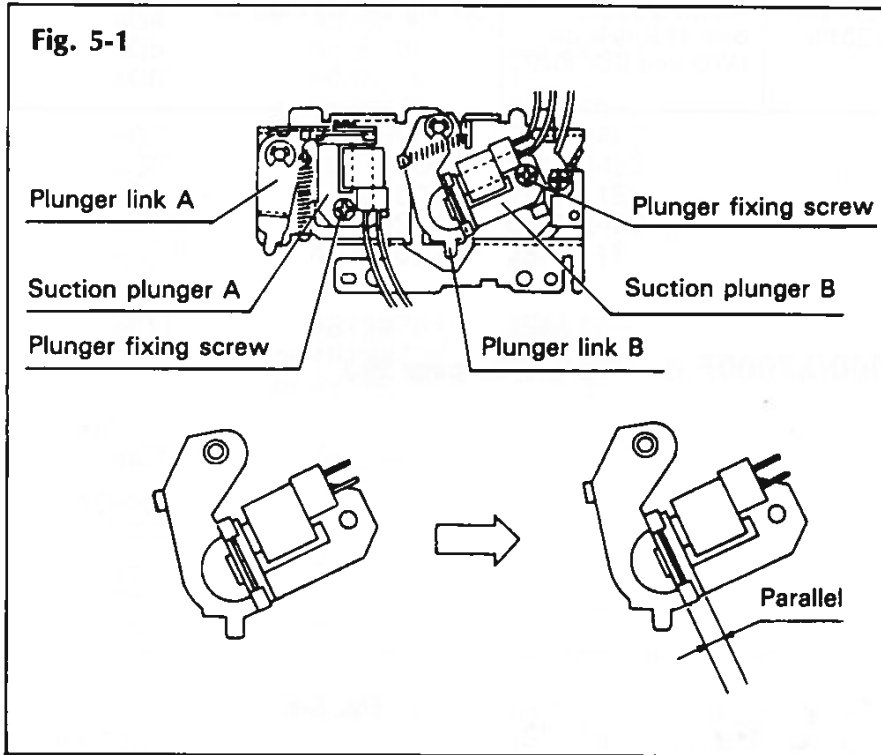
5. ADJUSTMENT

5-1. Cassette Deck Adjustment

1) Mecha. Adjustment

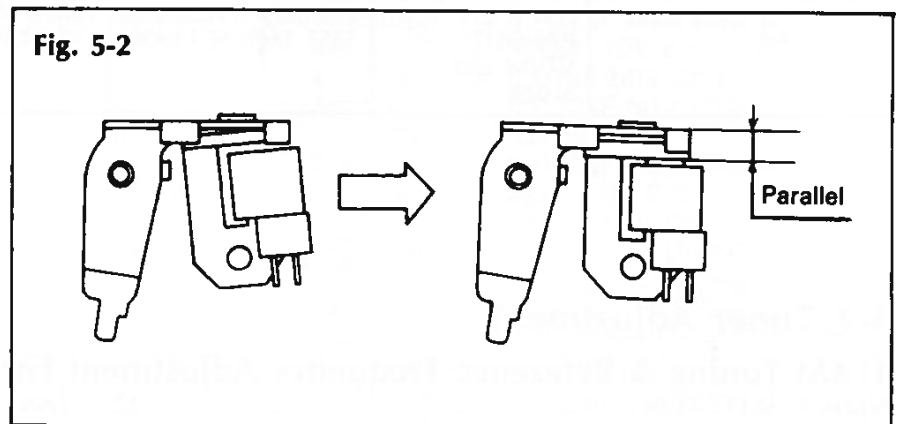
a. Plunger B

In case suction plunger is released in FF operation, fix the plunger so that the suction surface of suction plunger B is in parallel to the bent surface of plunger link B, and then bond the rear side of the screws.



b. Plunger A

In case suction plunger is released in REW operation, fix the plunger so that the suction surface of suction plunger A is in parallel to the bent surface of plunger link A, and then bond the rear side of the screws.



2) Head Azimuth Adjustment

- Note:**
1. Before this adjustment, clean P.B. head surface.
 2. For this adjustment, use Sansui Test Tape, SCT-F10K.
 3. Set the Dolby NF switch to be OFF.
 4. Set the VOL control to the MAX. position.
 5. Set the tone control and BAL controls to the mechanical center position.
 6. Connections are shown in Fig. 5-3.

Fig. 5-3

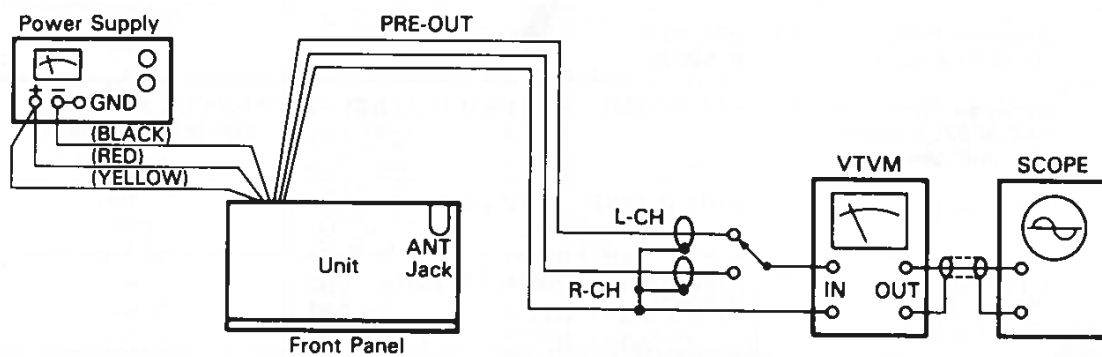
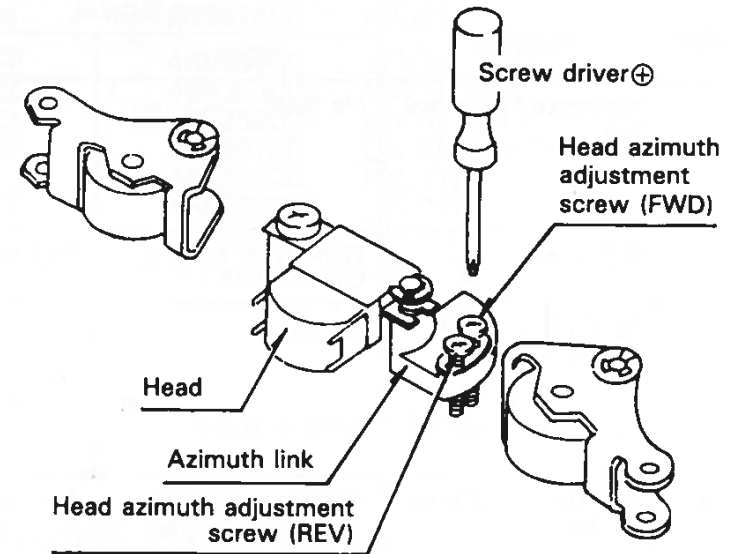


Fig. 5-4



STEP	SUBJECT	MEASURE OUTPUT	SETTING	ADJUSTMENT	ADJUST FOR	REMARKS
1.	P.B. Head Adj.	L or R-CH PRE-OUT VTVM and Scope	Playback the TEST TAPE SCT-F10K	Adjust the azimuth adjusting screw in Fig. 5-4.	MAX. Output both channels on FWD and REV PLAY	After this adjustment, lock the screw with paint.

3) Playback Adjustment

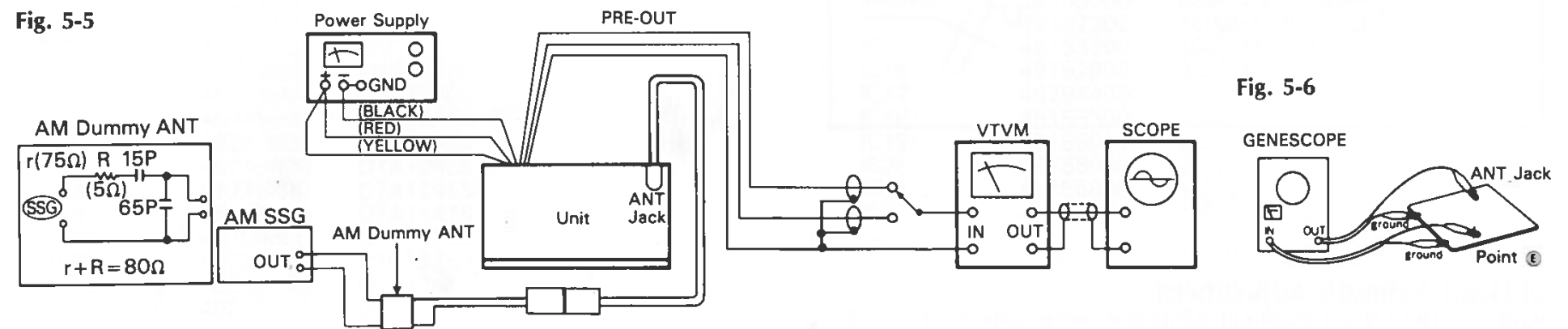
- Note:** 1. Before this adjustment, clean P.B. head surface.
 2. For this adjustment, use Sansui Test Tape, SCT-L400.
 3. Set the Dolby NF switch to be OFF.
 4. Set the VOL control to the MAX position.
 5. Set the tone control and BAL controls to the mechanical center position.

STEP	SUBJECT	MEASURE OUTPUT	SETTING	ADJUSTMENT	ADJUST FOR	REMARKS
1.	Playback Level Adj.	L or R-CH PRE-OUT VTVM and Scope	Playback (FWD) the TEST TAPE SCT-L400	Adjust vVR1L for L-CH and vVR1R for R-CH (G-2039)	400mV ± 2dB both channels on FWD and REV PLAY	See Fig. 5-8 on Page 20.

5-2. Tuner Adjustment

1) AM Tuning & Reference Frequency Adjustment For GT-X7000/X7000F (See Fig. 5-9 on page 20.)

- Note:** 1. SELECTOR AM
 2. Set the tone control, the volume and balance controls to the mechanical center position.
 3. Connections are shown in Fig. 5-5, 5-6.



STEP	SUBJECT	FEED SIGNAL		MEASURE OUTPUT	ADJUST	ADJUST FOR	REMARKS
		FROM	TO				
1.	Reference Frequency Adj.	No Input	—	Between Point ④ (Pin 4 of F-5082) through 100pF Capacitor & Earth Freq. Counter •See Fig. 5-8 on Page 20.	fTC1 (G-2033)	1854kHz ± 10Hz	•Set the display to 1404kHz.
						1850kHz ± 10Hz	•Set the display to 1400kHz (10kHz step)
2.	IF Coil Adj.	Genescope 450kHz Output 70dB	ANT Jack	Between Point ⑤ (Pin 13 of eIC1) & Earth	eT4, eT5 (F-5082)	Max. Waveform	
3.	522kHz (or 520kHz) Tuning Adj.	No Input	—	Between Point ③ (Pin 3 of F-5082) & Earth DC Volt Meter	eT3 (F-5082)	1.2V ± 0.1V	•Turn the MW OSC coil (eT3) slowly.
	1620kHz Tuning Adj.	Same as above	—	Same as above	eTC3 (F-5082)	8.2V ± 0.1V	
4.	603kHz (or 600kHz) RF Adj.	603kHz (or 600kHz) 30dB 400Hz (30% MOD.), AM SSG	ANT Jack	L or R-CH PRE-OUT VTVM & Scope	eT1, eT2 (F-5082)	Max. Output	
5.	1404kHz (or 1400kHz) RF Adj.	1404kHz (or 1400kHz) 30dB 400Hz (30% MOD.), AM SSG	Same as above	L or R-CH PRE-OUT VTVM & Scope	eTC1, eTC2 (F-5082)	Max. Output	
6.	Auto Stop Level Adj.	999kHz (9kHz Step) 1000kHz (10kHz Step) 45dB 400Hz (30% MOD.), AM SSG	Same as above	Digital Display	eVR1 (F-5082)	Tune the tuner to 999kHz (9kHz Step) or 1000kHz (10kHz Step) by using the Automatic Search tuning operation	•MANU OFF

2) AM (MW) Tuning & Reference Frequency Adjustment For GT-X7000L (See Fig. 5-11 on page 20.)

Note: 1. BAND MW

2. Set the tone control, the volume and balance controls to the mechanical center position.
3. Connections are shown in Fig. 5-5.

STEP	SUBJECT	FEED SIGNAL		MEASURE OUTPUT	ADJUST	ADJUST FOR	REMARKS
		FROM	TO				
1.	Reference Frequency Adj.	No Input	—	Between PointⓄ (Pin 4 of G-2004) through 100pF Capacitor & Earth Freq. Counter •See Fig. 5-8 on Page 20.	fTC1 (G-2033)	1854kHz ± 10Hz	•Set the display to 1404kHz (9kHz Step).
2.	IF Coil Adj.	Genescope 450kHz Output 70dB	ANT Jack	Between PointⓄ (Pin 13 of eIC1) & Earth	eT7, eT8 (G-2004)	Max. Waveform	
3.	522kHz Tuning Adj.	No Input	—	Between PointⓄ (Pin 3 of G-2004) & Earth DC Volt Meter	eT5 (G-2004)	1.2V ± 0.1V	•Turn the MW OSC coil (eT5) slowly.
	1620kHz Tuning Adj.	Same as above	—	Same as above	eTC6 (G-2004)	8.2V ± 0.1V	
4.	603kHz RF Adj.	603kHz 30dB 400Hz (30% MOD.), AM SSG	ANT Jack	L or R-CH PRE-OUT VTVM & Scope	eT1, eT2 (G-2004)	Max. Output	
5.	1404kHz RF Adj.	1404kHz 30dB 400Hz (30% MOD.), AM SSG	Same as above	L or R-CH PRE-OUT VTVM & Scope	eTC1, eTC2 (G-2004)	Max. Output	
6.	Auto Stop Level Adj.	999kHz (9kHz Step) 45dB 400Hz (30% MOD.), AM SSG	Same as above	Digital Display	eVR1 (G-2004)	Tune the tuner to 999kHz (9kHz Step) by using the Automatic Search tuning operation	•MANU OFF

3) LW Tuning Adjustment For GT-X7000L (See Fig. 5-11 on page 20.)

Note: BAND LW

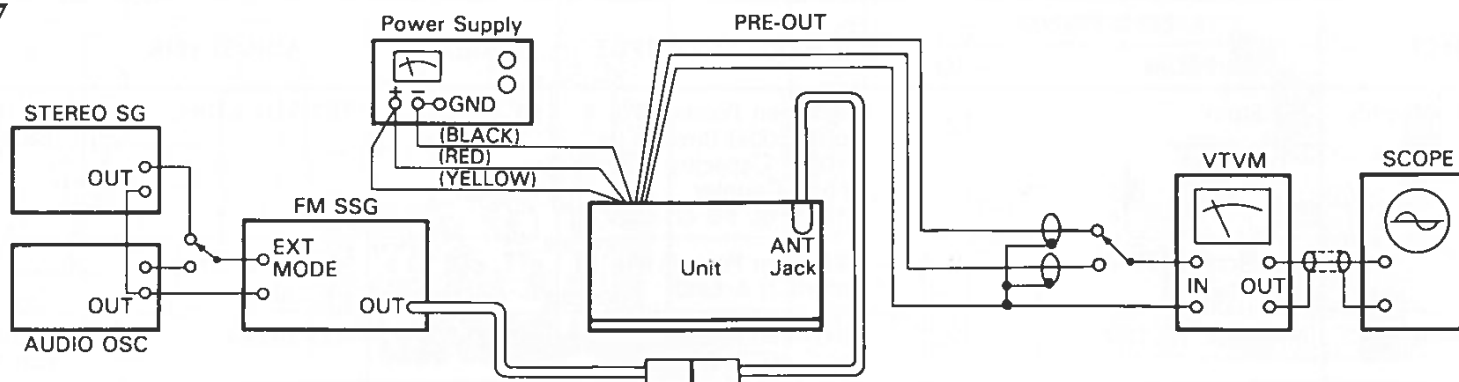
STEP	SUBJECT	FEED SIGNAL		MEASURE OUTPUT	ADJUST	ADJUST FOR	REMARKS
		FROM	TO				
1.	155kHz Tuning Adj.	No Input	—	Between PointⓄ (Pin 3 of G-2004) & Earth DC Volt Meter	eT6 (G-2004)	1.2V ± 0.1V	•Repeat procedures as stated in subject 1 & 2.
2.	281kHz Tuning Adj.	No Input	—	Same as above	eTC5 (G-2004)	8.2V ± 0.1V	
3.	170kHz RF Adj.	170kHz 30dB 400Hz (30% MOD.), AM SSG	ANT Jack	L or R-CH PRE-OUT VTVM & Scope	eT3, eT4 (G-2004)	Max. Output	
4.	260kHz RF Adj.	260kHz 30dB 400Hz (30% MOD.), AM SSG	Same as above	L or R-CH PRE-OUT VTVM & Scope	eTC3, eTC4 (G-2004)	Max. Output	

4) FM Adjustment (See Fig. 5-10 on page 20.)

Note: 1. BAND..... FM
 2. Set the tone control, the volume and balance controls to the mechanism center position.

3. FM MODE MONO (STEP 1 & 2)
 STEREO (STEP 3,4,5 & 6)
 4. Connections are shown in Fig. 5-7.

Fig. 5-7



STEP	SUBJECT	FEED SIGNAL		MEASURE OUTPUT	ADJUST	ADJUST FOR	REMARKS
		FROM	TO				
1.	IF Coil Adj.	98MHz 20dBf (14.8dB), 1kHz (100% MOD.), FM SSG	ANT Jack	Between Point [ⓐ] (Pin 15 of d1C1) & Earth DC Volt Meter	IFT Coil (F-5081)	Max. DC Volt	•See Fig. 5-11 & 5-12 on Page 20.
2.	Discriminator Coil Adj.	① No Input	—	Between TP-1 & TP-2 DC Volt Meter	dT1 (F-5081)	DC 0V ± 50mV	•Repeat procedures as stated in subject ① & ②
		② 98MHz 65dBf (59.8dB), 1kHz (100% MOD.), FM SSG	ANT Jack	L or R-CH PRE-OUT Dist Meter	dT2 (F-5081)	Min. THD	
3.	Pilot Cancelling Adj.	98MHz 65dBf (59.8dB), FM SSG, Pilot 19kHz (9% MOD.), STEREO SG.	Same as above	Between Point [ⓑ] (Pin 5 of d1C4) & Earth SCOPE	dVR4 (F-5081)	Min. 19kHz Pilot signal level	
4.	Separation Adj.	98MHz 65dBf (59.8dB) FM SSG, Pilot 19kHz (9% MOD.), L MODE 1kHz + Pilot (100% MOD.) STEREO SG.	Same as above	L-ch PRE-OUT VTVM & Scope	—	Read this indication on VTVM	
				R-CH PRE-OUT VTVM & Scope	dVR3 (F-5081)	-26 ~ -35dB from the indication above.	Confirm R-CH → L-CH
5.	Auto Noise Control Level Adj.	98MHz 45dBf (39.8dB), FM SSG, Pilot 19kHz (9% MOD.), L MODE 1kHz + Pilot (100% MOD.), STEREO SG.	Same as above	L-ch PRE-OUT VTVM & Scope	—	Read this indication on VTVM	
				R-ch PRE-OUT VTVM & Scope	dVR2 (F-5081)	-15dB from the indication above.	Confirm R-CH → L-CH
6.	Auto stop Level Adj.	98MHz ANT Input 35dBf (29.8dB) 1kHz (100% MOD.) FM SSG	Same as above	Digital Display	dVR1 (F-5081)	Tune the tuner to 98MHz by using the automatic search tuning operation.	•MANU OFF •LOC OFF
	Auto stop Level Adj. For LOCAL	98MHz ANT Input 55dBf (49.8dB) 1kHz (100% MOD.) FM SSG	Same as above	Digital display	dVR5 (F-5081)	Tune the tuner to 98MHz by using the automatic search tuning operation.	•MANU OFF •LOC ON
7.	SK Indicator lighting level Adj. For GT-X7000F	Station broadcasting traffic information is tuned in.	SK Indicator	SK Indicator	rVR1 (G-2032)	Light up indicator	•SDK Switch ON •See Fig. 5-12 on page 20.
8.	125Hz Free Run Adj. For GT-X7000F	—	—	TP1 (G-2032) through high impedance probe Freq. Counter	rVR2 (G-2032)	125Hz	•SDK Switch ON •See Fig. 5-12 on page 20.

◆ **Technical Hint for FM Adjustment**

- The impedance of FM antenna terminal is 75Ω. Therefore, connect coaxial cable (3C-2V etc.) between FM SG and antenna terminal when wiring.
- There are two kind in indication of FM SG output attenuator
 1. Attenuator with marking of 75Ω open ... open indication type.
 2. Attenuator with marking of 75Ω load or close ... load or close indication type.
- FM SG output level in this FM adjustment are described as open indication type. The right table shows relations among FM SG attenuator indication (dB), available power ratio (dBf) and antenna terminal voltage (dB/μV) in each indication type.

	FM SG Attenuator Indication	Available Power Ratio	Antenna Terminal Voltage
Open indication type	0 dB 60 dB	5.2 dBf 65.2 dBf	6 dB/μV 66 dB/μV
Load or close indication type	0 dB 54 dB	11.2 dBf 65.2 dBf	12 dB/μV 66 dB/μV

Fig. 5-8
G-2033 Main Board

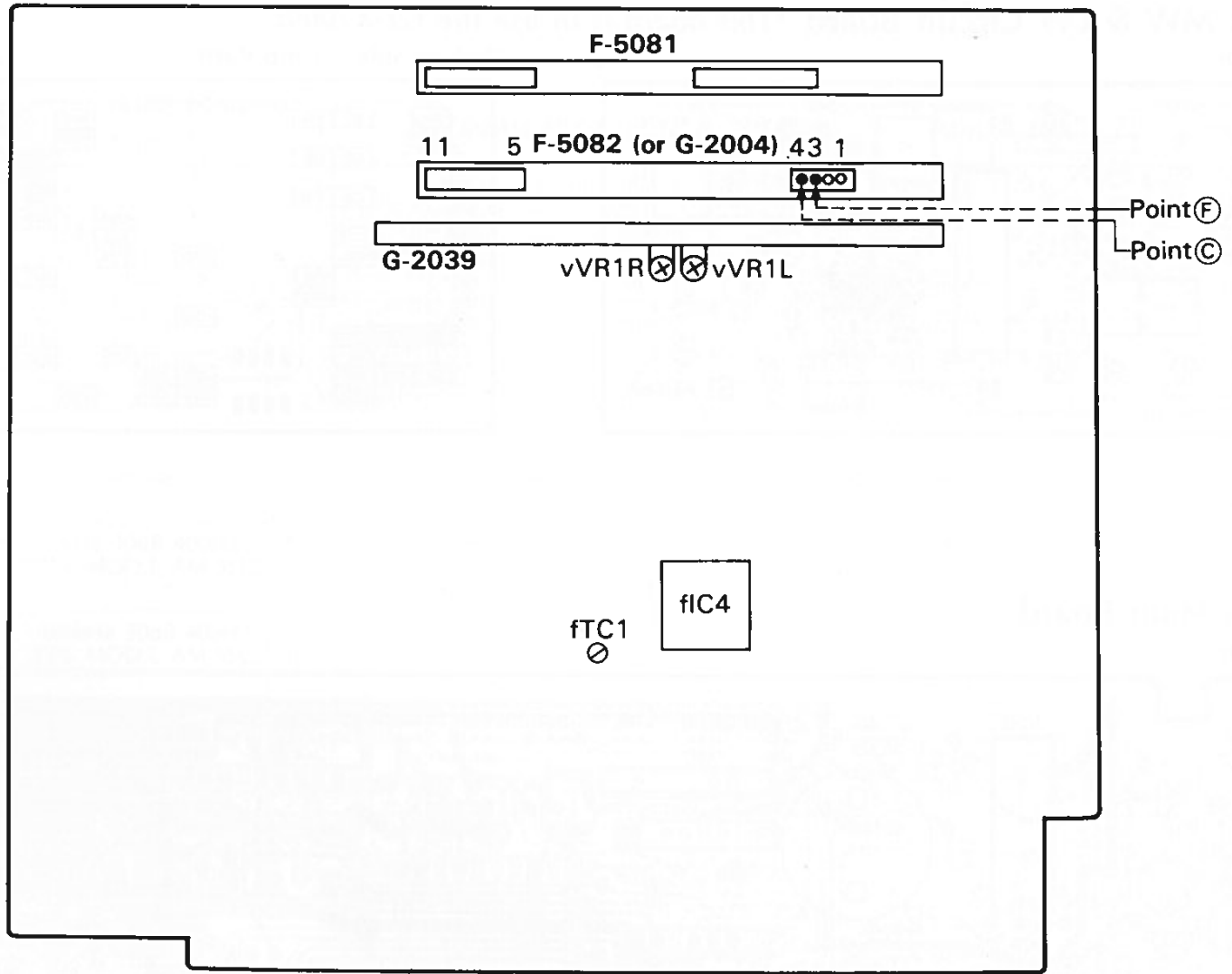


Fig. 5-9 F-5082 AM Board for GT-X7000/X7000F

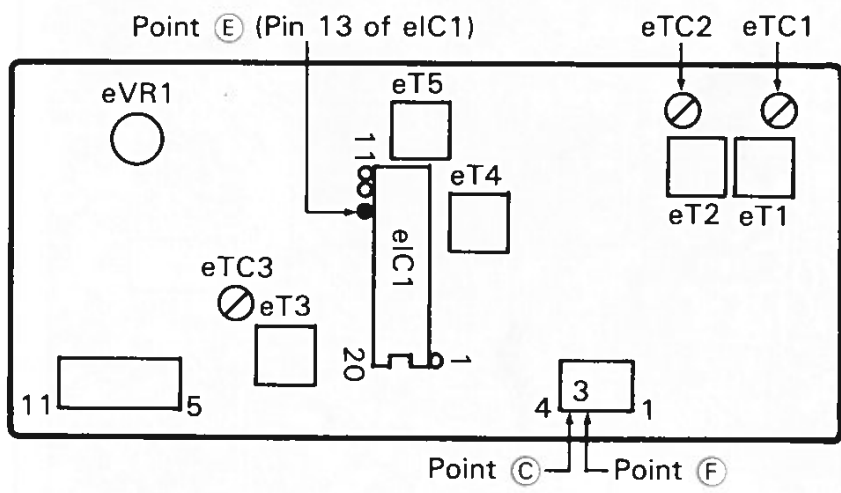


Fig. 5-11 G-2004 AM Board for GT-X7000L

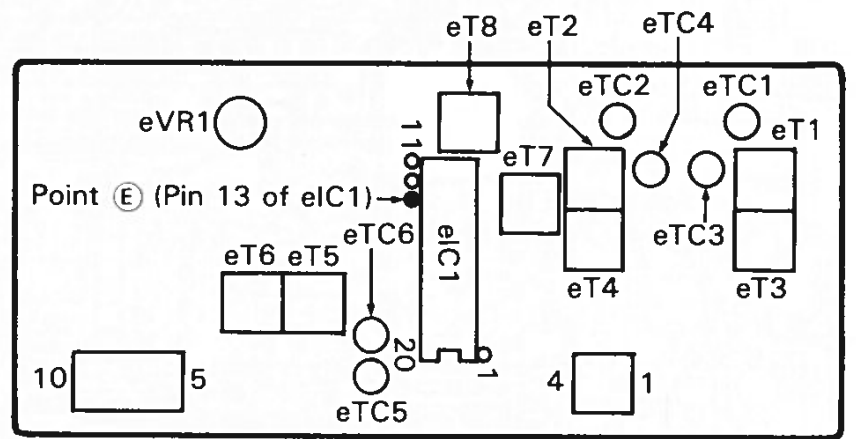


Fig. 5-10 F-5081 FM Board

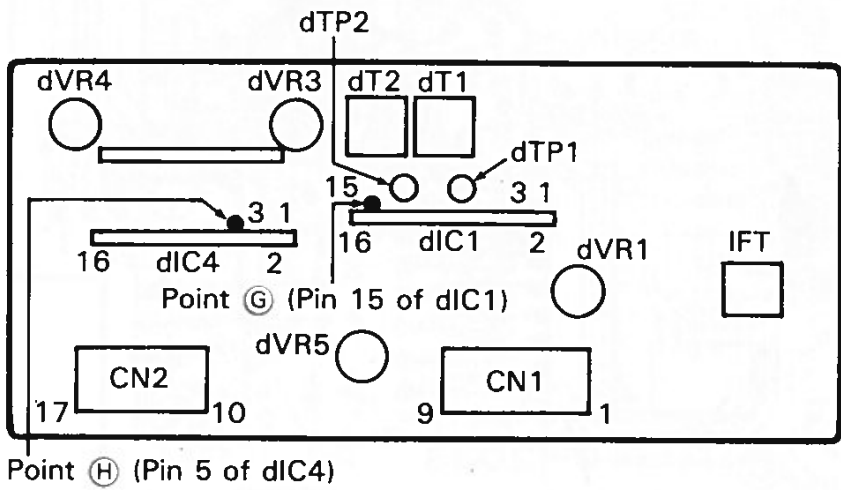
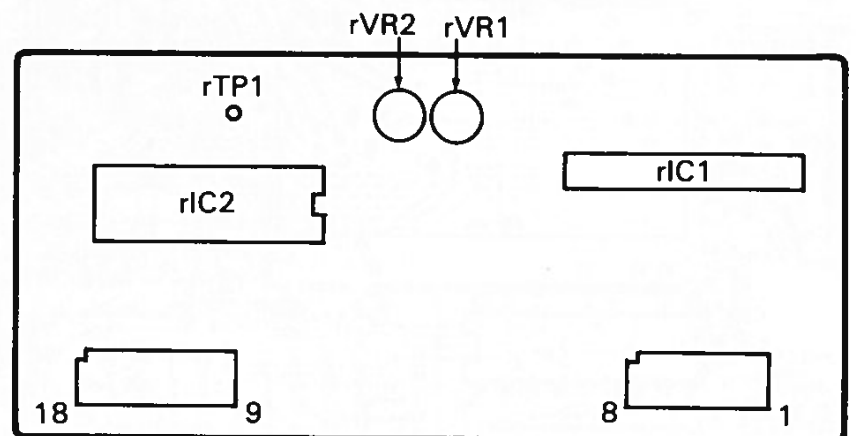


Fig. 5-12 G-2032 SDK Board for GT-X7000F

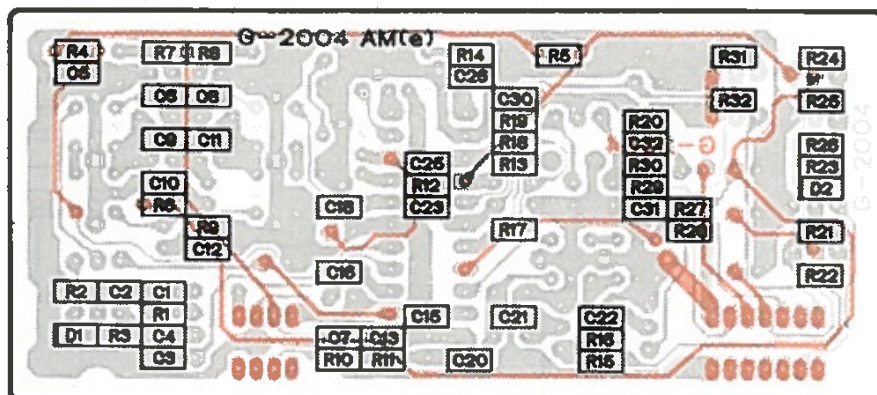
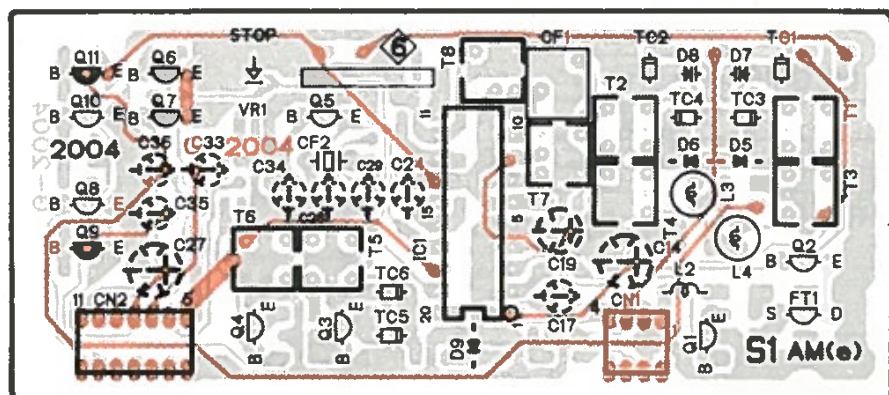


6. PARTS LOCATION ON BOARD

6-1. G-2004 MW & LW Circuit Board *This board is in use the GT-X7000L

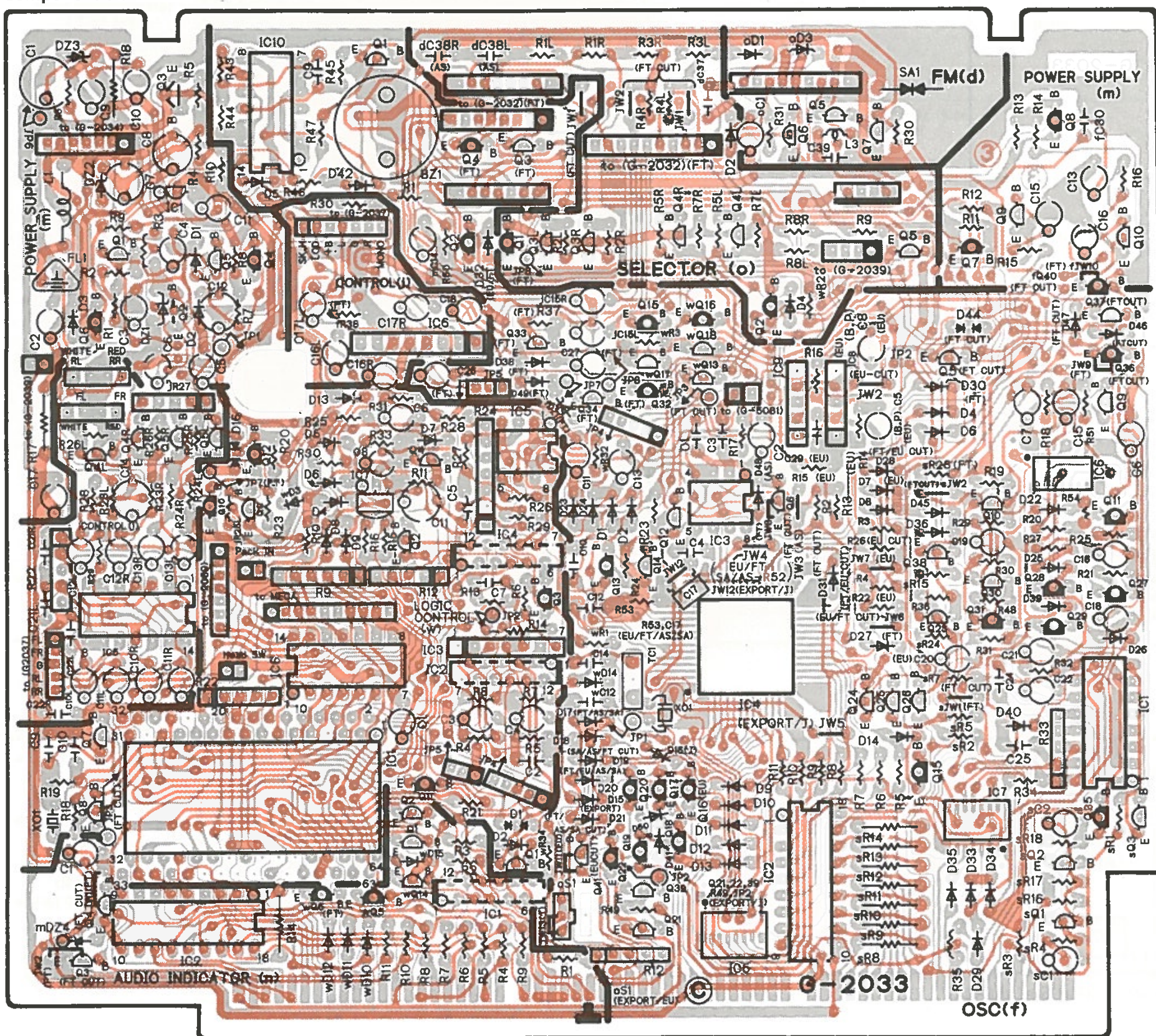
Component Side

Pattern Side <Chip Parts>

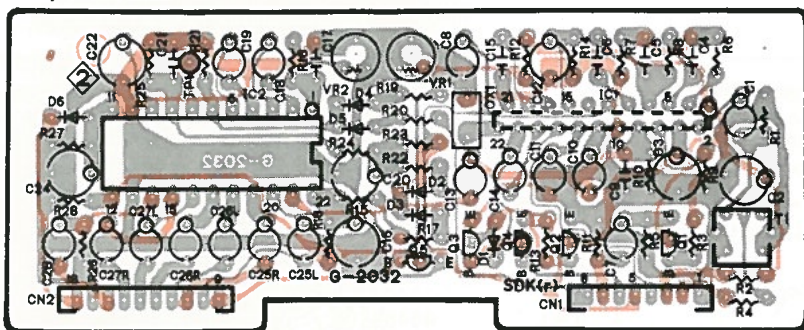


6-2. G-2033 Main Board

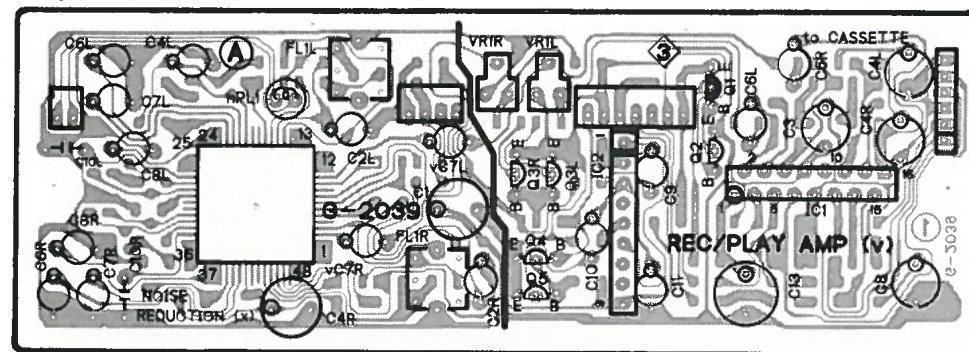
Component Side



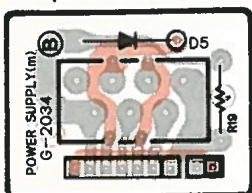
6-3. G-2032 Traffic Station Board *This board is in use the GT-X7000F
Component Side



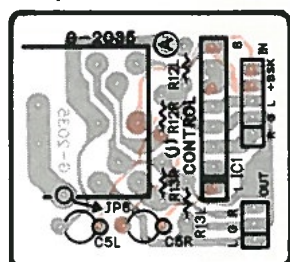
6-9. G-2039 Play Back Amp. Board
Component Side



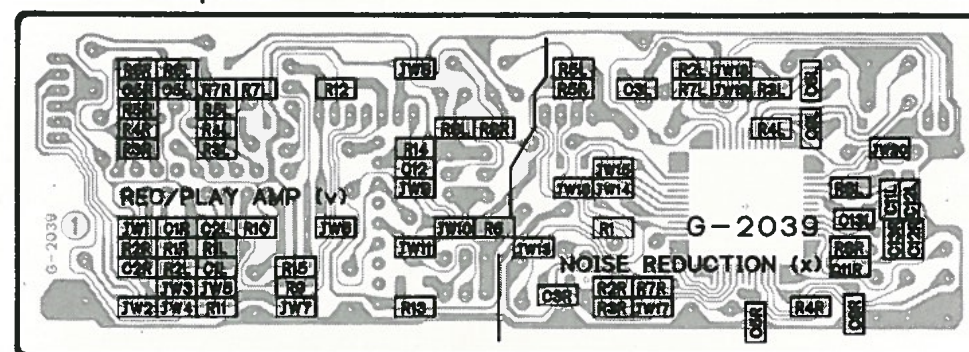
6-4. G-2034 DC Cord Jack Board
Component Side



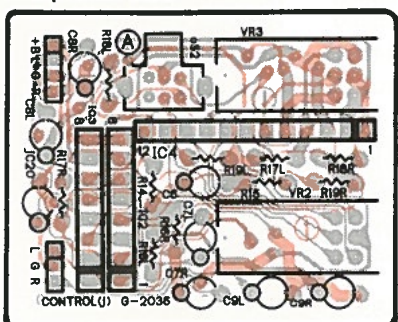
6-5. G-2035 LINE IN/OUT DIN Jack Board
Component Side



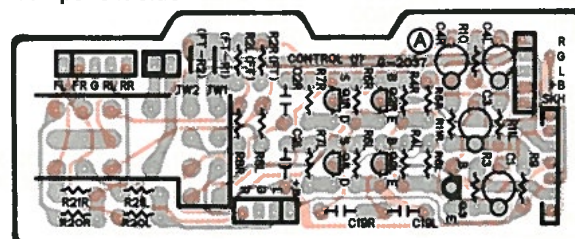
Pattern Side <Chip Parts>



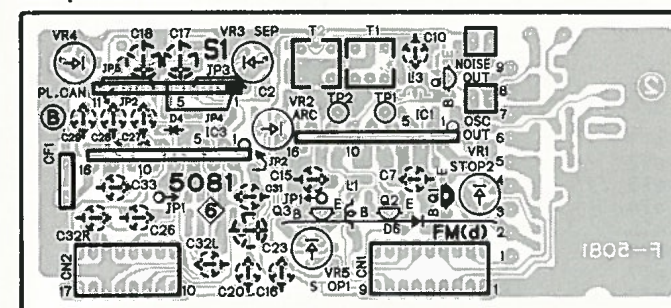
6-6. G-2036 Treble & Bass Volume Board
Component Side



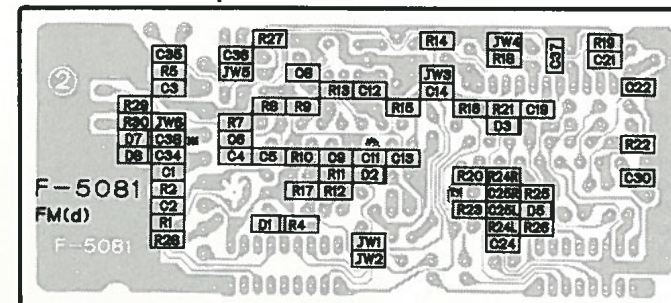
6-7. G-2037 Master Volume Board
Component Side



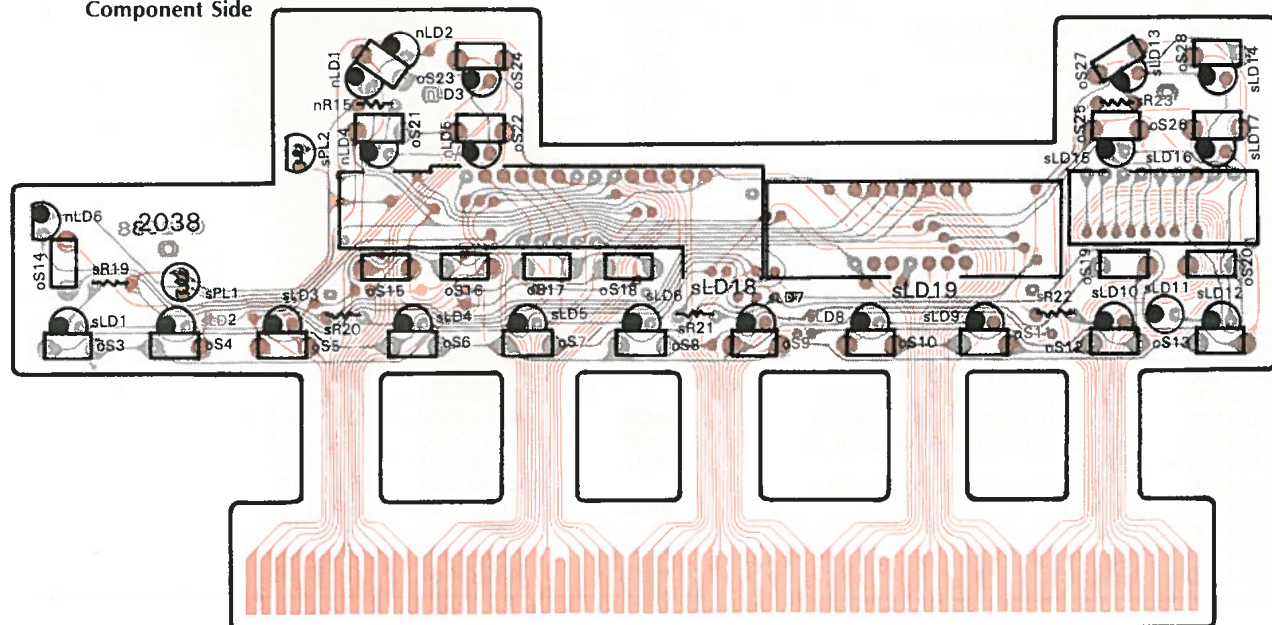
6-10. F-5081 FM Circuit Board
Component Side



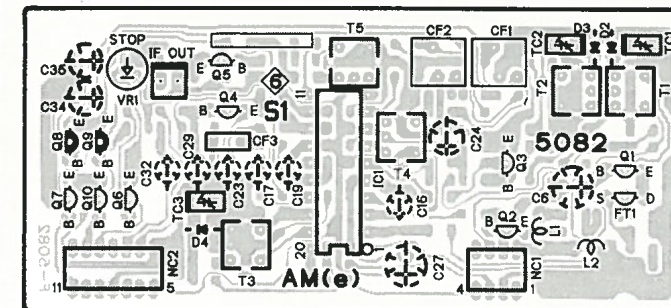
Pattern Side <Chip Parts>



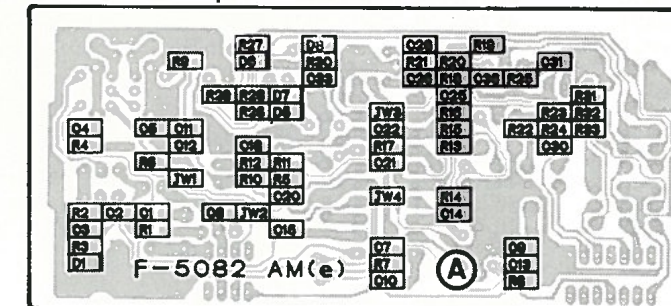
6-8. G-2038 Control Switch Board
Component Side



6-11. F-5082 AM Circuit Board *This board is in use the GT-X7000/X7000F
Component Side



Pattern Side <Chip Parts>



Parts List <G-2033>

Table with 3 columns: Parts No., Stock No., Description. Lists components for G-2033 including ICs, Diodes, Zener Diodes, Transistors, and various resistors and capacitors.

Table with 3 columns: Parts No., Stock No., Description. Continues component list for G-2033, including various capacitors and diodes.

7-3. G-2032 Traffic Station Board

*This board is in use the GT-X7000F (Stock No. 01011308)

Table with 3 columns: Parts No., Stock No., Description. Lists components for G-2032 including transistors, ICs, and diodes.

Parts List <G-2032>

Table with 3 columns: Parts No., Stock No., Description. Lists components for G-2032 including resistors, capacitors, and diodes.

7-4. G-2034 DC Cord Jack Board

Table with 3 columns: Parts No., Stock No., Description. Lists components for G-2034 including a diode and a connection cord.

7-5. G-2035 LINE IN/OUT DIN Jack Board

(Stock No. 01002601)

Table with 3 columns: Parts No., Stock No., Description. Lists components for G-2035 including ICs and a DIN jack.

7-6. G-2036 Treble & Bass Volume Board

(Stock No. 01002701)

Table with 3 columns: Parts No., Stock No., Description. Lists components for G-2036 including ICs, capacitors, and a slide switch.

7-7. G-2037 Master Volume Board (Stock No. 01002801)

Table with 3 columns: Parts No., Stock No., Description. Lists components for G-2037 including transistors, FETs, and capacitors.

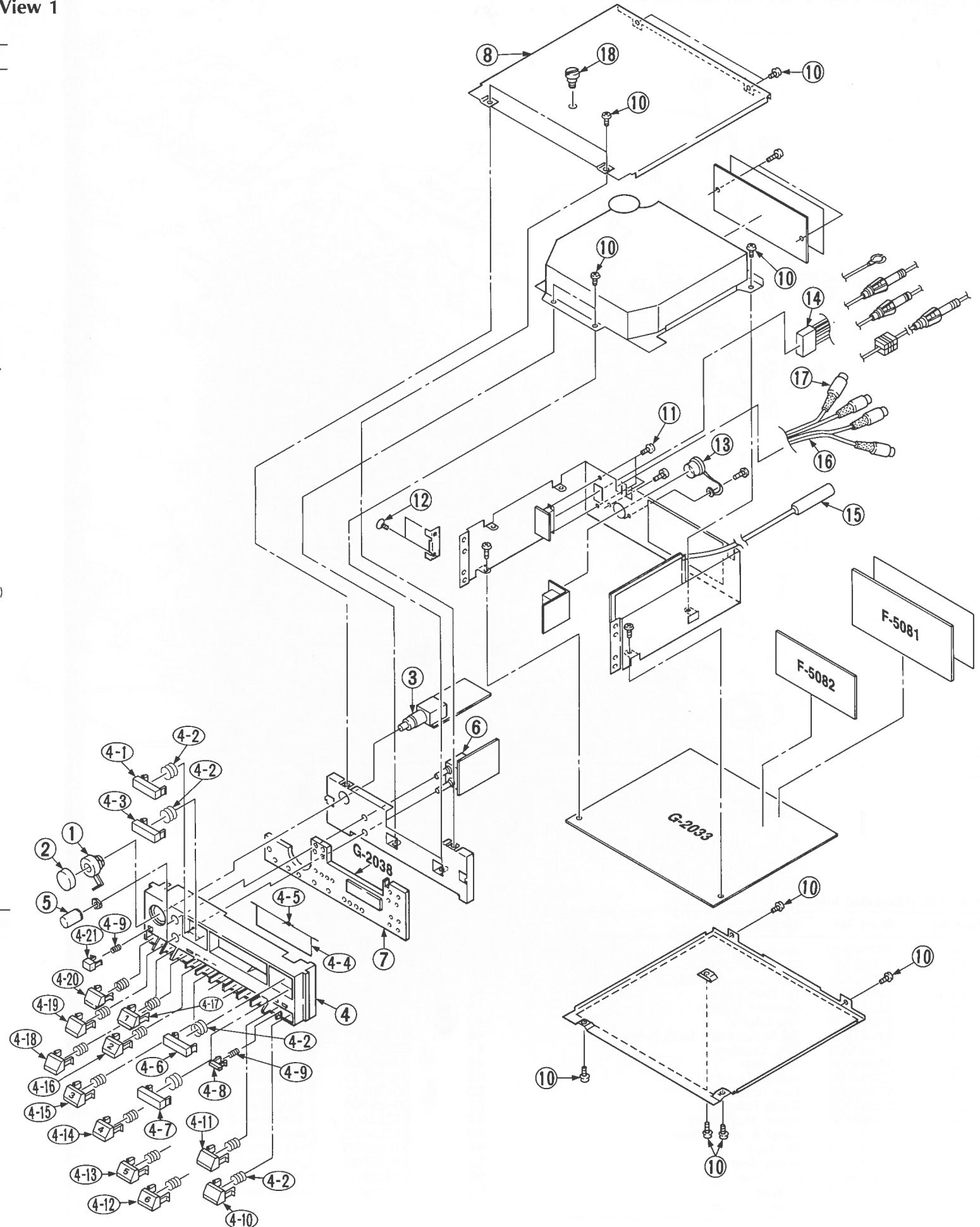
Parts List < F-5082 >

Parts No.	Stock No.	Description
eR9	46747800	1.2kΩ 1/8W Chip R.
eR10	46750000	10kΩ 1/8W Chip R.
eR11	46749800	8.2kΩ 1/8W Chip R.
eR12	46746000	220Ω 1/8W Chip R.
eR13	46745000	82Ω 1/8W Chip R.
eR14	46750000	10kΩ 1/8W Chip R.
eR15	46750000	10kΩ 1/8W Chip R.
eR16	46748600	2.7kΩ 1/8W Chip R.
eR17	46744400	47Ω 1/8W Chip R.
eR20	46747600	1kΩ 1/8W Chip R.
eR21	46745200	100Ω 1/8W Chip R.
eR22	46752400	100kΩ 1/8W Chip R.
eR23	46750000	10kΩ 1/8W Chip R.
eR24	46749200	4.7kΩ 1/8W Chip R.
eR26	46750000	10kΩ 1/8W Chip R.
eR27	46750000	10kΩ 1/8W Chip R.
eR28	46750000	10kΩ 1/8W Chip R.
eR29	46750000	10kΩ 1/8W Chip R.
eR30	46748400	2.2kΩ 1/8W Chip R.
eR31	46748400	2.2kΩ 1/8W Chip R.
eR32	46752400	100kΩ 1/8W Chip R.
eR33	46750000	10kΩ 1/8W Chip R.
eC1	46854500	22000pF 50V Chip C.
eC2	46854500	22000pF 50V Chip C.
eC3	46854900	47000pF 50V Chip C.
eC4	46854900	47000pF 50V Chip C.
eC5	46854900	47000pF 50V Chip C.
eC6	46847400	100μF 10V E.C.
eC7	46854900	47000pF 50V Chip C.
eC8	46854500	22000pF 50V Chip C.
eC9	46772600	15pF 50V Chip C.UJ
eC10	46854500	22000pF 50V Chip C.
eC11	46758300	100pF 50V Chip C.CH
eC12	46854500	22000pF 50V Chip C.
eC13	46856600	510pF 50V Chip C.
eC14	46854900	47000pF 50V Chip C.
eC15	46854500	22000pF 50V Chip C.
eC16	46850300	1μF 50V E.C.
eC17	46848300	4.7μF 25V E.C.
eC18	46854900	47000pF 50V Chip C.
eC19	46849000	3.3μF 35V E.C.
eC20	46854500	22000pF 50V Chip C.
eC21	46795100	4700pF 50V Chip C.
eC22	46795500	10000pF 50V Chip C.
eC23	46849000	3.3μF 35V E.C.
eC24	46847200	47μF 10V E.C.
eC25	46854700	33000pF 50V Chip C.
eC27	46847400	100μF 10V E.C.
eC28	46854500	22000pF 50V Chip C.
eC29	46850300	1μF 50V E.C.
eC30	46795500	10000pF 50V Chip C.
eC32	46849700	0.1μF 50V E.C.
eC33	46854500	22000pF 50V Chip C.
eC34	46847100	33μF 10V E.C.
eC35	46847100	33μF 10V E.C.
eTC1	46613200	Trimmer Capacitor 20pF
eTC2	46613200	Trimmer Capacitor 20pF
eTC3	46613300	Trimmer Capacitor 30pF
eCF1	46724500	Ceramic Filter SFP450H
eCF2	48309800	Ceramic Filter SFG450F
eCF3	46578100	Ceramic Filter BFU-450C10N
eL1	48286900	Inductor 10mH
eL2	46838300	Inductor 3.3mH
eT1	48264700	AM RF Coil
eT2	46835400	MW RF Coil (2)
eT3	46835500	MW OSC Coil
eT4	46724300	AM IF Coil
eT5	46836000	AM IF Coil (2)
eVR1	46839600	10kΩ S.V.R., Auto Stop Level Adj.

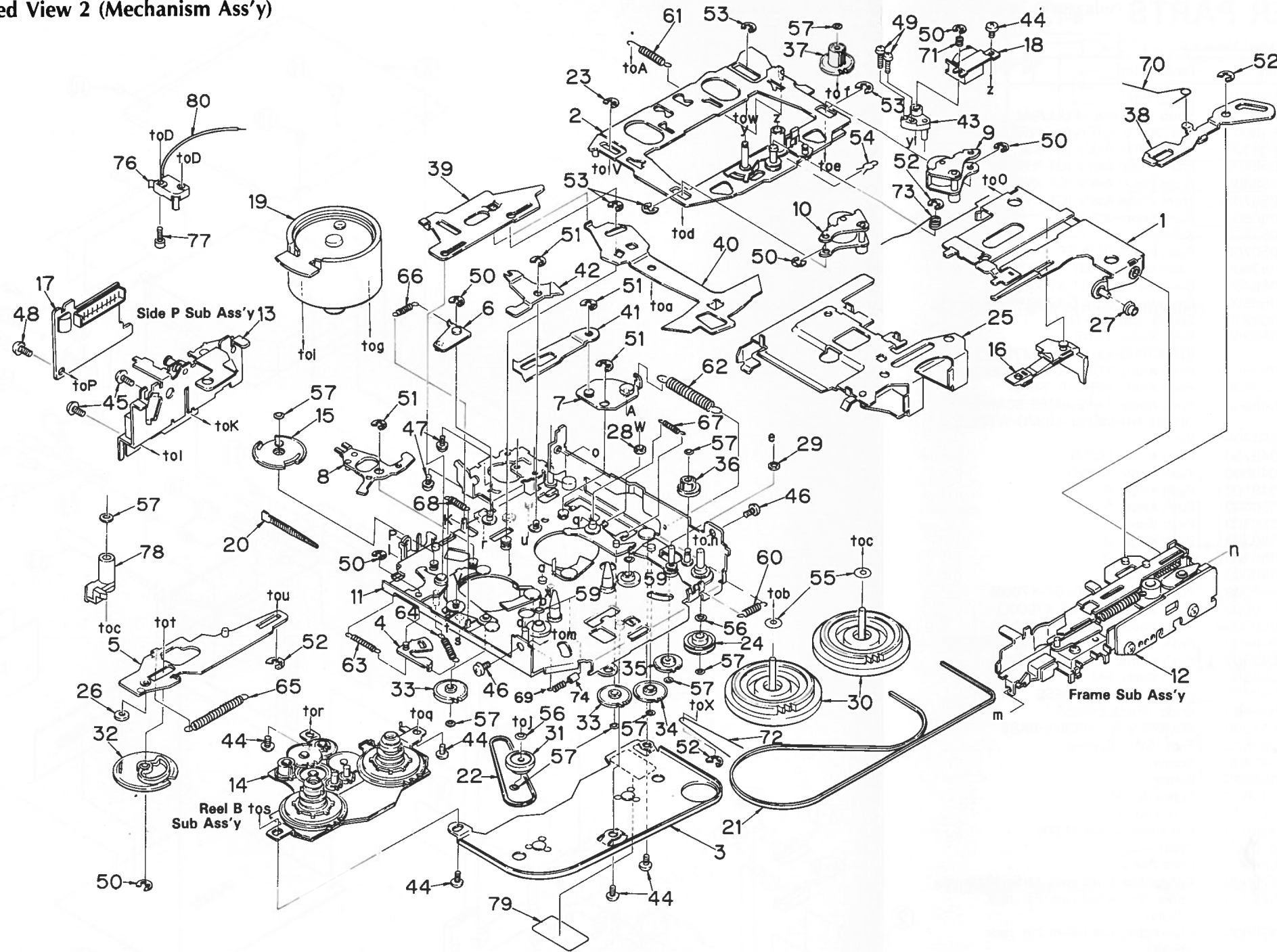
8. OTHER PARTS 8-1. Exploded View 1

•Parts List < Exploded View 1 >

Parts No.	Stock No.	Description
1	67053100	Knob, FAD
2	67048700	Knob, OFF/VOL. PULL/BAL
3	48518000	V.R. Ass'y, OFF/VOL. PULL/BAL
4	67058300	Front Panel Ass'y (GT-X7000-XX)
	67058400	Front Panel Ass'y (GT-X7000-AS)
	67058600	Front Panel Ass'y (GT-X7000L)
	67058700	Front Panel Ass'y (GT-X7000F)
4-1	67050800	Push Knob, Δ▽
4-2	67054800	Spring
4-3	67050700	Push Knob, REW•FF
4-4	67052900	Cassette Door (GT-X7000)
	67068400	Cassette Door (GT-X7000L)
	67068500	Cassette Door (GT-X7000F)
4-5	67003210	Spring, Cassette Door
4-6	67059800	Push Knob, TUNE
	67050500	(GT-X7000-XX/X7000L/X7000F)
4-7	67050600	Push Knob, TUNE (GT-X7000-AS)
4-8	67048900	Push Knob, SEEK, P. SCAN
	67048900	Push Knob, TAPE•AMPS•SCAN•REP•DOLBY NR•METAL•MEMO•INTRO•M
4-9	67054700	Spring
4-10	67049700	Push Knob, LOCAL
4-11	67049600	Push Knob, MONO
4-12	67049100	Push Knob, 6
4-13	67050400	Push Knob, 5
4-14	67050300	Push Knob, 4
4-15	67050200	Push Knob, 3
4-16	67050100	Push Knob, 2
4-17	67049000	Push Knob, 1
4-18	67049500	Push Knob, WIDE (GT-X7000)
	67049900	Push Knob, LW (GT-X7000L)
4-19	67050000	Push Knob, SDK (GT-X7000F)
	67049400	Push Knob, AM (GT-X7000/X7000F)
	67049800	Push Knob, MW (GT-X7000L)
4-20	67049300	Push Knob, FM
4-21	67053300	Push Knob, LOUDNESS
5	67048800	Knob, TREBLE•BASS
6	48517900	50kBX2 V.R., TREBLE•BASS
7	48243600	Tact, SW., Control
8	67047400	Bonnet
9	67055500	Frame
10	46933600	Screw M3X4
11	13122300	Screw M3X6
12	48368500	Flat Head Screw M3X6
13	46610100	Short Plug
14	48524900	Cord Ass'y
15	48525900	Connection Cord with ANT Jack
16	48525700	Connection Cord with Pin Jack (FRONT)
17	48525800	Connection Cord with Pin Jack (REAR)
18	67055000	Transit Screw



8-2. Exploded View 2 (Mechanism Ass'y)



•Parts List < Exploded View 2 >

Parts No.	Stock No.	Description
9	37092200	Pinch Roller (F) Ass'y
10	37092300	Pinch Roller (R) Ass'y
11	37092400	Mechanism Chassis Ass'y
15	37092500	CH Gear Ass'y
16	37092600	Cassette CATCH
18	37092700	Head Ass'y
19	37092800	DC Motor Ass'y (with Pulley)
21	37092900	Belt, Capstan
22	37093000	Belt, Reel
24	37093100	Pulley, Tension
26	37093200	Cam Roller
27	37093300	Guide Roller
28	37093400	Roller, Head Plate
29	37093500	Roller B, Head Plate
30	37093600	Flywheel
31	37093700	Pulley Gear
32	37093800	Cam Gear
33	37093900	FF-Gear
34	37094000	Gear A, Loading

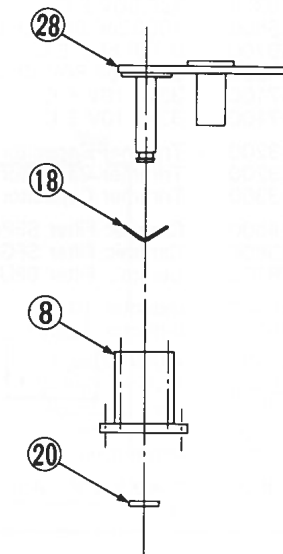
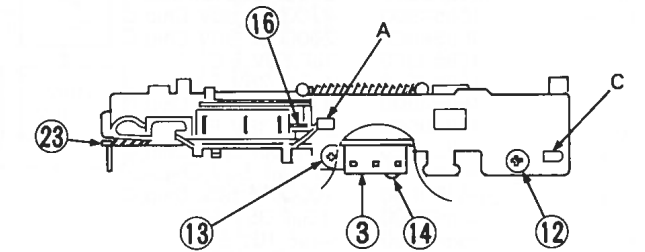
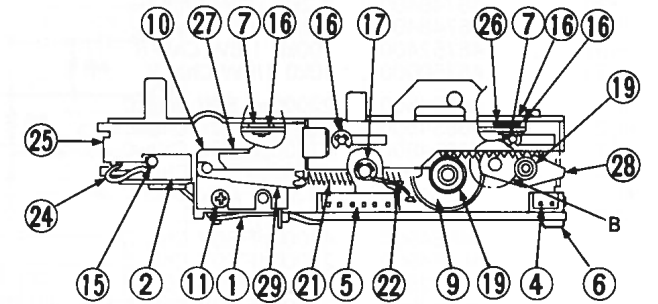
Parts No.	Stock No.	Description
35	37094100	Gear B, Loading
36	37094200	Gear C, Loading
37	37094300	Gear D, Loading
43	37094400	Azimuth Arm
44	37094500	M2X3 Binding Head Screw
45	07938100	M2.6X3 Binding Head Screw
46	07938200	M2.6X4 Binding Head Screw
47	07938400	Special Screw
48	37094900	Special Screw
49	37095000	Azimuth Screw
50	00488900	E Ring d=1.5
51	00489000	E Ring d=2.0
52	08322600	E Ring d=2.5
53	37095400	Special E Ring
54	37095500	Snap Retainer
55	37095600	Special Washer
56	07938800	Special Washer
57	37095800	Special Washer

Parts No.	Stock No.	Description
59	37095900	Special Washer
60	37096000	Loading Spring
61	37096100	Head Plate Spring
62	37096200	Power Link Spring
63	37096300	Lock Spring
64	37096400	Timing Spring
65	37096500	Power Plate Spring
66	37096600	Power Lock Spring
67	37096700	FF Spring
68	37096800	REW Spring
69	37096900	Brake Spring
70	37097000	Eject Arm Spring
71	37097100	Azimuth Spring
72	37097200	Change Spring
73	37097300	Roller Spring
76	37097400	Micro Switch
77	37097500	Special Screw
78	37097600	Sensor Arm

8-3. Exploded View 3 (Frame Sub Ass'y)

Parts List

Parts No.	Stock No.	Description
1	37097700	Micro Switch
2	37097400	Micro Switch
3	37097900	Micro Switch
8	37098000	Swing Gear
9	37098100	Eject Gear
11	37098200	Screw
13	37094900	Special Screw
15	37098400	Special Screw
18	07938600	Special Washer
19	37095800	Special Washer
20	37098700	Special Washer
21	37098800	EJ-Rack Spring
22	37098900	EJ-Gear Spring

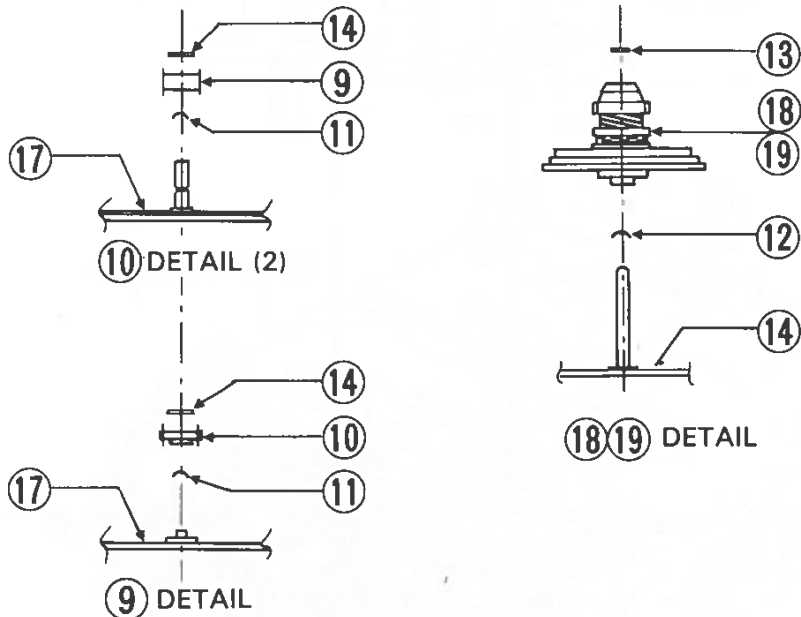
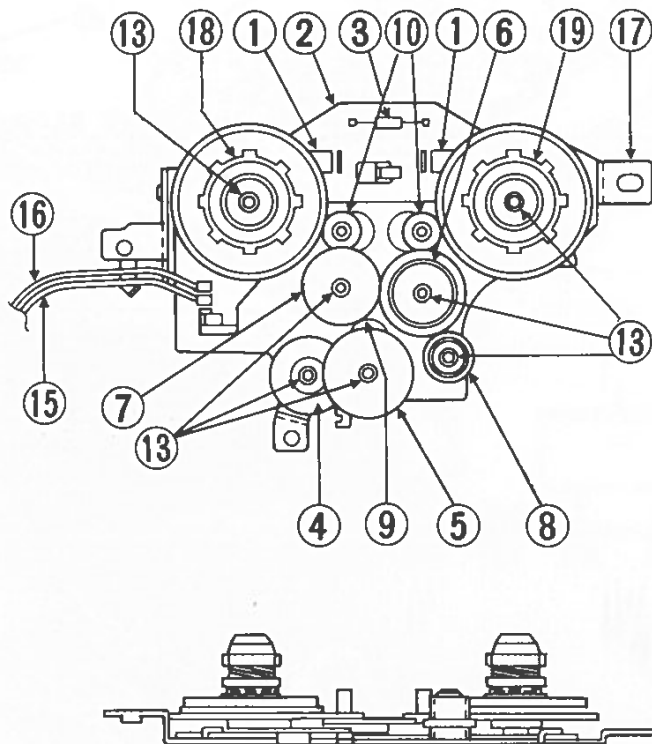


8-4. Exploded View 4 (Reel-B-Sub Ass'y)

Parts List

Parts No.	Stock No.	Description
1	37099700	Lead Switch
4	37099800	Gear-1
5	37099900	Gear-2
6	37100000	Gear-3
7	37100100	Gear-4
8	37100200	Gear-5
9	37094600	Idler Gear-A

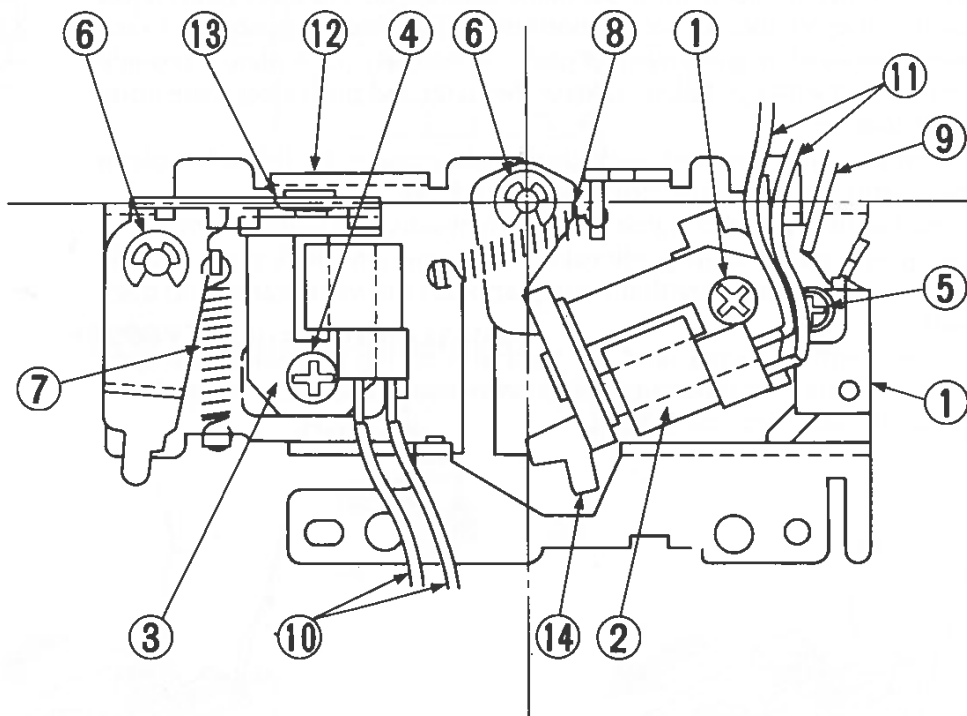
Parts No.	Stock No.	Description
10	37094700	Idler Gear B
11	37094800	Special Washer
12	37095100	Special Washer
13	37095800	Special Washer
14	37095300	Special Washer
18	37098600	Reel Hub F Ass'y
19	37098500	Reel Hub R Ass'y



8-5. Exploded View 5 (Side-P-Sub Ass'y)

Parts List

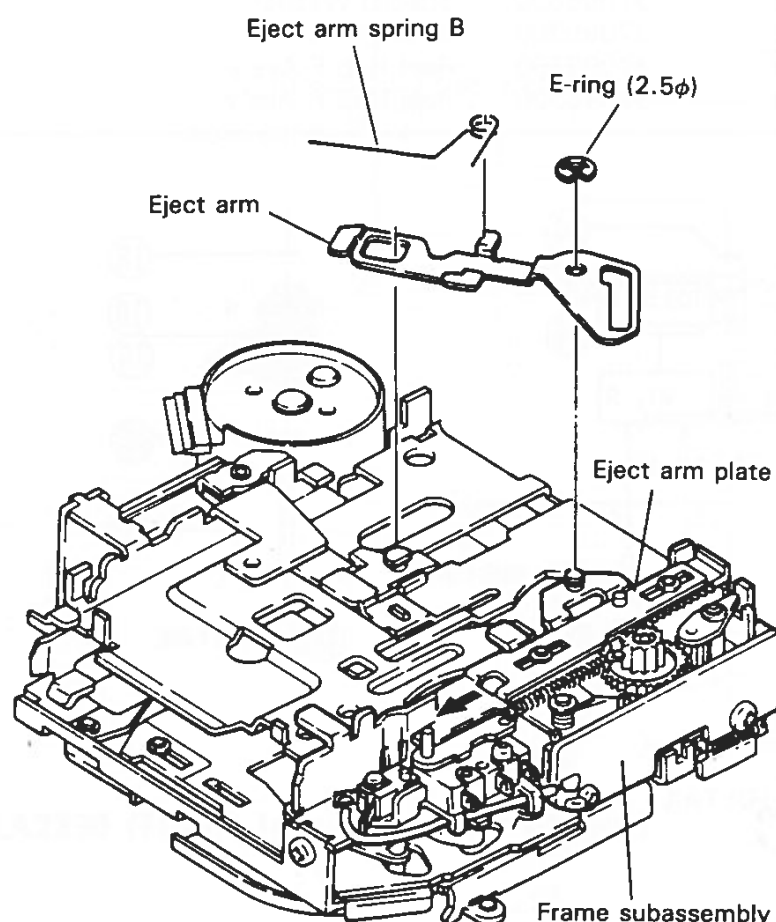
Parts No.	Stock No.	Description
1	37097400	Micro Switch
2	37099100	Plunger B
3	37099200	Plunger A
4	37099300	Screw
5	37099400	Special Screw
7	37099500	PL-Spring-A
8	37099600	PL-Spring-B



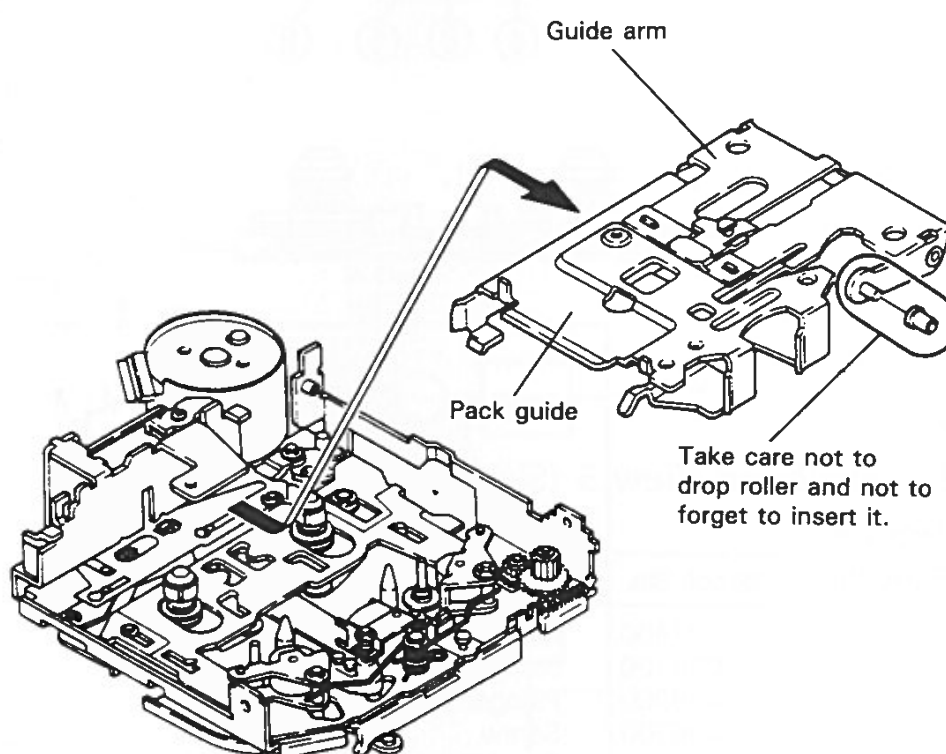
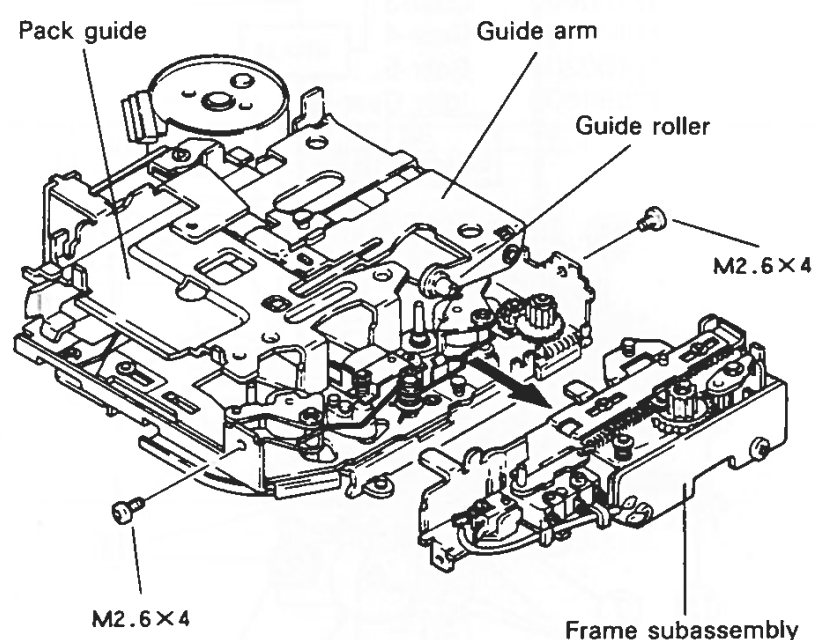
9. MAIN PARTS REPLACEMENT

1. How to remove and mount frame assembly

Remove eject arm spring B, E-ring (2.5φ), and then remove eject arm by pulling eject arm plate forward the front side of the mechanism (cassette half insertion side).



Remove two screws (M2.6x4) on both the sides of deck plate, lift frame subassembly and remove the assembly from the mechanism together with guide arm and pack guide, and then remove guide arm and pack guide from frame subassembly. In doing this, take care not to drop guide roller.



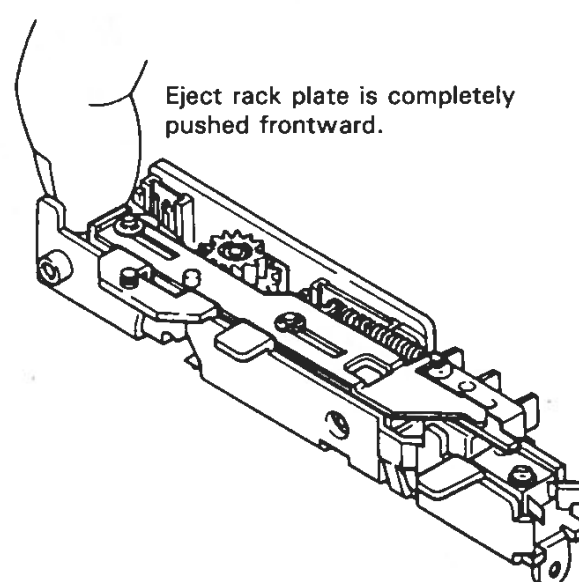
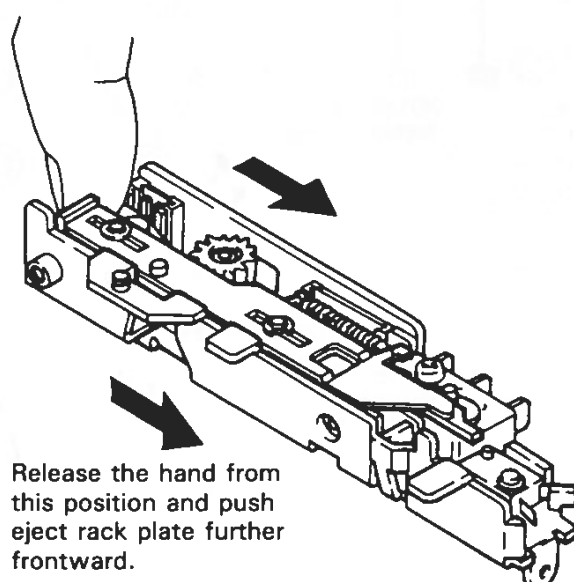
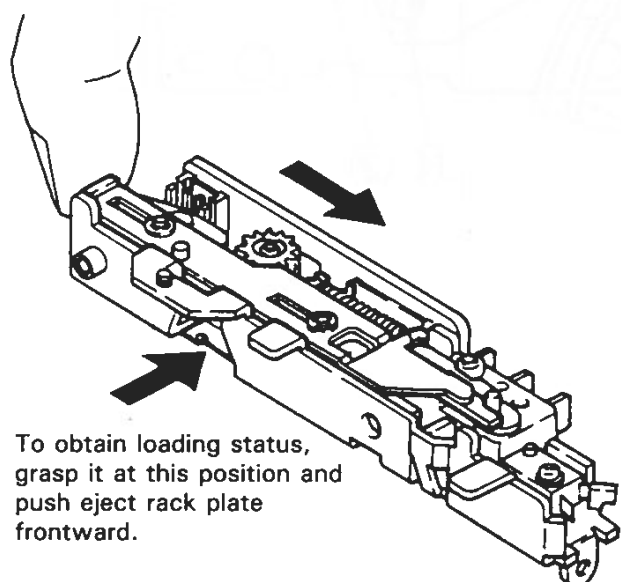
•How to mount

To assemble the mechanism, set frame subassembly to eject status (eject plate and eject rack plate are positioned backward), push eject rack plate forward by grasping eject plate. When eject rack plate is brought into contact with eject plate, release the hand and push eject plate forward together.

Assemble guide arm and pack guide, and engage the left side hole in guide arm with bar ring dowel of deck plate.

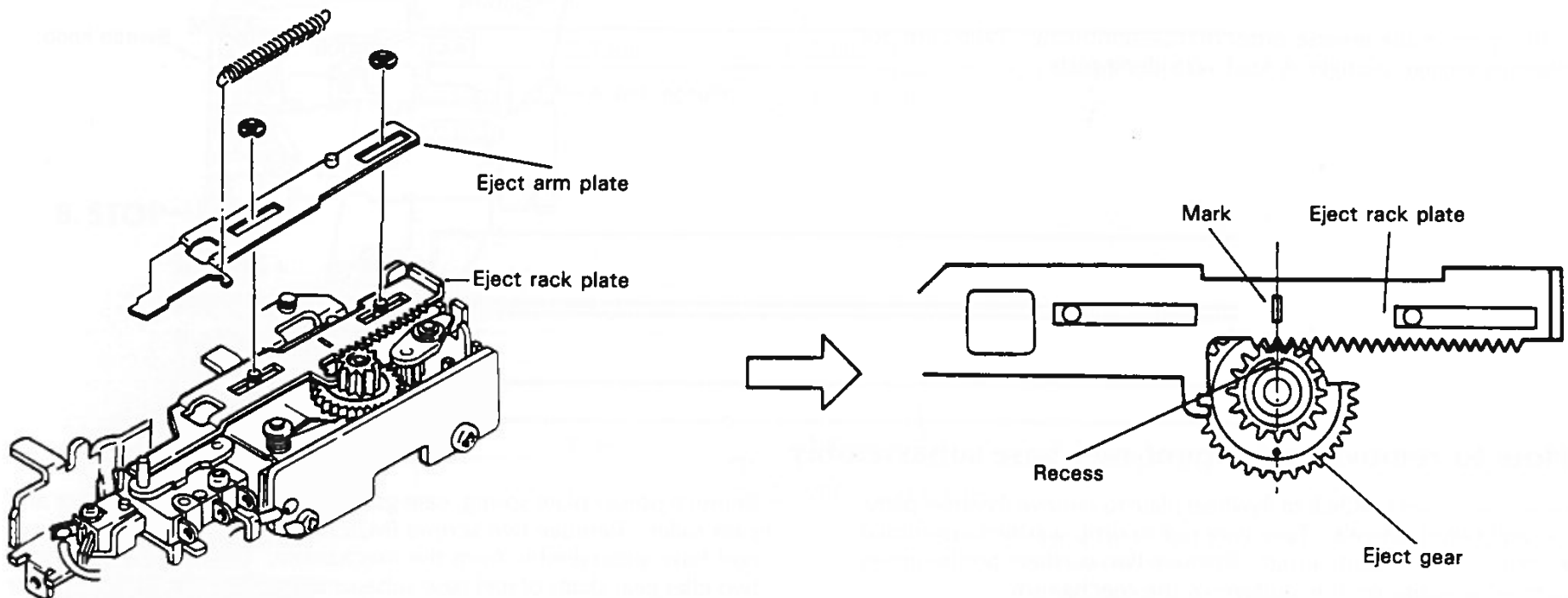
Insert bar ring dowel of frame into the right side hole in guide arm while taking care not to drop guide roller, set frame into deck plate, and fix it by a screw. Take care that no gap appears between frame and deck plate.

Fix eject arm by E-ring, and set eject arm spring B. Make sure eject operation after the mechanism has been assembled in the set and wiring work has been completed.



2. Caution in disassembling/assembling subframe assembly

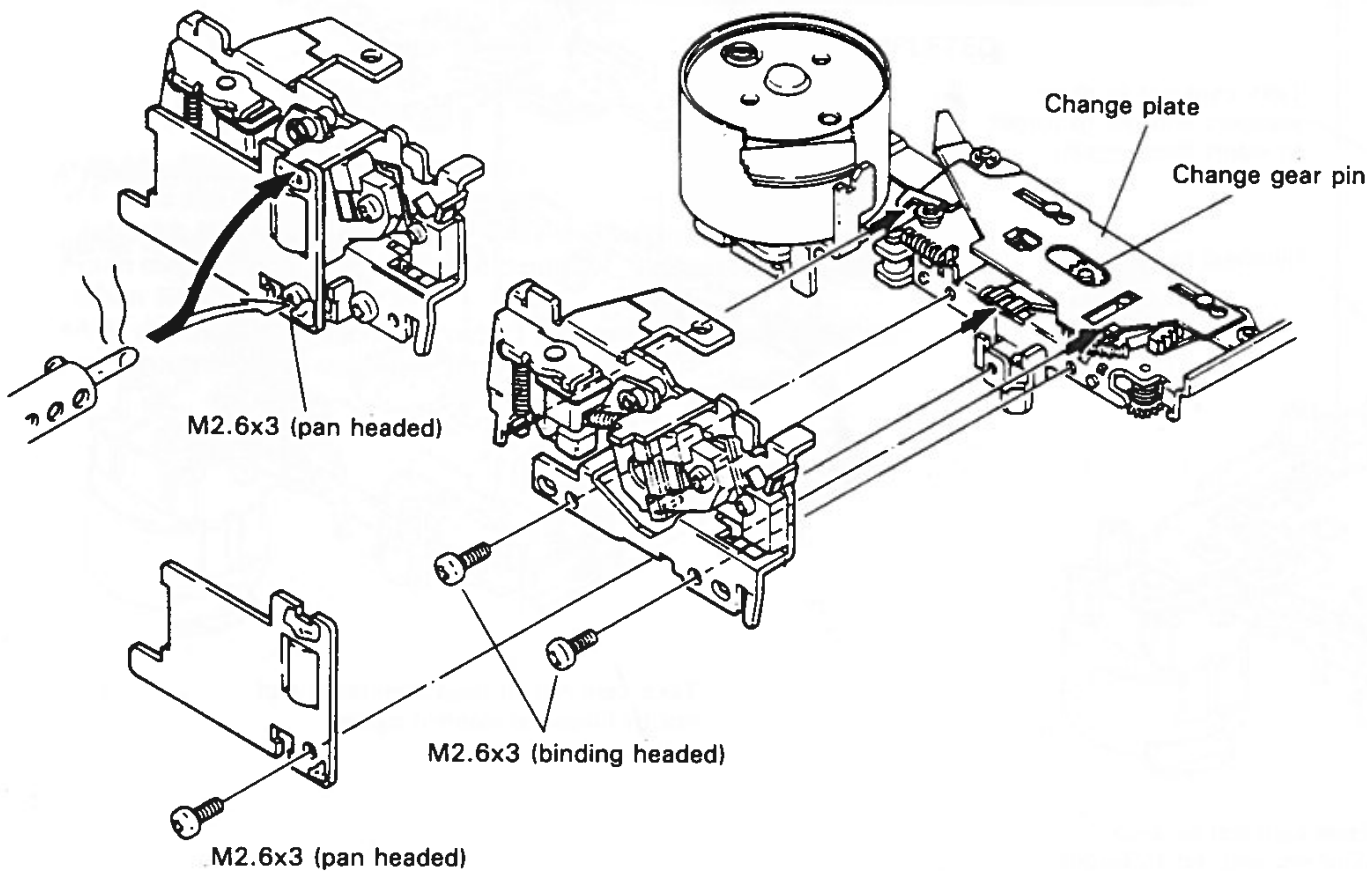
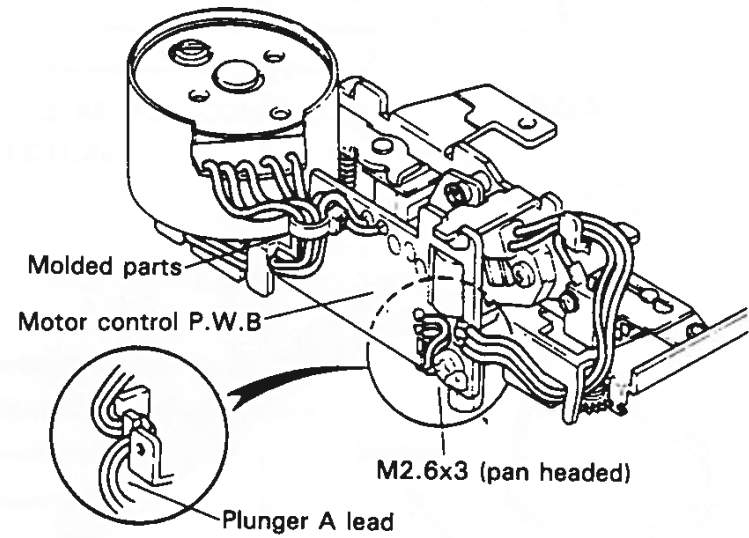
When subassembly is assembled after having further been disassembled, match the recessed portion of eject gear with the mark on eject rack plate.



3. How to remove and mount side panel subassembly

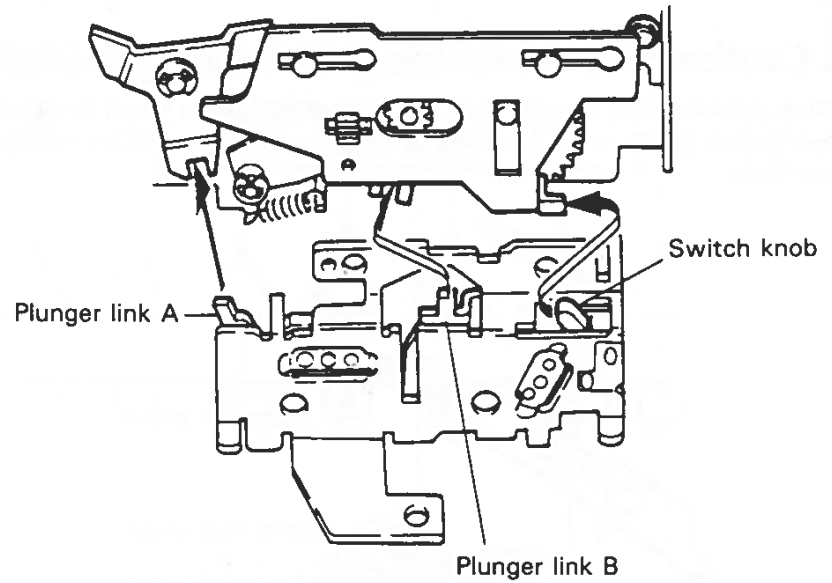
Remove a mold parts for bundling wires in deck plate, unsolder a ground solder contact and screw ground solder contact with the side panel of motor control P.W.B, and remove a tin-plated screw (M2.6x3 pan headed).

Disengage plunger A lead (yellow) from deck plate. Unscrew screw (M2.6x3 binding headed), and then remove side panel assembly from deck plate.



In assembling, engage SW lead (orange) and plunger B lead (green) with side panel, engage claws of plunger links A and B with each connecting position of FF link and REW link, separately. Mount a switch knob onto a stepped bent portion of change plate, engage two holes in side panel with two dowels of deck plate, and fixed it by screw. In doing this, take care that change plate does not come off from change gear pin of change gear.

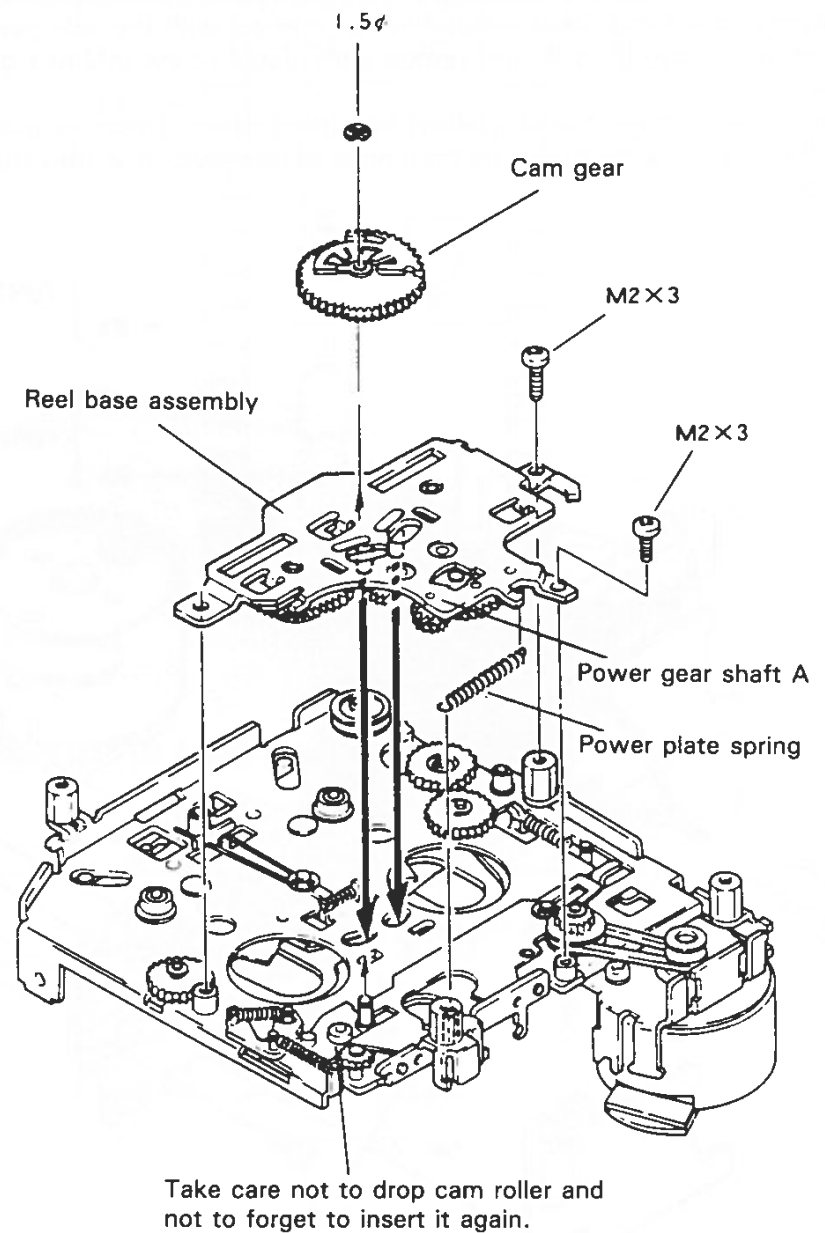
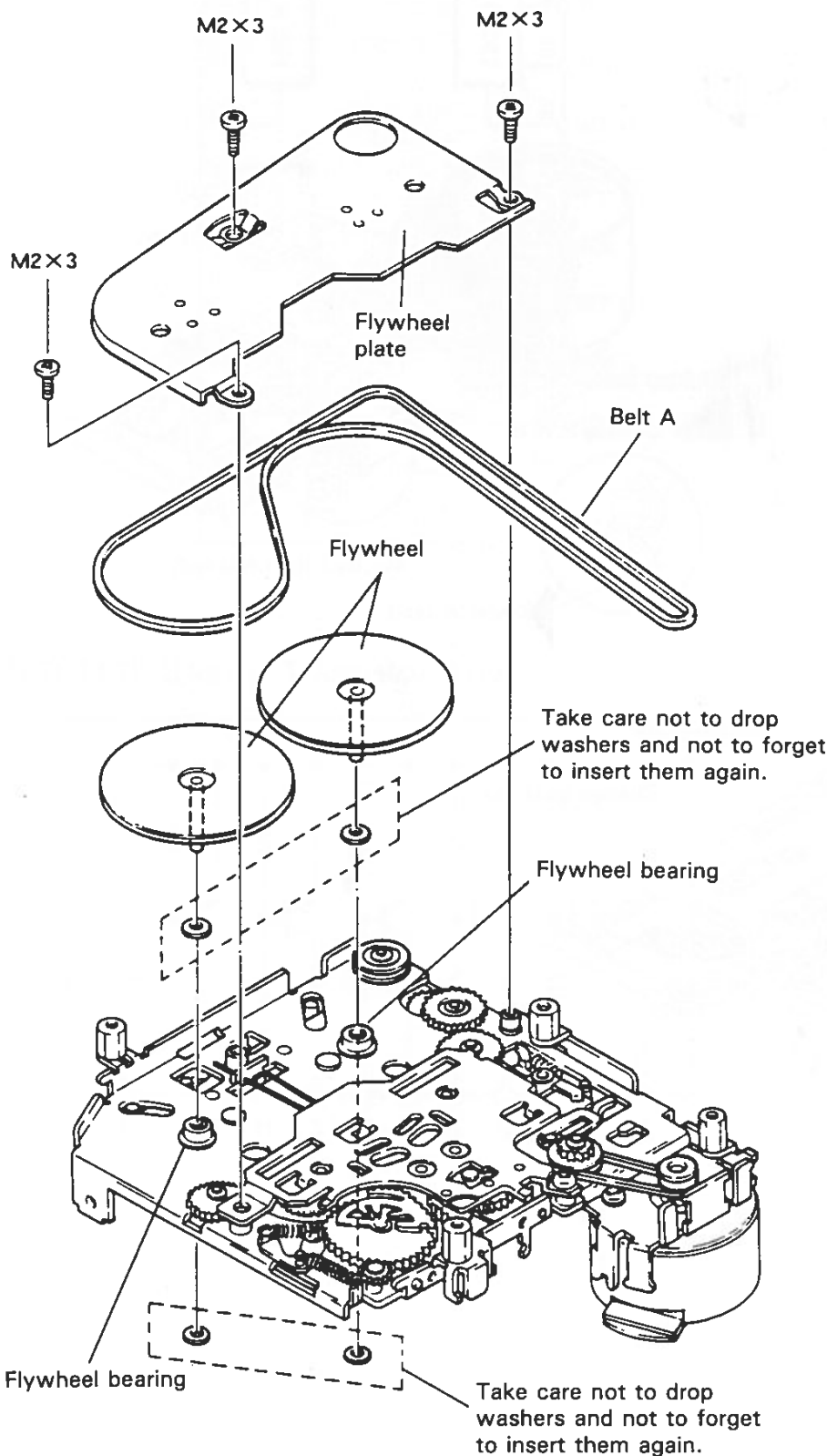
Assembly parts in the reverse order of disassembling. Take care not to forget to engage plunger A lead with deck plate.



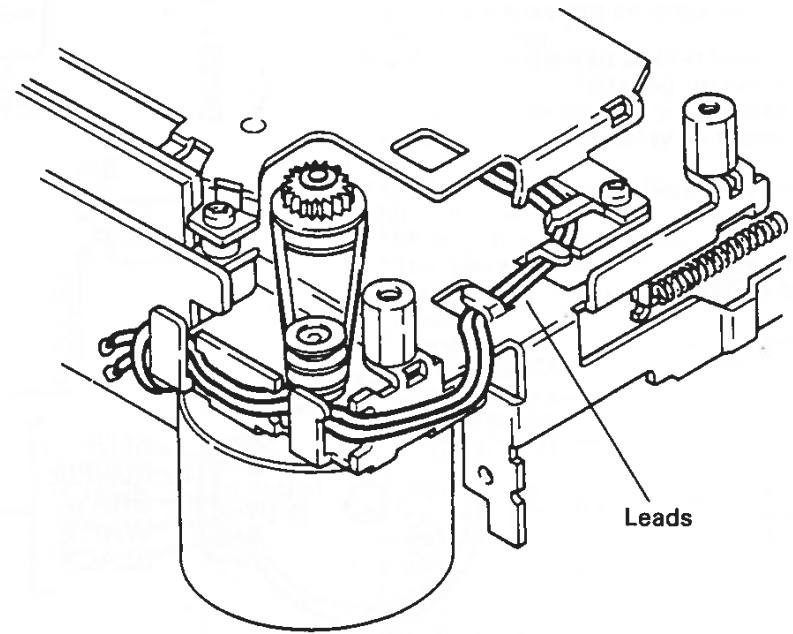
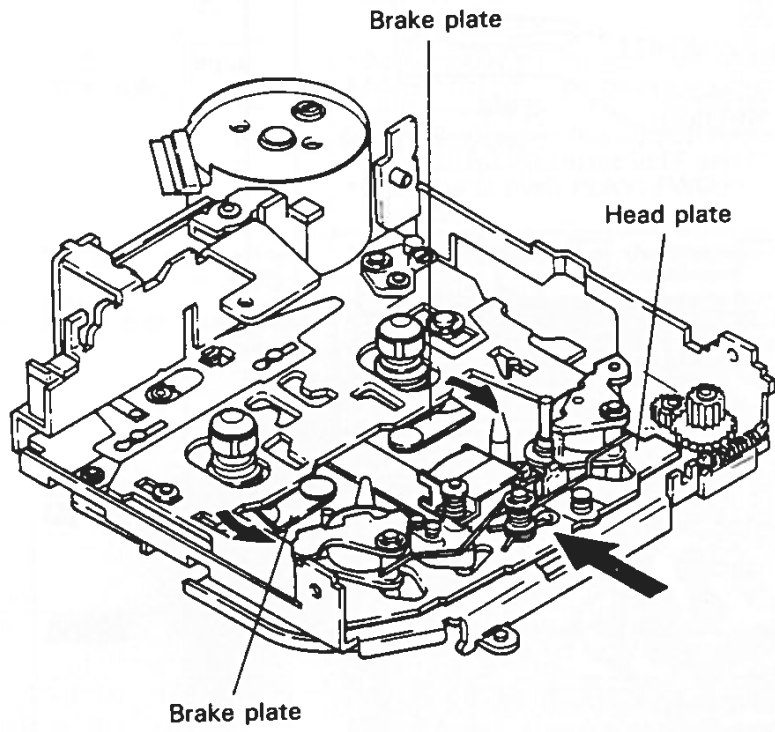
4. How to remove and mount reel base subassembly

Remove three screws (M2x3) of flywheel plate to remove flywheel plate, belt A, and two flywheels. Take care not to drop washers assembled between flywheels and bearings. Remove two washers on the upper surfaces of bearings on the surface of the mechanism.

Remove power plate spring, cam gear E-ring (1.5φ), and cam gear and cam roller. Remove two screws (M2x3) of reel base plate to remove reel base subassembly from the mechanism. In assembling, engage two idler gear shafts of reel base subassembly with holes in change gear arm, insert power gear shaft A into a hole in deck plate. Pull head plate forward by the hand to remove brake plate mounted onto reel base, and fix them by screws while making sure the gear mesh conditions between power gear A and pulley gear and between power gear E and change gear. In doing this, take care that leads are not sandwiched between reel base plate and deck plate.



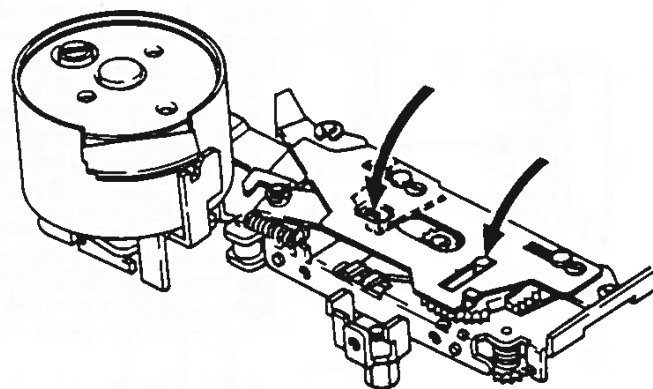
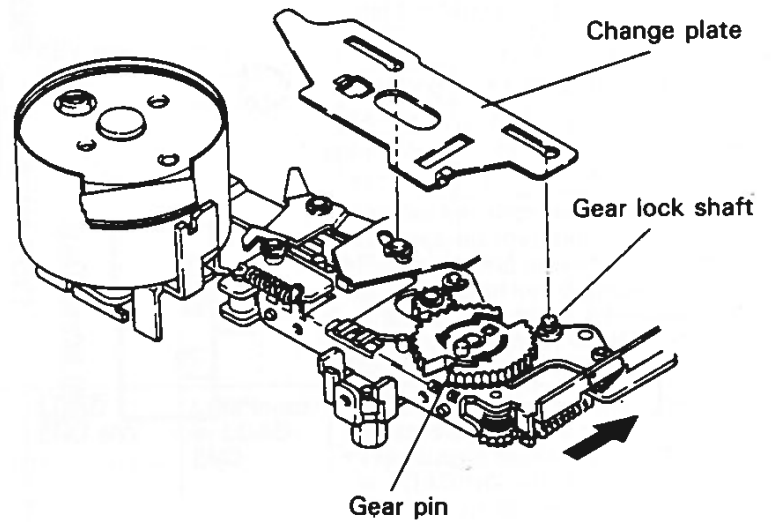
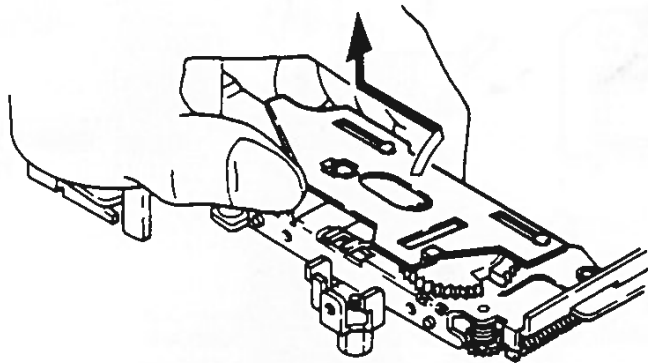
After leads have been engaged with deck plate, assemble the set in the reverse order of disassembling. Take care not to forget to mount washers on the upper surface of bearings. After the mechanism has been assembled to the set and wiring work has been completed, push pack stopper by the hand and operate the set in loading play mode to clean capstan and pinch rollers in FWD/REV mode.



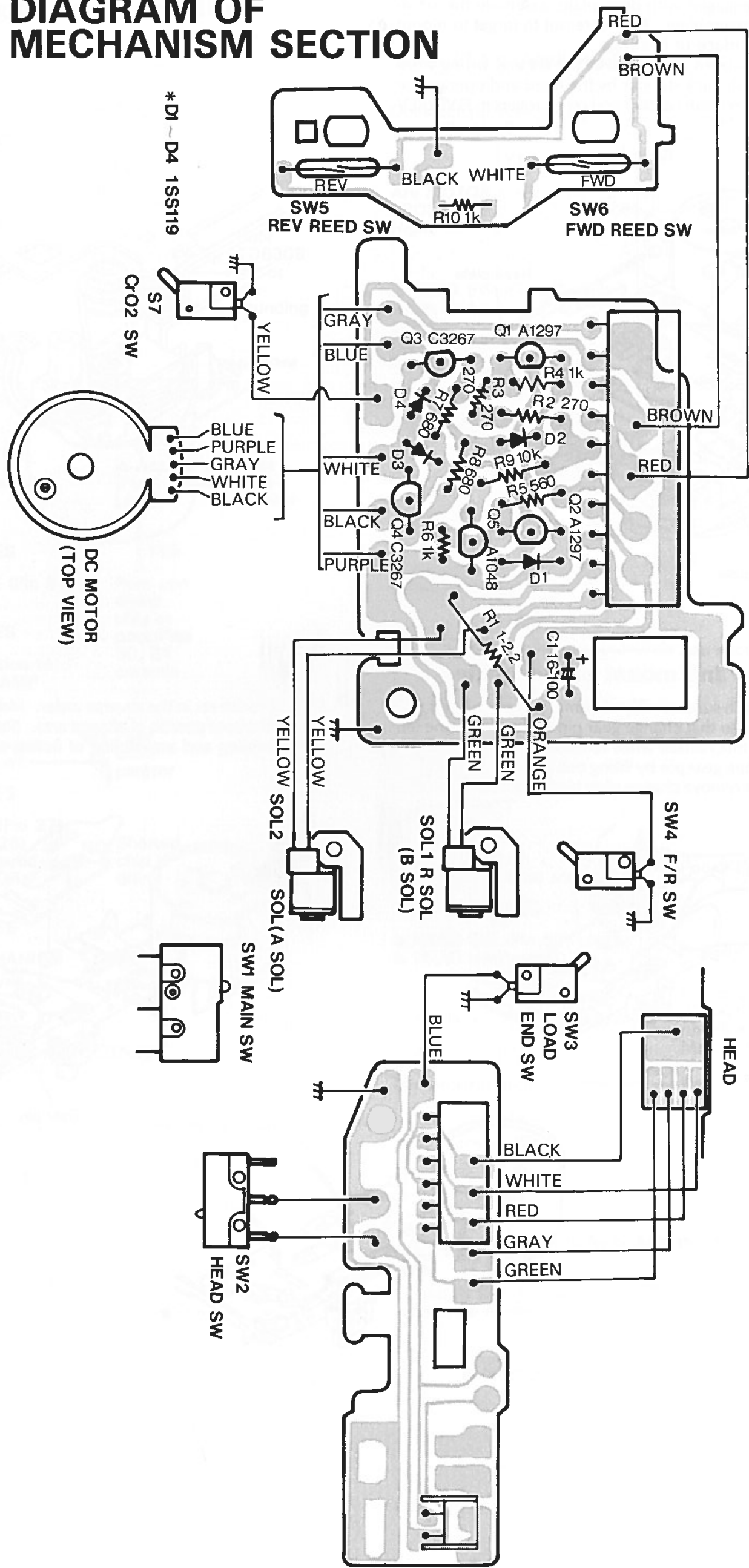
5. How to remove and mount change plate

After having removed each subassembly of frame, side panel, and reel base, rotate change gear so that change gear pin is located on the left side (motor side) of the mechanism while releasing gear lock plate by the head. Remove change gear pin by lifting one side of change plate, and slide change plate to remove change plate shaft and gear lock shaft.

Assemble the set in the reverse order. Make sure the coupling condition at the bent portion of change arm. (Refer to each item about each disassembling and assembling of frame, side panel and reel base.)



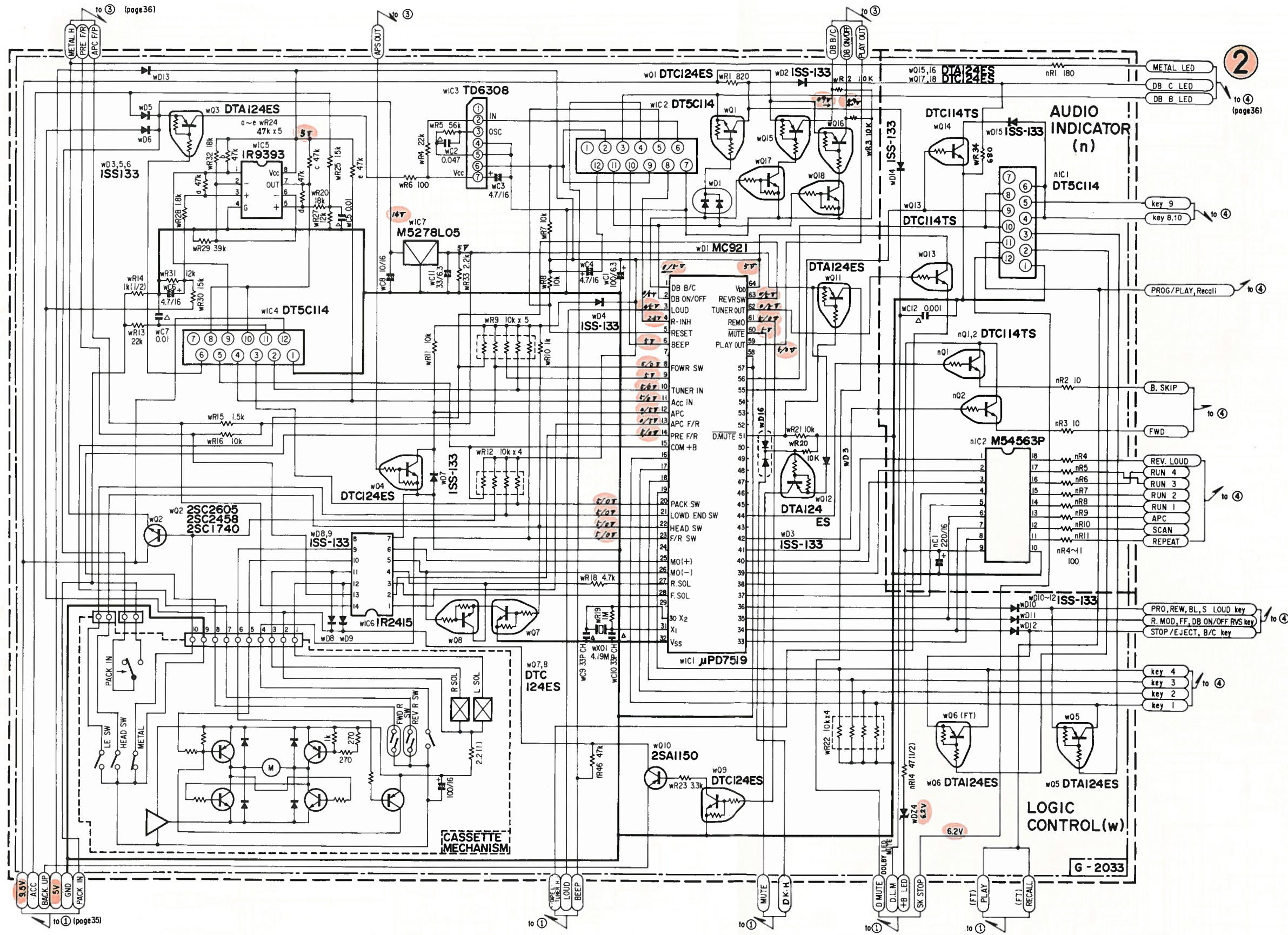
10. WIRING DIAGRAM OF MECHANISM SECTION



11. SCHEMATIC DIAGRAM

11-1. Cassette Mechanism Control Circuit

• Design and specifications subject to change without notice for improvement.
 • La présentation et les spécifications sont susceptibles d'être modifiées sans préavis par suites d'améliorations éventuelles.
 • Änderungen, die dem technischen Fortschritt dienen, bleiben vorbehalten.



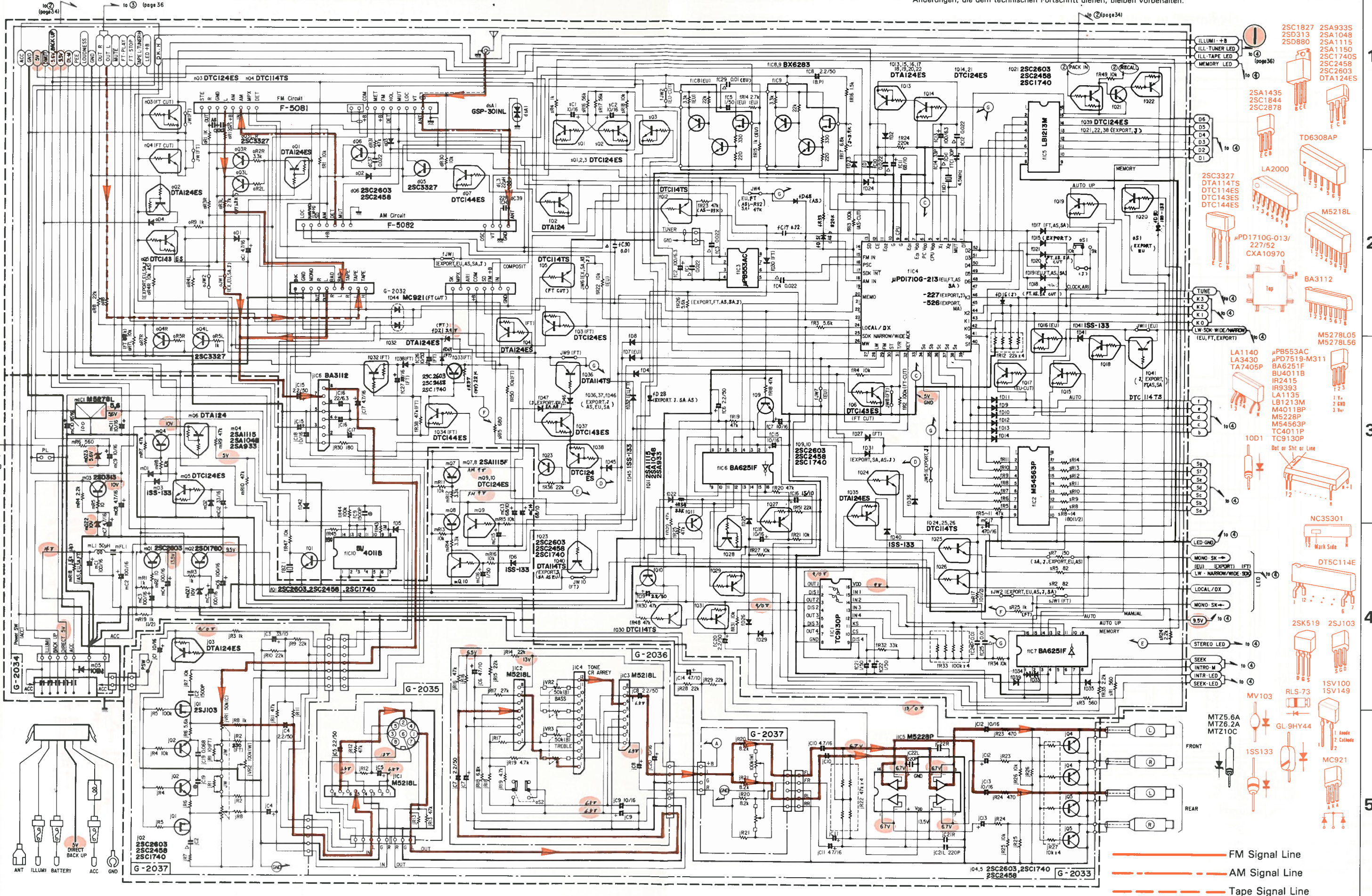
- 2SA1435 2SC1827 2SA933S
- 2SC1844 2SD313 2SA1048
- 2SC2878 2SD880 2SA1115
- 2SC3327 2SA1150
- DTA114TS 2SC1740S
- DTC114ES 2SC2458
- DTC143ES 2SC2603
- DTC144ES DTA124ES
- TD6308AP
- LA2000 M5218L
- MPB553AC
- μPD7519-M311
- BA6251F
- BU4011B
- IR2415
- IR9393
- LA1135
- LB1213M
- M4011BP
- M5228P
- M54563P
- TC4011P
- TC9130P
- Det. or Silt. or Line
- M5278L05
- M5278L56
- μPD1710G-013/227/52
- CXA10970
- NC3S301
- DT5C114E
- LA1140
- LA3430
- TA7405P
- 2SK519 2SJ103
- 10D1
- RLS-73
- 1SV100
- 1SV149
- MV103
- GL-9HY44
- 1. Anode
- 2. Cathode
- MC921
- 1SS133
- MT25 6A
- MT26.2A
- MT210C

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A B C D E F G H

11-2. Main Circuit

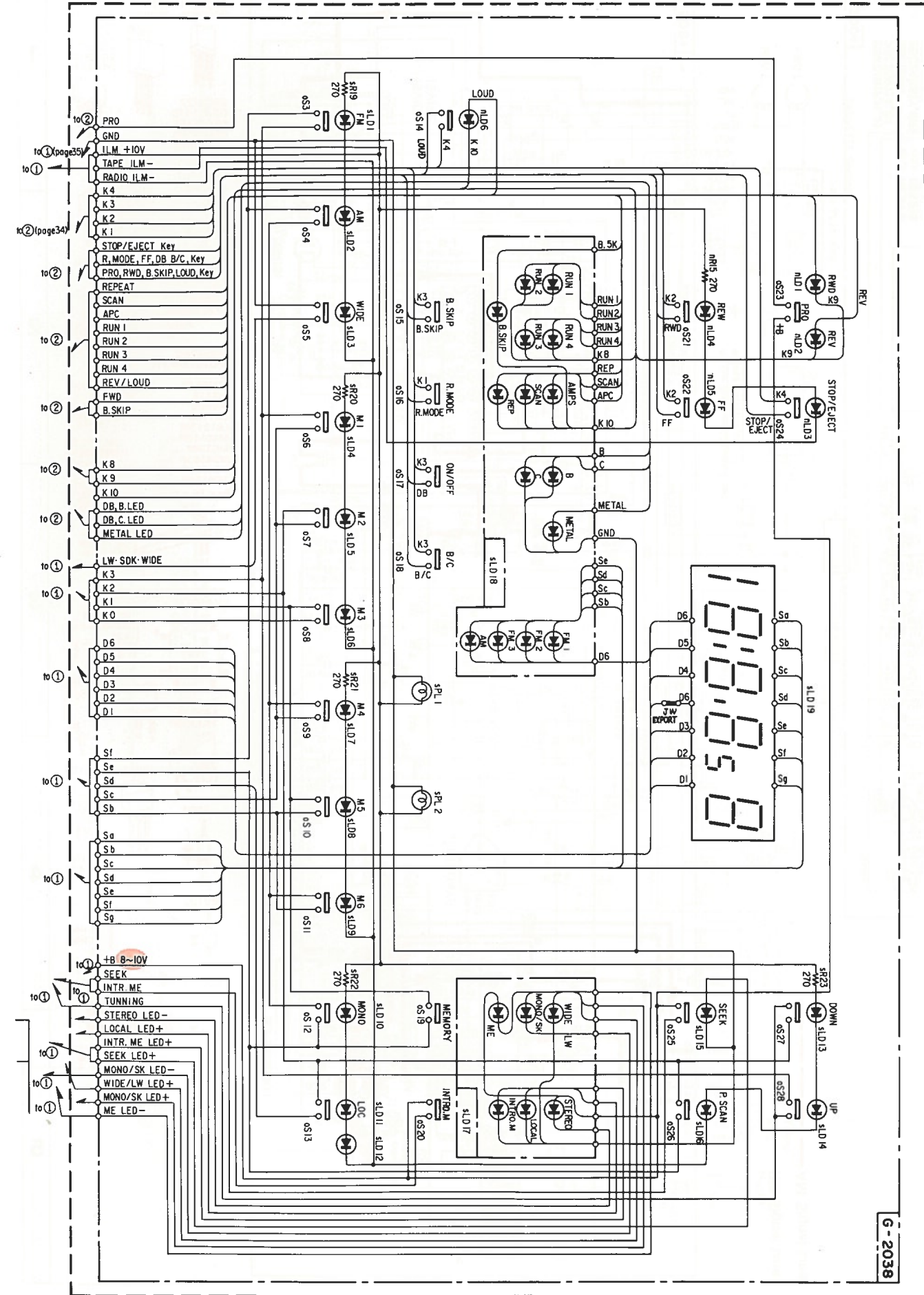
Design and specifications subject to change without notice for improvement. La présentation et les spécifications sont susceptibles d'être modifiées sans préavis par suites d'améliorations éventuelles. Änderungen, die dem technischen Fortschritt dienen, bleiben vorbehalten.



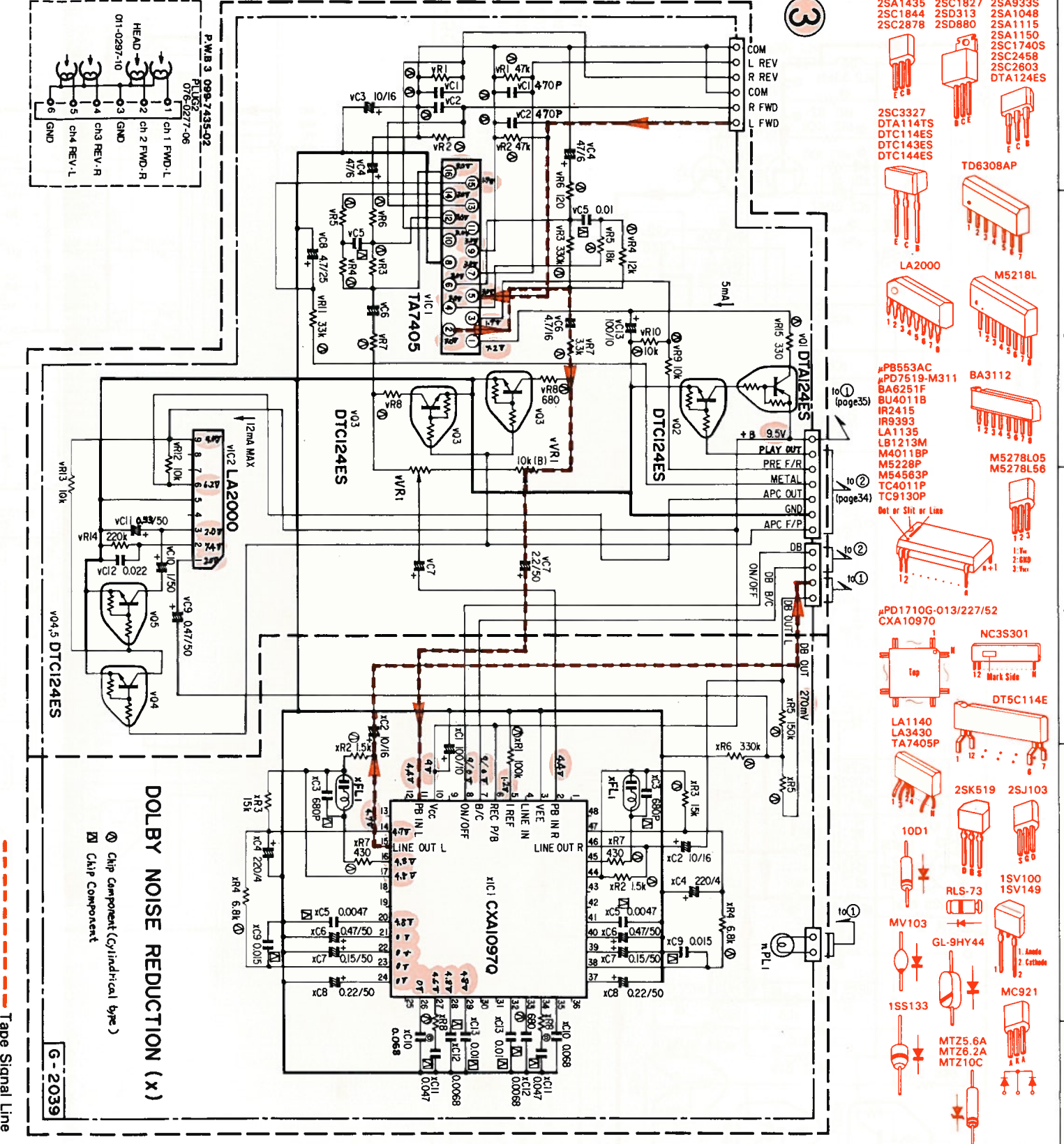
- 25A9335
- 25A1048
- 25A1115
- 25A1150
- 25C1740S
- 25C2458
- 25C2603
- DTA124ES
- 25A1435
- 25C1844
- 25C2878
- TD6308AP
- LA2000
- M5218L
- #PD1710G-013/227/52
- CXA10970
- BA3112
- M5278L05
- M5278L56
- LA1140
- LA3430
- TA7405P
- #PB553AC
- #PD7519-M311
- BA6251F
- BU4011B
- IR2415
- IR9393
- LA1135
- LB1213M
- M4011BP
- M5228P
- M5463P
- TC4011P
- TC9130P
- Dot or Slot or Line
- NC3S301
- Mark Side
- DT5C11-4E
- 2SK519
- 2SJ103
- 1SV100
- 1SV149
- RLS-73
- GL-9HY44
- 1SS133
- MV103
- MT75.6A
- MTZ8.2A
- MTZ10C
- MC921

FM Signal Line
AM Signal Line
Tape Signal Line

11-3. Control Switch Circuit

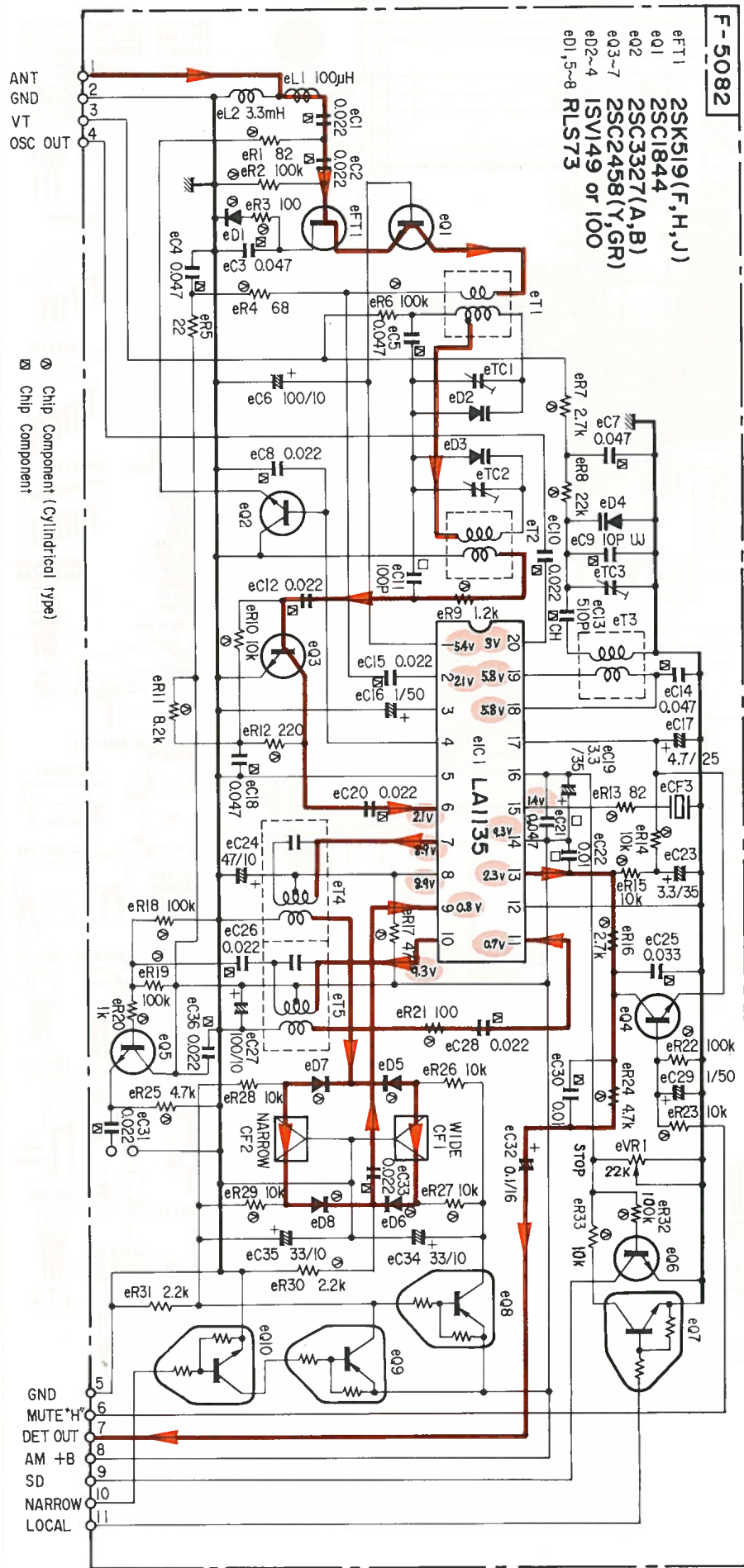


11-4. Play Amp. Circuit

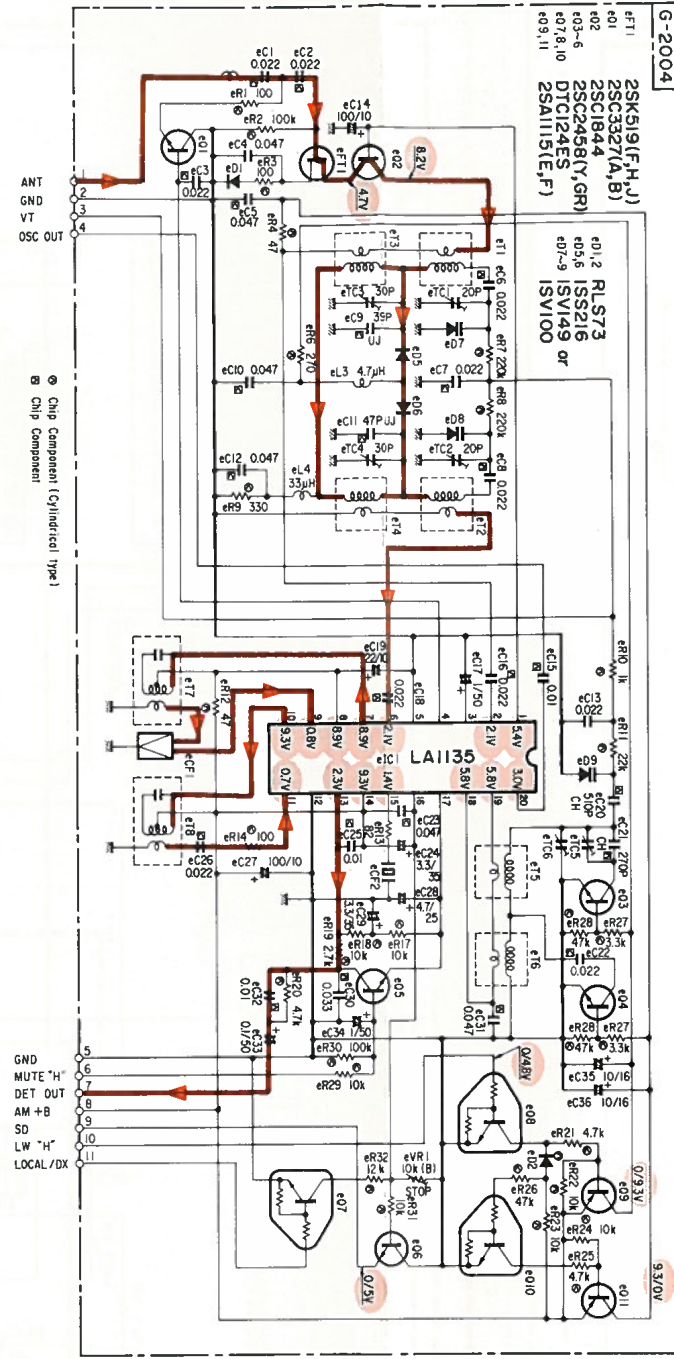


• Design and specifications subject to change without notice for improvement.
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 • Änderungen, die dem technischen Fortschritt dienen, bleiben vorbehalten.

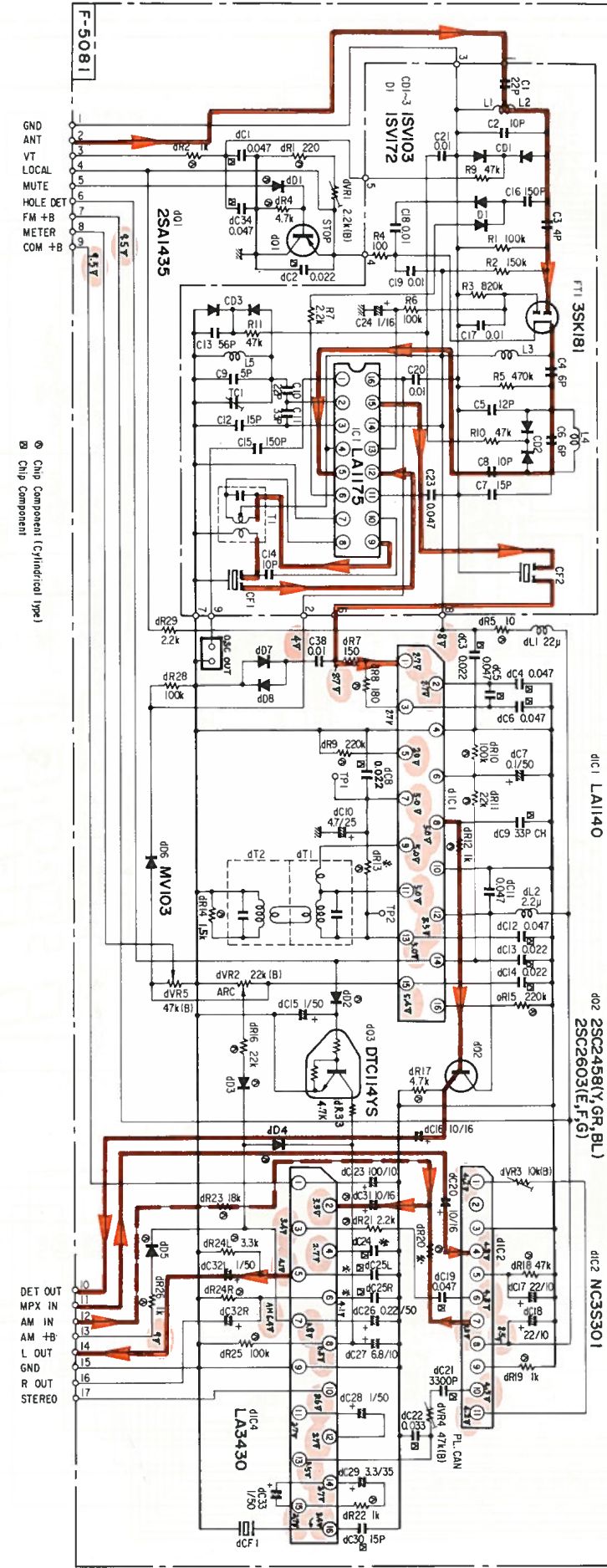
11-5. AM Circuit for GT-X7000/GT-X7000F



11-6. AM Circuit for GT-X7000L



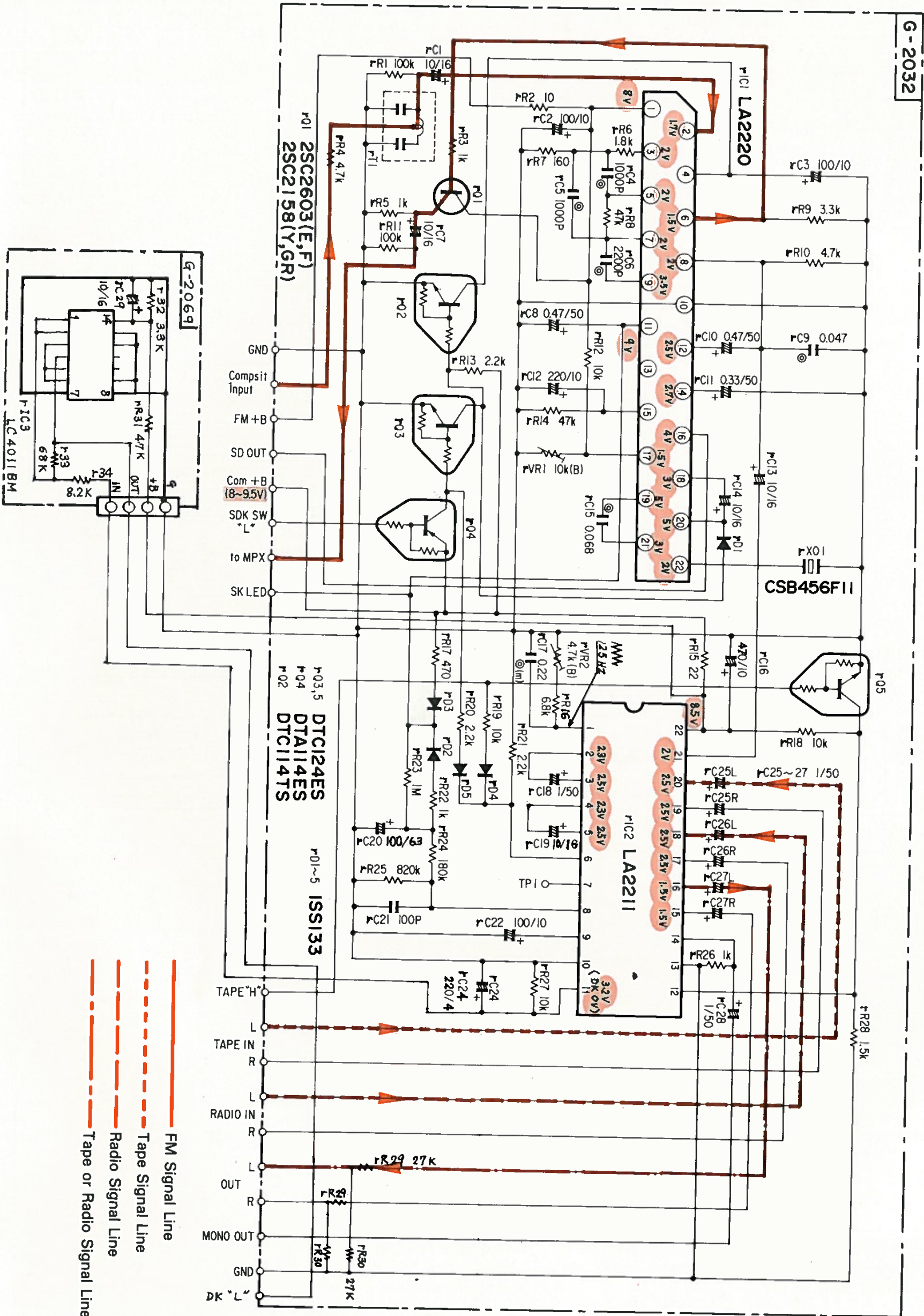
11-7. FM Circuit



- 2SA1435
- 2SC1844
- 2SC2878
- 2SC1827
- 2SD313
- 2SD880
- 2SA933S
- 2SA1048
- 2SA1115
- 2SA1150
- 2SC1740S
- 2SC2458
- 2SC2603
- DTA124ES
- 2SC3327
- DTA114TS
- DTC114ES
- DTC143ES
- DTC144ES
- TD6308AP
- LA2000
- M5218L
- APB553AC
- PD7519-M311
- BA6251F
- BU4011B
- IR2415
- IR9393
- LA1135
- LB1213M
- M40118P
- M5228P
- M54563P
- TC4011P
- TC9130P
- Det or Slot or Line
- LA1140
- LA3430
- TA7405P
- NC3S301
- DT5C114E
- 2SK519
- 2SJ103
- 10D1
- RLS-73
- MV103
- GL-9HY44
- 1SS133
- MTZ5-6A
- MTZ6-2A
- MTZ10C
- 1SV100
- 1SV149
- MC921

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11-8. Traffic Station Identification for GT-X7000F



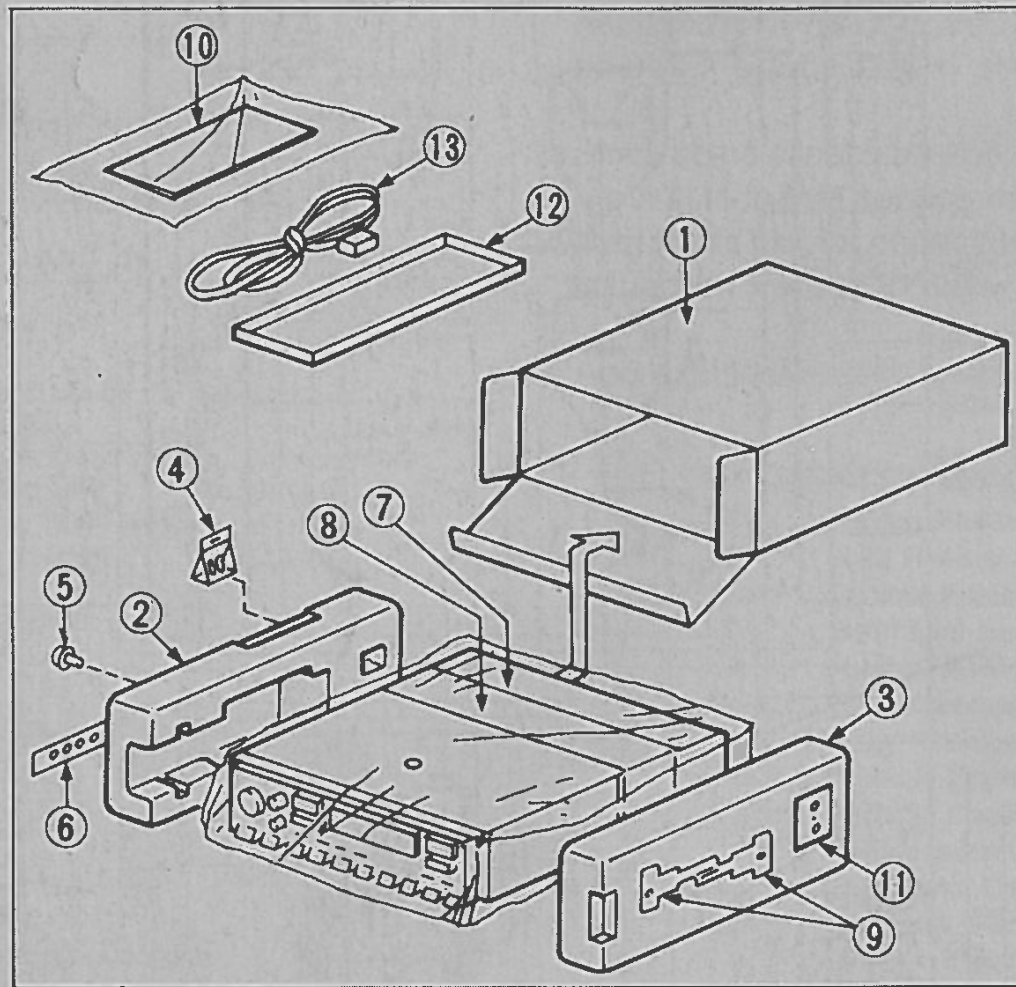
Design and specifications subject to change without notice for improvement.
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 Änderungen, die dem technischen Fortschritt dienen, bleiben vorbehalten.

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12. PACKING LIST

Parts No.	Stock No.	Description
1	67058200	Carton Case for GT-X7000
	67059000	Carton Case for GT-X7000L
	67059100	Carton Case for GT-X7000F
2	67058000	Styrofoam Packing <Right>
3	67058100	Styrofoam Packing <Left>
4	47483900	Mounting Screw
5	47387700	Rubber Bushing
6	07900100	Metal Mounting Strap
7	67039900	Vinyl Bag

Parts No.	Stock No.	Description
8	47345410	Housing Case
9	47348700	Lever
10	49016500	Operating Instruction for GT-X7000
	49016600	Operating Instruction for GT-X7000L
	49016700	Operating Instruction for GT-X7000F
11	47387600	Holder
12	67055500	Frame Ass'y
13	48524900	Cord Ass'y



Sansui

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(1986.9.M) <Stock No. 36525600>